		8		7			6
	THIS DRAWING IS UNPUBLIE C COPYRIGHT 20		RELEASED FOR PUBLICATION	20			ATLANTIC VERSION TERMINATOR
	P A R T N U M B E R	REVISION	DESCRIPTION		FEED TYPE	-	INTERFACE ADAPTER
	2150278-2	E	FINE CRIMP HEIGHT ADJU	IST	PNEUMATIC	2	
	7-2150278-2	E	PNEUMATIC AND CRIMP TOOLING KIT		PNEUMATIC	2	
	7-2150278-7	A	CRIMP TOOLING KIT		-		
D							
	APPLIC	ATOR DA	ТА				
		SIZE m [.201]	T Y P E D				
	INSUL - APPL INSTR						
	408-35						
	TERMINAL DAT. TERMINAL NAM		, ULTRA-FAST FLAG, .		SERIES		
	WIRE STRIP 7.51-8.33 mr	LENGTH	INSULATION DI	AMETE	r range		
	TERMINAL APPLICATION	114	-2123 -	. 100 11	-		
С	SPECIFICATION TERMINALS				-		
	TE TERMINALS		RMINAL TE TERMINAL	TE	TERMINAL		
	2 - 520334 - 2 5 - 520334 - 2		0334-2 5-520336-2 0336-2 9-520336-2				
	WIRE SIZE 🛞 🖡	CRIM mm [PHEIGHT CRII	MP HE Erenc	IGHT 4 E SETTING	Ø SOL	DER
	18 OR (2) 22 22 OR 20	1.79+/	-0.05 [.070+/002] -0.05 [.065+/002]	5	. 0 . 1	9 in [4 9 in [4	. 83mm]
		NDED SPARE					
В	STORAGE	OF APPLIC			IG, LUBRICATION	AND	
	<u>3</u> TO CHEC [4.83mn CENTER	K CRIMP HE n] 60/40 S OF SLUG.	IGHT. CRIMP SOLDER (Ø.19 OLID CORE) AND MEASURE AT	IN			
		IPERS -]				
			CRIMP HEIGHT				
	SOLDE	R	4				
	4 CRIMP H		J	TTINC	HOED WHEN THE		
	APPLICAT	EIGHT REFE For Was Qu Ry When Ru		DJUST	USED WHEN THE MENT MAY BE		
			T COMPATIBLE WITH MECHAN				
		SPECIFIED 1, 101-350	OTHERWISE TORQUE VALUES S 00.	SHALL	BE USED PER		
А							
	AMP 4805 REV 31MAR2000						

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCU IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS:

mm MATERIAL

SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

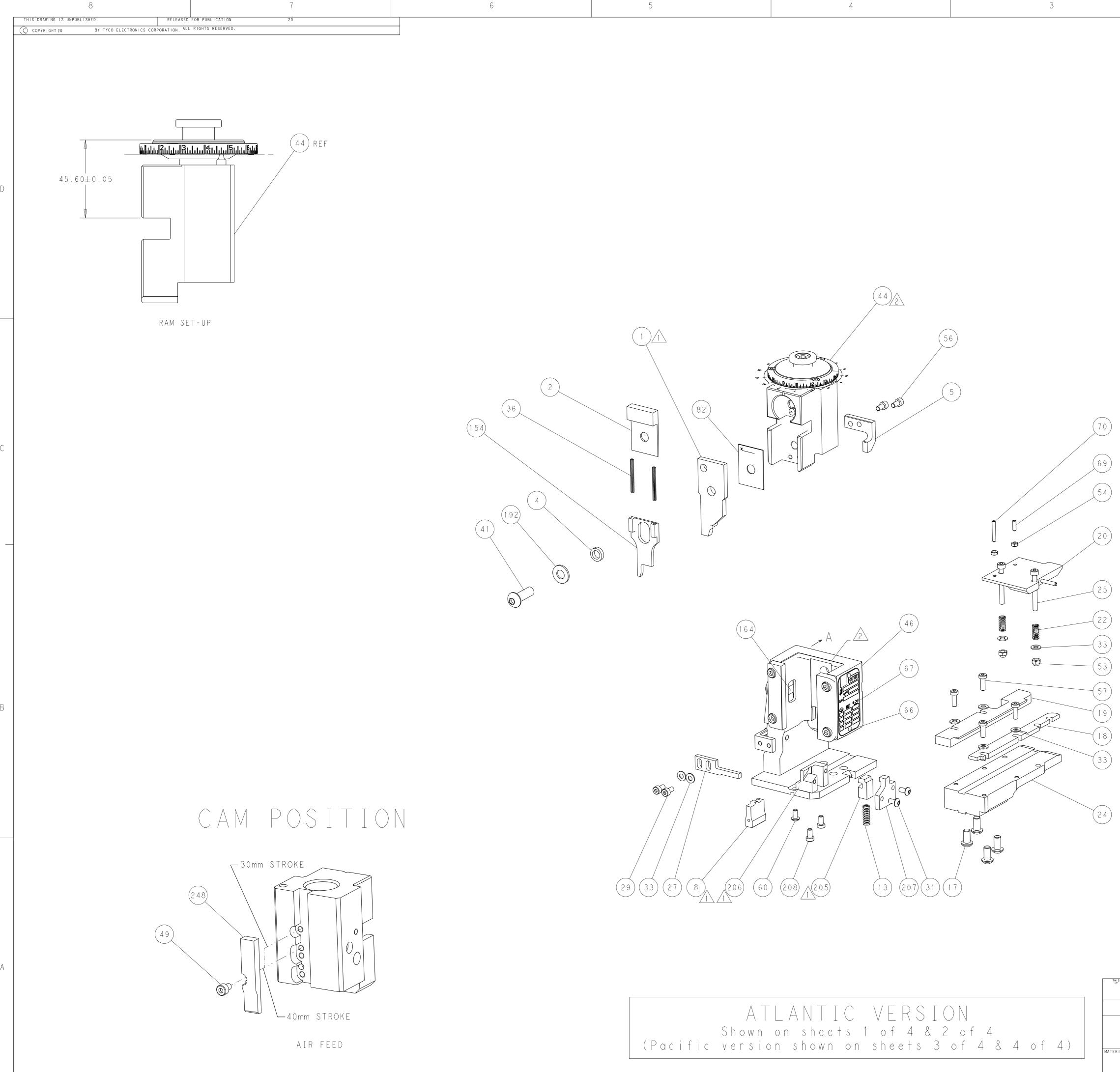
*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE

