

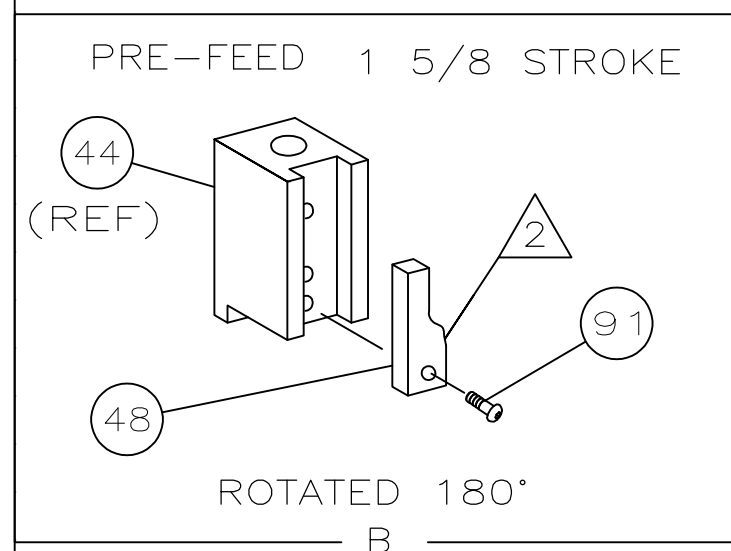
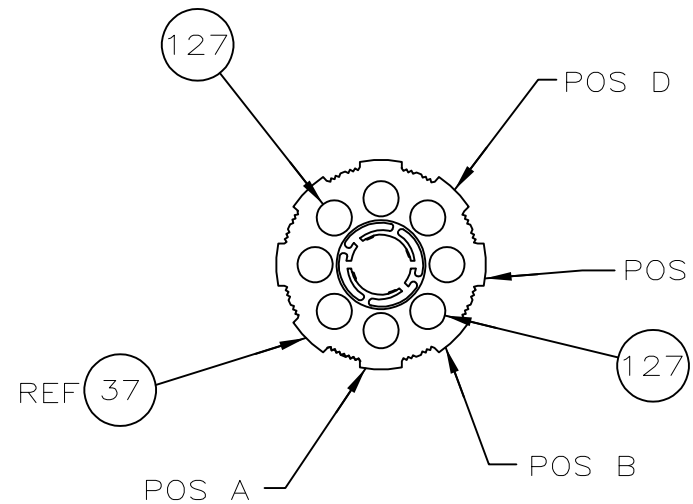
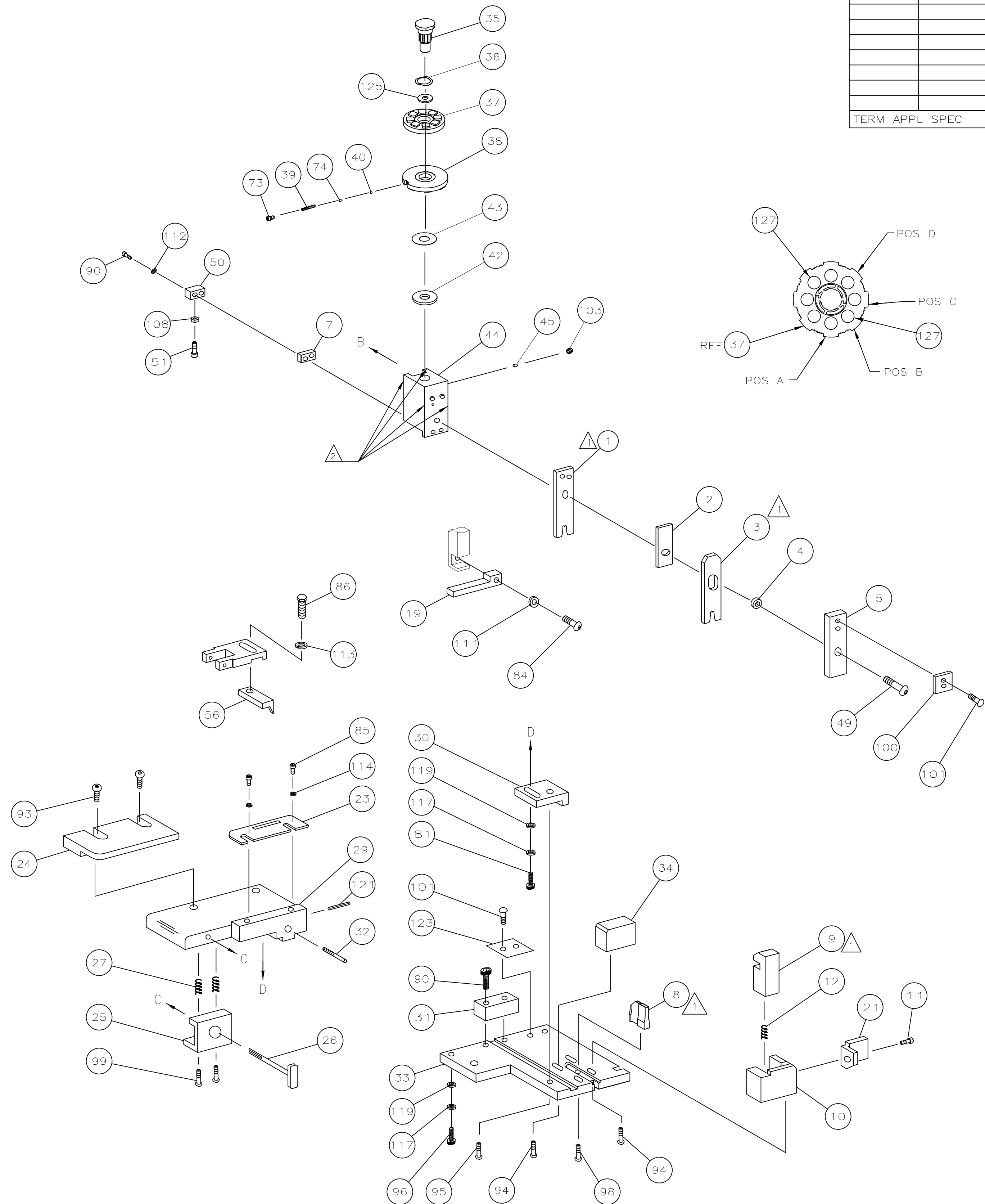
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PART NUMBER	REV	FIRST USED
466906-2	C	463345-1