	2									
LOC	DIST		REVISIONS							
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD			
			B 1	ECR-18-012971	15AUG2018	ТB	ΤE			
			С	ECR-19-008826	06JUN2019	LG	ΤE			
			D	ECR-20-003799	17MAR2020	JWC	ΤE			
			E	ECR-20-010828	30 JUL 2020	JWC	ΤE			

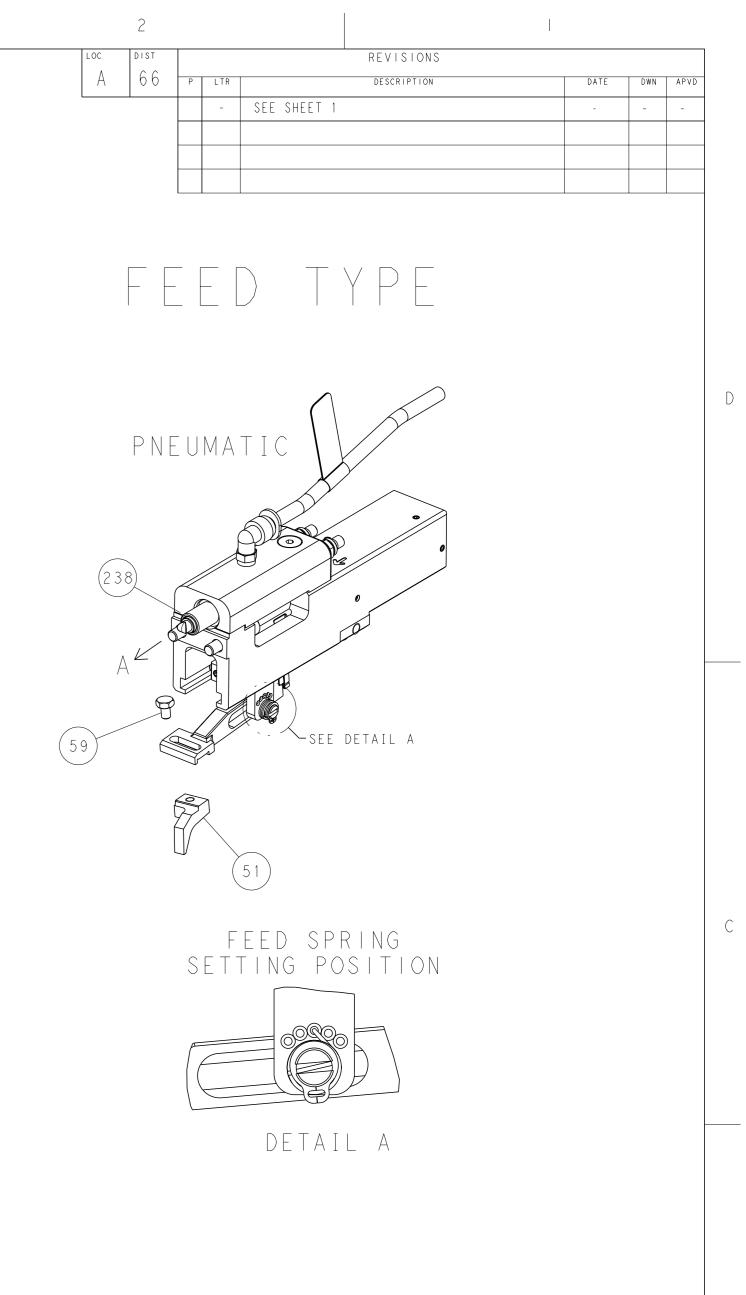
- 1 1 224449/0-3 A/E FED WQDUC 238 - 2 2 216400-4 SHCA, LOW HAD, BOHS, M4 X 8 208 - 1 1 467281 1 7CTAINER, SHCAR, FLOATING 207 - 1 1 467281 1 7CTAINER, SHCAR, FLOATING 205 - 1 1 467280 -1 SHCAR, FLOATING 205 - 1 1 467500 -1 SHCAR, FLOATING 205 - 1 1 467508 -6 SPACER, CELMER 205 - 1 1 455088 -6 SPACER, CELMER 82 - 1 1 455088 -6 SPACER, CELMERT IN MARKER 82 - 1 1 455088 -6 SPACER, CELMERT IN MARKER 82 - 1 1 455088 -6 SPACER, CELMERTING 7 - 1 1 455088 -6 SPACER, CELMERTING 7 - 1 1 455088 -6 SPACER, CELMERTING 7 - 1 1 21630301 -4 NUT,	_	1	1	2119641-1	FEED CAM, AIR FEED	248	С
1 1 467281 I RCTAINCE, SHEAR, FLOATING 207 - 1 1 2161936 I INCLOT, SHEAR, FLOATING 205 - 1 1 1467500 - 1 SHEAR, FLOATING 205 - 1 1 148028 - 0 WASHER, FLAI, MEG MG 162 - 1 1 1405383 - 2 STARTING 152 - 1 1 2161937 - 2 STARTING 82 - 1 1 455888 - 6 SPACER, CRIMERE 82 - 1 1 316037 - 3 SCR, STL, FLT NHL, MS X 20.0 70 - 1 1 316037 - 3 SCR, STL, FLT NHL, MS X 20.0 66 - 1 1 2119740 - 1 TAC.IDCMTIFICATION 67 2 2168078 I SCR, MEX MD CAP, KAK X 80 60 67 - 1 1 207333 - 4 SCR, MEX MD CAP, KAK X 80 68 - 2 2168003 - 2 SCR, SKT HD CAP, KAKS, MA X 8.0 58 - 2 20180305 - 1 NUL, HCK, NEG, RoHS, MA X 8.0	-	1	1	2844940-3	AIR FEED MODULE	238	0
- 1 1 216'936-1 HOLDER, SHEAR, FLOATING 205 - 1 1 465001 SHEAR, FLOATING 205 - 1 1 102850 WASHER, FLAT, REG V8 192 - REFREF 94430-2 COUNTER, MACHETIC 164 - 1 1 455888-6 SFACER, CRIMPER 52 - 1 1 455888-6 SFACER, CRIMPER 52 - 1 1 45582-3 SCR, SET, FLT PNT, M3 x 20.0 68 - 1 1 2-18032-2 SCR, SET, FLT PNT, M3 x 10.0 68 - 1 1 2-18032-3 SCR, WE, DRIVE, RH, RONG, 2 x 1588 66 - 1 1 201933-4 SCR, UND, RONE, RH, RONG, 2 x 158 66 - 1 1 510333-1 NUT, HFX, REG, RONG, M4 x 6.0 56 - 2 2 168038-2 SCR, SKT HD CAP, M4 x 6.0 56 - 1 1 510555 SFL FLF FLG 57 - 2 250183	-	2	2	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	208	
- 1 1 467500-1 SHEAR, FLOATING 2CS - 1 1 1028-0 WASHER, FLAT, REG M8 192 - 1 1 1028-0 WASHER, FLAT, REG M8 192 - 1 1 2061937-2 SUMFTE, MACHTIC 164 - 1 1 2061937-2 STABILIZER 154 - 1 1 453088-6 SPACER, CRIMPER 82 - 1 1 453088-6 SPACER, CRIMPER 82 70 - 1 1 2160837-3 SCR, SFT, FLT PNT, M3 x 20 C 70 70 - 1 2119740-1 TAC.IDUTNICATION PACKAST 71 70 - 2 2168083-2 SCR, BHSC, RAFS 144 x 83 80 80 - 1 1 51022-5 SCR. HX DCAP, K44 X 6.0 59 - 2 2018030-1 YUL, HX, MCS, KAR, M3 54 - 2 2018030-1 FF BTINFR 11 18023-9 SCR, SKT HD CAP, M4 X 6.0 53 - 1	-	1	1	467281-1	RETAINER, SHEAR, FLOATING		
- 1 1 1-16028-0 WASHLR, FLAI, REC V8 192 - REF RE F 994970-2 COUNTER, WASHFIC 164 - 1 1 2161937-2 STABLILIZE 154 - 1 1 455688-6 SPACER, CRIMPER 82 - 1 1 16380-4 DCCUMENTALION PACKAGE 71 - 1 1 216032-2 SCR, SEL, FLI PNI, M3 X 20.0 66 - 1 2-16032-2 SCR, SEL, FLI PNI, M3 X 20.0 66 - 1 2-16032-3 SCR, WN, DHIVE, MH, RHS, 2 x .188 66 - 1 2-160038-3 SCR, WK, DHIVE, MK X 8.0 56 - 2 2-168008-1 SCR, SKI HD CAP, MY X 6.0 58 - 2 2-36806-8 NUT, H7X, RFG, ReIS, NA X 3.0 56 - 2 2-36806-8 NUT, H7X, RFG, ReIS, NA X 4.0 53 - 1 1-1718623-9 SCR, SKI HD CAP, MY X 6.0 49 - 1 1-18023-9 SCR, SKI HD CAP, MX 4.0 53 - 1		1	1	2161936-1	HOLDER, SHEAR, FLOATING		
- PER REF 9943-00-2 COUNTLEN. MAGNETIC 164 - 1 1 2161937-2 STABLIZER 154 - 1 1 455888-6 SPACER, CRIVER 82 - 1 1 1803607-4 DOCUMENTATION PACASER 82 - 1 1 218032-3 SCR, SET, FLT PNT, V3 X 32.0 70 - 1 1 2119740-1 TAG.IDENTIFICATION 67 - 1 1 2119740-1 TAG.IDENTIFICATION 6.7 - 1 1 2119740-1 TAG.IDENTIFICATION 6.7 - 1 1 2119740-1 SCR.UNL HSC, Rolfs (MA X 80 6.0 - 1 1 2168033-1 SCR, SKT ID CAP, Bolls, W4 X 81 5.7 - 2 2168033-1 NUL, HEX, NEG, Rolfs, W4 X 8.0 5.4 - 1 1 120323-9 SCR, SKT ID CAP, Bolls, W4 X 8.0 5.4 - 1 1 103030-1		1	1	467500-1	SHEAR, FLOATING	205	
- REF REF 9349/0-2 COUNTER, MACKETIC 164 - 1 1 2161937-2 STABELIZER 154 - 1 1 153888-6 SPACER, CRIMPER 82 - 1 1 153888-6 SPACER, CRIMPER 82 - 1 1 153888-6 SPACER, CRIMPER 82 - 1 1 153888-7 SCR, SET, FLT PNT, M3 x 20.0 60 - 1 1 211974C1 TAG.IDENTIFICATION 67 - 2 21680/8-1 SCR, SET, FLT PNT, M3 x 20.0 60 - 1 1 211974C1 TAG.IDENTIFICATION 67 - 2 21680/81-1 SCR, SER, BISC, Rols, IM, x 80 60 - 1 1 2079383-7 SCR, SET HD CAP, M4 x 6.0 56 - 2 2168061-1 NUT, HCX, REG, Bols, M4 x 6.0 53 54 - 2 2168061-1 NUT, HCX, REG, Bols, M4 x 5.0 54 - 1 1 16023-6 SCR, SET HD CAP, MA x 6.0 44	_	1	1	1 - 1 8 0 2 8 - 0	WASHER, FLAT, REG M8	192	
- 1 1 455888-6 SPACER, CRIMPER 82 - 1 1 1803607-4 DOCUMENTATION FACKAGE 71 - 1 1 3-18032-3 SCR, SET, LITPN, M3 X 20.0 70 1 1 2-18032-3 SCR, SET, LITPN, M3 X 10.0 6-7 - 2 2-168078-* SCREW, DRIVE, RH, Rolls, 2 x .188 6-6 - 1 1 20173383-4 SCR, HEX CR OKES, M4 X 8.0 6-0 - 1 1 20173383-4 SCR, SKT HD CAP, RHS, N4 X 8.0 56 - 2 2168078-* SCR, SKT HD CAP, RHS, W4 X 8.0 56 - 2 2168083-2 SCR, SKT HD CAP, RHS, W4 X 8.0 56 - 2 25018030-* NUT, HEX, REG, RHS, M4 X 8.0 54 - 1 1 21622-9 SCR, SKT HD CAP, RHS, W4 X 5.0 44 - 2 25018030-* NUT, HEX, REG, RHS, M4 X 8.0 44 44 - 1 1 1803517-* RAM ASSPMIY, F ATIANTIC 44 - 1 1 1803602-*	-		REF	994970-2	COUNTER, MAGNETIC	164	
- 1 1 1803607-2 DCCUMENTATION PACKAGE 7 - 1 1 3-18032-3 SCR, SIT, FLT PNT, M3 X 20.0 7C - 1 1 2-18032-3 SCR, SIT, FLT PNT, M3 X 20.0 6C - 1 1 2119740-1 TAG, IDENTIFICATION 67 - 2 2.168078-1 SCR, ML, ULI PNT, MA X 8.0 6C - 1 1 -767383-4 SCR, MLX HD CAP, MA X 8.0 59 - 4 4.2168400-1 SHCS, LOW HEAD, RoHS, M4 X 8.0 56 - 2 2.0168032 SCR, SKT HD CAP, MA X 8.0 56 - 2 2.0168033-1 NUT, HEX, REG, RoHS, M3 54 - 2 2.0168032-1 SCR, SKT HD CAP, MA X 8.0 94 - 1 1.803517-1 RAM SSEMBLY, EF 416 - 1 1.80362-1 SCR, SKT HD CAP, MA X 8.0 49 - 1 1.803817-1 RAM ASSEMBLY, EF 416 - 1 1.803802-1 SCR, SKT HD CAP, MA X 8.0 29 - 1<	-	1	1	2161937-2	STABILIZER	154	
- 1 1 3-16032-3 SCR, SET, FLT PNT, M3 × 20.0 7 0 - 1 1 2-18032-2 SCR, SET, FLT PNT, M3 × 10.0 8 9 - 1 1 2118740-1 TAG, IDENTIFICATION 6 7 - 2 2 2168078-1 SCREW, DRIVE, RH, R0+5, 2 × .188 6 6 - 1 1 2073383-4 SCR, HEX HO CAP, M4 × 8.0 5 0 - 2 2 2168083-2 SCR, HEX HO CAP, M4 × 8.0 5 6 - 2 2 2168083-2 SCR, SKT HD CAP, RoHS, M4 × 8.0 5 6 - 2 2 2168083-2 SCR, SKT HD CAP, RoHS, M3 5 4 - 2 2 966965-8 NUT, LOCK, HEX, TORQUE (M/) 5 3 - 1 1 219855 5 APPLICATOR BASIC ASSIMBLY, LL 4 6 - 1 1 219855 5 APPLICATOR BASIC ASSIMBLY, LL 4 6 - 1 1 1803602-1 SCR, BHSC, RoHS (M4 × 8.0 3 1 - 2 2 218083-6 SCR, SKT HD CAP, ROHS, M4 × 8.0 2 9	-	1	1	455888-6	SPACER, CRIMPER	82	
- 1 1 2-18032-2 SCR. SET. FLT PNT, M3 X 10.0 6.9 - 1 1 2119740-1 TAG, DDENTIFICATION 6.7 - 2 2.168078-1 SCR. PRESC, RoHS (MA X 8) 6.7 - 1 1 2019383-4 SCR. PRESC, RoHS (MA X 8) 6.7 - 1 1 5-18022-5 SCR. HEX HD CAP, RoHS, M4 X 8.0 5.6 - 1 1 5-18022-5 SCR. SKT HD CAP, ROHS, M4 X 8.0 5.6 - 2 2.5018030-1 NUT, HEX, REG, RoHS, M3 5.4 - 2 2.5018030-1 NUT, LOCK, HEX, TORGJE (M4) 5.3 - 1 1 2023-9 SCR, SKT HD CAP, M4 X 6.0 4.9 - 1 1 12032-9 SCR, SKT HD CAP M4 X 6.0 4.9 - 1 1 13032-9 SCR, SKT HD CAP M4 X 6.0 4.9 - 1 1 14023-9 SCR, SKT HD CAP M4 X 6.0 4.9 - 1 1 140303-2 SCR, SKT HD CAP M4 X 8.0 2.9 - 1 1 <td< td=""><td>-</td><td>1</td><td>1</td><td>1803607-4</td><td>DOCUMENTATION PACKAGE</td><td>71</td><td></td></td<>	-	1	1	1803607-4	DOCUMENTATION PACKAGE	71	