TERMINAL NAME:		
CONTACT TYPE III & V1		
	PIN	SOCKET
	66098	66100
	66196	66198
	66579	66580
	163081	163083
TERM	APPL	SPEC
		114-10004

VISIBLE PAD LTR		CRIMPING DATA			
		CRIMP HEIGHT		WIRE SIZE	
A		NOT		USED	
B		NOT		USED	
C		NOT		USED	
D		.049 ±.002		16 OR 18 	
CRIMP		SIZE	TYPE	RANGE	
WIRE		.080	F	18 	
INSUL		.120	0	.080-.100	
FEED .500	APPL INST SEE CUSTOMER MANUAL		SET UP GAGE NONE		LAYOUT 161
WIRE STRIP LENGTH			—		

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			C	ECR-08-016420	8-2008	MY	GB

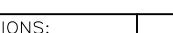


- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 #16 WIRE IS NOT RECOMMENDED.
- 5 CUT TO LENGTH AT ASSEMBLY

				129
				128
2	—	3-354779-6	PIN, WIRE DISC (.3170)B	127
				126
1	—	986950-1	WASHER, FLAT PRECISION	125
				124
1	—	690701-2	PLATE, SERIAL NO.	123
				122
1	—	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
				120
2	—	21899-2	WASHER,FLAT(#10)S G ADJ BLK	119
				118
2	—	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
				116
				115
2	—	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	—	21024-4	WASHER,LOCK(#8)FEED FINGER	113
2	—	21024-4	WASHER,LOCK(#8)DEP-HOLD	112
REF	—	21024-4	WASHER,LOCK(#8)STRIPPER	111
				110
				109
1	—	21018-5	NUT,HEX(#6)HOLD DOWN	108
				107
				106
				105
				104
1	—	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
				102
4	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	101
1	—	819347-1	PLATE, IDENTIFICATION	100
2	—	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
				97
1	—	3-21000-8	SCR,SHC(10-32x.88)MOUNTING	96
1	—	2-22733-1	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	—	22733-9	SCR,BHC(8-32x.50)SHEAR-TERM SUP	94
2	—	2-21000-2	SCR,BHC(8-32x.50)R STP GDE	93
				92
1	—	1-21002-7	SCR,SHC(6-32x.50)CAM	91
4	—	2-21000-8	SCR,SHC(8-32x.62)SCR BLK	90
				89
				88
				87
REF	—	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	—	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
REF	—	22733-9	SCR,BHC(8-32x.50 SL)STRIPPER	84
				83
				82
1	—	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
				80
				79
				78
2	—	463310-4	BLADE, STRIPPING (#18)	77
				76
				75
1	—	690603-1	SPRING, ASSIST	74
1	—	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
				72
				71
QTY	U/M	PART NO	DESCRIPTION	ITEM NO
PARTS LIST				

				70
				69
				68
				67
				66
				65
				64
				63
				62
				61
				60
				59
				58
				57
REF	—	694433-8	PAWL, FEED	56
				55
				54
				53
				52
1	—	811242-2	BUMPER, HOLDDOWN	51
1	—	690753-1	SPACER, TONKER	50
1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	49
1	—	690602-6	CAM, PRE-FEED 1.62 STROKE	48
				47
				46
1	—	690191-1	PLUG, NYLON	45
1	—	455673-1	RAM	44
1	—	690125-1	WASHER, LAMINATED	43
1	—	690124-1	WASHER, RAM	42
				41
1	—	23241-6	BALL, STEEL	40
1	—	690170-1	SPRING, COMPRESSION	39
1	—	690142-1	DISC, INSULATION	38
1	—	354777-1	WIRE DISC, PLASTIC	37
1	—	22480-5	WASHER, SPRING	36
1	—	690212-1	POST, RAM	35
1	—	692776-1	SUPPORT, TERMINAL	34
1	—	462544-1	PLATE, BASE SPECIAL	33
1	—	690432-3	SCREW, ADJUSTMENT	32
1	—	462543-1	BLOCK, SCREW SPECIAL	31
1	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	—	455671-1	PLATE, STRIP GUIDE	29
				28
2	—	1-22284-0	SPRING, DRAG	27
1	—	690546-1	LEVER, DRAG RELEASE	26
1	—	240792-1	DRAG, TERMINAL	25
1	—	6-690504-2	GUIDE, STRIP (REAR)	24
1	—	690438-1	GUIDE, STRIP (FRONT)	23
				22
1	—	463756-1	GUIDE, SCRAP	21
				20
REF	—	462615-1	STRIPPER	19
				18
				17
				16
				15
				14
				13
1	—	3-22280-3	SPRING, SHEAR	12
1	—	690461-2	STOP, SHEAR (FRONT)	11
1	—	462548-1	HOLDER, SHEAR (FRONT) SP	10
1	—	462547-1	SHEAR, FLOAT (FRONT) SP	9
1	—	690514-3	ANVIL	8
1	—	3-240641-7	SPACER, DEPRESSOR (REAR)	7
				6
1	—	462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	—	2-238011-2	SPACER, BLOCK CRIMPER	4
1	—	2-456135-4	CRIMPER, INSULATION	3
1	—	455888-3	SPACER, CRIMPER	2
1	—	1-456405-6	CRIMPER, WIRE	1
QTY	U/M	PART NO	DESCRIPTION	ITEM NO
PARTS LIST				

IBM APPLICATOR

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± . 1 PLC ± . 2 PLC ± . 3 PLC ± . 4 PLC ± . ANGLES ± .		C. E. FRISMAN 12-16-93 APD E. KOOTIE PRODUCT SPEC APPLICATION SPEC	
		NAME		STRIPPER CRIMPER APPLICATOR	
MATERIAL		WEIGHT		SIZE	CAGE CODE
-		-		A1	00779
FINISH		CUSTOMER DRAWING		DRAWING NO	
-				C-466906-2	
				SCALE	SHEET
				-	1 OF 1
				REV	C

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