- 1 1 2119740-1 TAC, IDENTIFICATION 67 - 2 2168078 SCRUW, DRIVE, RH, ROHS, 2 x .188 66 - 1 1 2019383-4 SCRUW, DRIVE, RH, ROHS, 2 x .188 66 - 1 1 2019383-4 SCR, WHSC, ROHS (M4 X 8) 60 - 1 1 518022-5 SCR, KEX HD CAP, ROHS, M4 X 12 57 - 2 2 20108030-1 SUCR, SKI HD CAP, ROHS, M4 X 8.0 56 - 2 2 986965-8 NUT, HEX, REG, ROHS, W3 54 - 2 2 986965-8 NUT, LOCK, HEX, TOROUL (M4) 53 - 1 1 12352966-1 FEED FINGER 51 - 1 1 1803517-1 RAM ASSEMBLY, EF ATLANTIC 44 - 1 1 1803602-1 SCR, BHSC, ROHS (M4 X 8.0 31 - 2 2 2079383-4 SCR, BHSC, ROHS (M4 X 8.0 29 - 1 1 1803602-1 SCR, SKT HD CAP, ROHS, M4 X 8.0 29 - 1 <td>-</td> <td>1</td> <td>1</td> <td>3 - 1 8 0 3 2 - 3</td> <td>SCR, SET, FLT PNT, M3 X 20.0</td> <td>70</td> <td></td>	-	1	1	3 - 1 8 0 3 2 - 3	SCR, SET, FLT PNT, M3 X 20.0	70	
- 2 2 2168078-1 SCREW, DRIVE, RH, Rohs, 2 x 188 6.6 - 1 1 2079383-4 SCR. BHSC, Rohs (M4 X 8.) 6.0 - 1 1 5-18022-5 SCR, HEX HD CAP, M4 X 8.0 5.7 - 2 2 2168083-2 SCR. SKT HD CAP, RoHS, M4 X 12 5.7 - 2 2 2168083-2 SCR. SKT HD CAP, RoHS, M4 X 8.0 5.6 - 2 2 986965-8 NUT, LOCK, HEX, TORQUE (M4) 5.3 - 1 1 252566-1 FEED FINGER 5.1 - 1 1 18023-9 SCR. SKT HD CAP M4 X 6.0 4.9 - 1 1 1803517-1 RAM ASSEMELY, EF ATLANTIC 4.4 - 1 1 1803602-1 SCR. SKT HD CAP, Rols, M4 X 8.0 2.9 - 1 1 1803602-1 SCR. SKT MD CAP, Rols, M4 X 8.0 2.9 - 1 1 1803602-1 SCR. SKT MD CAP, Rols, M4 X 8.0 2.9 - 1 1 180380-6 SCR. SKT HD CAP, Rols, M4 X 8.0 2.9 </td <td>-</td> <td>1</td> <td>1</td> <td>2 - 1 8 0 3 2 - 2</td> <td>SCR, SET, FLT PNT, M3 X 10.0</td> <td>69</td> <td></td>	-	1	1	2 - 1 8 0 3 2 - 2	SCR, SET, FLT PNT, M3 X 10.0	69	
- 1 1 2019383-4 SCR, BHSC, RoHS (M4 X 8) 6 C - 1 1 5-18022-5 SCR, MFX HD CAP, M4 X 6.0 59 - 4 4 2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12 57 - 2 2 2168033-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 56 - 2 2 5018030-1 NUL, LCCK, HEX, TORQUE (M4) 53 - 1 1 2352966-1 FEED FINGER 57 - 1 1 18023-9 SCR, SKT HD CAP, RAK X 6.C 49 - 1 1 18023-9 SCR, SKT HD CAP, M4 X 6.C 49 - 1 1 1803517-1 RAM ASSEMBLY, EF 46 - 1 1 180352-1 SCR, BHSC, RoHS (M8 X 25) 47 - 2 2 52278 SCR, BHSC, RoHS (M4 X 8) 37 - 2 2 18083-7 SCR, SKT HD CAP, RoHS, M4 X 8.0 29 - 1 1600455-3 STRIPPER, FRONT CASTING 27 - 2 2 <	-	1	1	2119740-1	TAG, IDENTIFICATION	67	
- 1 1 5-18022-5 SCR, HEX HD CAP, M2 X 6.0 59 - 4 4 2188400-1 SHCS, LOW HED, ReHS, MA X 12 57 - 2 2 2168083-2 SCR, SKT HD CAP, ReHS, MA X 12 57 - 2 2 2168030-1 NUT, HEX, REG, ReHS, M3 54 - 2 2 986965-8 NUT, HCX, HFX, TORGUE (M4) 53 - 1 1 18023-9 SCR, SKT HD CAP, M4 X 8.0 49 - 1 1 18023-9 SCR, SKT HD CAP, M4 X 8.0 49 - 1 1 1803517-1 RAM ASSEMBLY, EF ATLANTIC 44 - 1 1 1803502-1 SCR, BHSC, RoHS (M8 X 25) 41 - 2 2 20(9383-4 SCR, SKT HD CAP, RoHS, M4 X 8.0 29 - 1 1 1803602-1 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 2 2 20(9383-4 SCR, SKT HD CAP, RoHS, M4 X 8.0 27 - 1 690455-3 STRIPPER, FRONT CASTINC 27 -	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
- 1 1 5-18022-5 SCR. HEX HD CAP, M4 X 6.0 59 - 4 4 2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12 57 - 2 2 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 56 - 2 2 508030-1 NUT, HFX, RFS, RoHS, M3 54 - 2 2 986965-8 NUI, LOCK, HEX, IORQUE (M4) 53 - 1 1 2352966-1 FEED FINGER 51 - 1 1 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 18023-9 SCR, SKT HD CAP, M4 X 6.0 49 - 1 1 1803517-1 RAM ASSFMBLY, FF ATLANTIC 44 - 1 1 1803602-1 SCR, BHSC, ROHS (M8 X 25) 41 - 2 2 2079383-4 SCR, SKT HD CAP, RoHS, M4 X 8.0 29 - 1 1 690455-3 STRIPPER, FRONT CASTING 22 - 2 2 2161941-1 PLAL, GUIDE, STRIP A 35 -	-	1	1	2079383-4		60	
- 4 4 2168400-1 SHCS, LOW HEAD, RoHS, M/ X 12 57 - 2 2 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 56 - 2 2 5018030-1 NUT, HYX, REG, RoHS, M3 54 - 2 2 96965-8 NUT, HXX, REG, ROHS, M3 54 - 1 1 2352966-1 FEED FINGER 51 - 1 1 18023-9 SCR, SKT HD CAP, M4 X 6.0 49 - 1 1 1802317-1 RAM ASSEMDLY, EF ALGANTIC 44 - 1 1 1803517-1 RAM ASSEMDLY, EF ALLANTIC 44 - 2 2 5-22278-1 SPRING, COMPRESSION 36 - 8 1-18028-2 WASHER, FLAT, REG M4 33 - 2 2 2079383-4 SCR, SKT HD CAP, RoHS, M4 X 8.0 29 - 1 1 690455-3 STRIPPER, FRONI CASTING 21 - 2 2 -22880-7 SPRING, COMPRESSION 22 - 1 2161941-1 <t< td=""><td>-</td><td>1</td><td>1</td><td>5-18022-5</td><td></td><td>59</td><td></td></t<>	-	1	1	5-18022-5		59	
- 2 2 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 56 - 2 2 5018030-1 NUT, HEX, REG, RoHS, M3 54 - 2 2 986965-8 NUT, IOCK, HFX, TORQUE (M4) 53 - 1 1 2352966-1 FEDE TINOER 57 - 1 1 18023-9 SCR, SKT HD CAP MA X 6.0 49 - 1 1 1803517-1 RAM ASSEMBLY, EF ATLANTIC 44 - 1 1 1803507-1 RSR, BASC, ROKS (M8 X 25) 47 - 2 2 522781 SPRING, COMPRESSION 36 - 8 1-18028-2 WASHER, FLAT, REG M4 33 - 2 2 2073383-4 SCR, SKT HD CAP, RoHS, M4 X 8.0 29 - 1 1 690455-3 STRIPPER, FRONT CASTING 27 2 2 12161941-1 PLAF, GUIDE, STRIP 24 - 2 2 22806-7 SPRING, COMPRESSION 22 - 1 2161948-1 DRAG 20 </td <td>-</td> <td>4</td> <td>4</td> <td>2168400-1</td> <td></td> <td></td> <td></td>	-	4	4	2168400-1			
- 2 2 5018030-1 NUT, HEX, REG, RoHS, M3 54 - 2 2 986965-8 NUT, LOCK, HEX, TORQUE (M4) 53 - 1 1 2352966-1 FEED FINGER 51 - 1 1 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1803517-1 RAM ASSEMBLY, FF ATLANTIC 44 - 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 41 - 2 2 5.2278-1 SPRING, COMPRESSION 36 - 8 1-18028-2 WASHER, FLAT, REG M4 33 - 2 2 2079383-4 SCR, BHSC, ROHS (M4 X 8) 31 - 2 2 2168083-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 29 - 1 1 690455-3 STRIPPER, FRONT CASTING 27 - 2 2 12168083-6 SCR, SKT HD CAP, ROHS, M4 X 8.0 29 - 1 1 2161941-1 PLATE< GUIDE, STRIP	-	2	2				
- 2 2 986965-8 NUT, LOCK, HEX, TORQUE (M4) 5.3 - 1 1 2352966-1 FEED FINGER 51 - 1 1 18023-9 SCR, SKT HD CAP M4 X 6.0 449 - 1 1 1-2119655-5 APPLICATOR BASIC ASSEMBLY, EF 46 - 1 1 1803517-1 RAM ASSEMBLY, FF ATLANTIC 44 - 1 1 1803502-1 SCR, BHSC, ROHS (M8 X 25) 41 - 2 2 5-22278-1 SPRING, COMPRESSION 36 - 8 1-18028-2 WASHER, FLAT, REG M4 33 - 2 2 2079383-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 29 - 1 1 690455-3 STRIPPER, FRONT CASTING 27 - 2 2 1-2168083-6 SCR, SKT HD CAP, ROHS, M4 X 8.0 29 - 1 1 690455-3 STRIPPER, FRONT CASTING 22 - 1 2 1-2161941-1 PLAE, GUIDE, STRIP 24 - 2 2	-	+ +					
- 1 1 2352966-1 FEED FINGER 51 - 1 1 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 1 1-2119655-5 APPLICATOR BASIC ASSEMBLY, EF 46 - 1 1 1803517-1 RAM ASSEMBLY, EF 46 - 1 1 1803602-1 SCR, BHSC, ROHS (M8 X 25) 41 - 2 2 5-22278-1 SPRING, COMPRESSION 36 - 8 1-18028-2 WASHER, FLAT, REG M4 33 - 2 2 2079383-4 SCR, BHSC, ROHS (M4 X 8) 31 - 2 2 1-2168083-6 SCR, SKT HD CAP, ROHS, M4 X 8.0 29 - 1 1 69455 STRIPPER, FRONT CASTING 27 - 2 2 1-2161941-1 PLATE, GUIDE, STRIP 24 - 2 2 2-2280-7 SPRING, COMPRESSION 22 - 1 1 683737-1 FRONT STRIP GUIDE 18 - 1 1 2161935-4 ANVI	_	+ +					
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O PLC ± PRODUCT SPEC PRODUCT	D DOCUMENT D THE CONTR ACTED FOR T			HOFFNER CHK 12APRIL	2012 Harrisburg, PA 17105-3608		
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm MATERIAL



UMENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING EMONNEERING ORGANIZATION FOR THE LATEST REVISION.		DWN 11APRIL20 HOFFNER снк 12APRIL20 Т.ELBIN	012			TE Connectivity Harrisburg, PA 17105-3	608			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 12APRIL20 T.ELBIN	12 NAME	Ocean End Feed						
	0 PLC ± 1 PLC ±	PRODUCT SPEC			Арр	plicator				
L	2 PLC ± 3 PLC ±	- APPLICATION SPEC				-				
	4 PLC ± ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO			
	FINISH -	WEIGHT _	AI	00779	C=215	50278	-			
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		SHEETS 3 8	4 ARE	E NOT F	REQUIRE	ED FOR ATLANTIC	VERSION			

	THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.	20	6
	PART NUMBER		FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2-2150278-2 E 7-2150278-7 A		SERVO LATCH PLATE -	
D				
	APPLICATOR CRIMP SIZE WIRE 5.11 mm [.20 INSUL - APPL INSTRUCTIO 408-35043	TYPE 013 D -		
	TERMINAL DATA: TE TERMINAL NAME: RE WIRE STRIP LENG	CPT, ULTRA-FAST FLAG,		
С	7.51-8.33 mm [.290 TERMINAL APPLICATION SPECIFICATION	6328 IN] Ø 4.19 mm MAX 114-2123 - 		
	TERMINALS APPL TE TERMINAL 2-520334-2 5-520334-2	IED 5 TE TERMINAL TE TERMINAL 9-520334-2 5-520336-2 2-520336-2 9-520336-2	TE TERMINAL	
			IMP HEIGHT 4 Ø SO FERENCE SETTING Ø SO	LDER 3
	18 OR (2) 22 1	.79+/-0.05 [.070+/002] .65+/-0.05 [.065+/002]	5.0 .19 in [6.5 .19 in [4.83mm]
В	RECOMMENDED	SPARE PARTS		
	REFER TO SU STORAGE OF	PPLIED INSTRUCTION SHEET FOR APPLICATOR.		
	[4.83mm] 6 CENTER OF CALIPER		AT	
	SOLDER-	CRIMP HEIGH	Т	
	4 CRIMP HEIGH	T REFERENCE SETTING WAS THE WAS QUALIFIED AT THE FACTORY.		
	NECESSARY W	HEN RUNNING APPLICATOR IN THE TCH NOT COMPATIBLE WITH MECH IFIED OTHERWISE TORQUE VALUES	E FIELD. ANICAL FEED.	
A	DOCUMENT, 1		U UNEV FER	

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCI IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm MATERIAL -

SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE

		· ·	Eerree			
	-	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	209	Ċ
	-	1	467281-1	RETAINER, SHEAR, FLOATING	207	
Λ	_	1	2161936-1	HOLDER, SHEAR, FLOATING	206	
$\overline{1}$	_	1	467500-1	SHEAR, FLOATING	205	
	_	1	1 - 18028 - 0	WASHER, FLAT, REG M8	192	
		4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	
		REF	994970-2	COUNTER, MAGNETIC	164	
	-		2161937-2	STABILIZER	154	
	-	1	2119641-2	FEED CAM, AIR FEED	152	
	-	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	-	1	1-2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141	
	-	1	1803518-1	RAM ASSEMBLY, EF PACIFIC	140	
	_	1	455888-6	SPACER, CRIMPER	82	
	_	1	1803607-4	DOCUMENTATION PACKAGE	7 1	
	_	1	3 - 1 8 0 3 2 - 3	SCR, SET, FLT PNT, M3 X 20.0	70	
		1	2 - 18032 - 2	SCR, SET, FLT PNT, M3 X 10.0	69	
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	_		2119740-1	TAG, IDENTIFICATION	67	
	_	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	_		5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	_	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57	
	-	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56	
	-	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	В
	_	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
	_	1	2352966-1	FEED FINGER	51	
	_	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	_	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
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		-	5-22278-1	SPRING, COMPRESSION		
	_	8	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	33	
	-	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	31	
	-	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29	
	-	1	690455-3	STRIPPER, FRONT CASTING	27	
	-	2	1-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 35	25	
	_	1	2161941-1	PLATE, GUIDE, STRIP	24	
	_	2	2 - 22280 - 7	SPRING, COMPRESSION	22	
	_	1	2161948-1	DRAG	20	
	_	1	683736-1	GUIDE, STRIP, REAR	19	
	_		683737-1	FRONT STRIP GUIDE	18	
	-		4-22280-7	SPRING, COMPRESSION	13	
1			2161935-4	ANVIL, RIGHT HAND	8	
	_	1	2161957-1	DEPRESSOR, SHEAR	5	
	-	1	238011-2	BLOCK, CRIMPER SPACER	4	
	_	1	2161331-1	SPACER, WIRE FUNNEL DEPRESSOR	2	
1	1	1	467342-3	CRIMPER, RIGHT HAND	1	
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DOCUMENT FO THE CONTROL TED FOR THE	DR TYCO ELE LING ENGII LATEST RE	ECTRONICS CO NEERING ORGA EVISION.	AN DEPORTION DWN 11APRIL HOFFNER	2012 <u>TE Connectivity</u>		
			CHK 12APRIL			
	TOLERA DTHERWI:	NCES UNL SE SPECI	FIED: APVD 12APRIL	2012 NAME Occarp End Ecod		
0 PL		±	T.ELBIN product spec	Ocean End Feed		
PL 2 PL	LC	$_{\pm}^{\pm}$	-	Applicator		
3 PL 4 PL	LC	± ±	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	STRICTED TO	
ANGL	LES		<u>+-</u>	$A \mid 00779 \ C= 2150278$		
		-	-		- REV	
			Customer Accessik	ole Production Drawing SCALE 1:1 SHEET 3 4	rev E	
			SHEETS	1 & 2 ARE NOT REQUIRED FOR PACIFIC VE	ERSION	

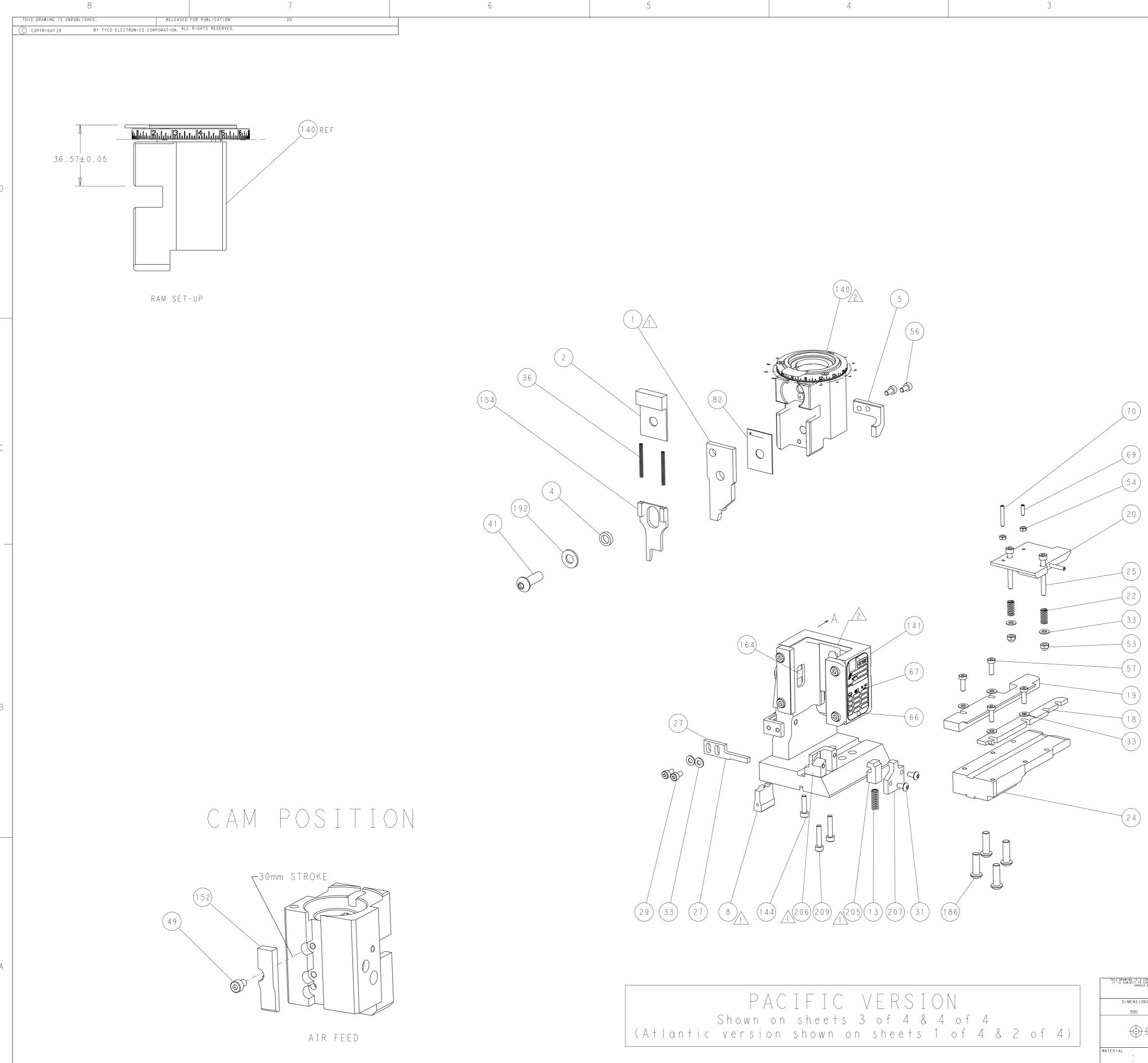
AIR FEED MODULE

2844940-3

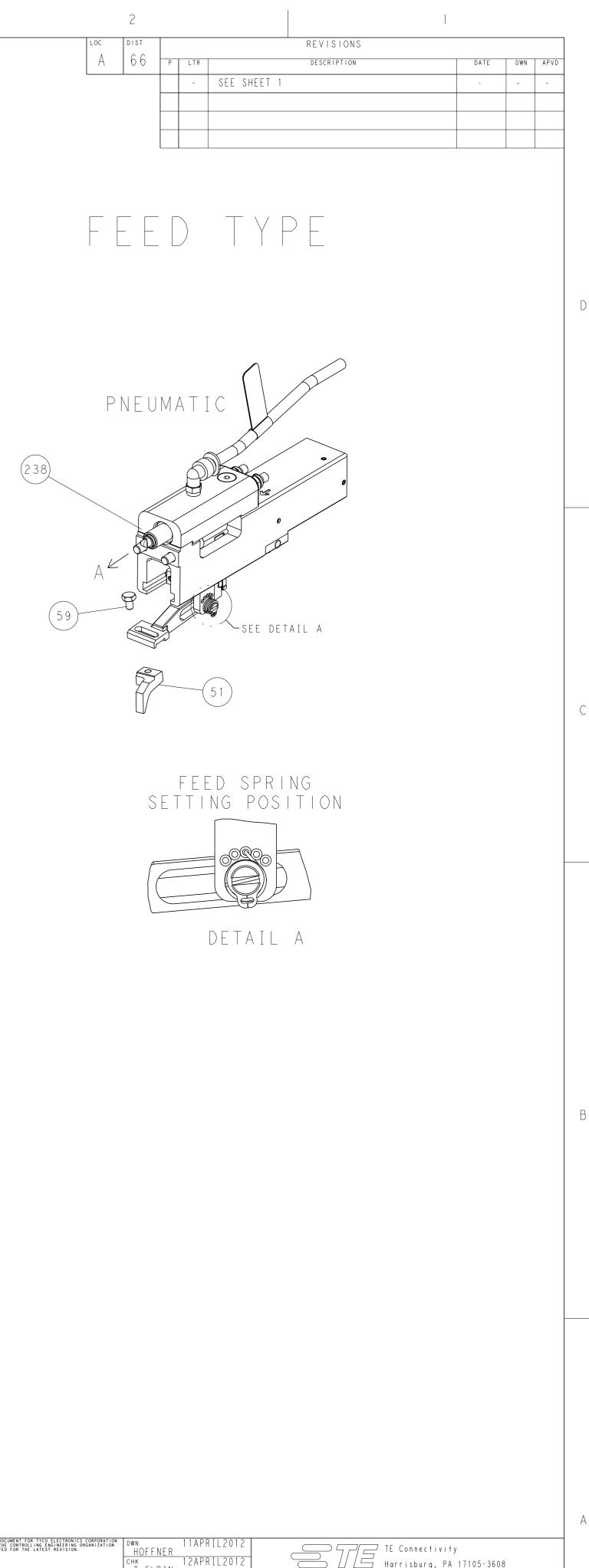
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	2			I			
00	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

238



THIS DRAWING IS A CONTROLLED DC IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE
DIMENSIONS:
mm
MATERIAL
-



	REVISION.	HOFFNER CHK T.ELBIN	12APRIL2012	-		, 7/5	7	onnect isburg	ivity , PA 17	105-36	08	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		apvd T.ELBIN	12APRIL2012	NAME		Ocea	n En	d Fe	e e d			
0 PLC I PLC 2 PLC	± ± ±	PRODUCT SPEC		Applicator								
3 PLC 4 PLC ANGLES	± ±	APPLICATION -	SPEC	SIZE	CAGE CODE	DRAWING NC)				RES	TRICTED TO
FINISH	-	WEIGHT	-	A I	00779	C-21	5027	8	_			-
	-	Customer	Accessible P	roduc	tion Draw	ing	SCALE	1:1	SHEET	4 ^{OF}	4	rev E
		SF	HEETS 1 &	2 A F	RE NOT	REQUI	RFD	FOR	PAC	IFIC	VF	RSION

Mouser Electronics

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TE Connectivity: 7-2150278-7