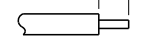


|                                                                      |          |                                  |            |
|----------------------------------------------------------------------|----------|----------------------------------|------------|
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| PART NUMBER                                                          | REVISION | DESCRIPTION                      | FEED TYPE  |
| 2266948-1                                                            | D        | FINE CRIMP HEIGHT ADJUST         | MECHANICAL |
| 2266948-2                                                            | D        | FINE CRIMP HEIGHT ADJUST         | PNEUMATIC  |
| 7-2266948-1                                                          | D        | MECHANICAL AND CRIMP TOOLING KIT | MECHANICAL |
| 7-2266948-2                                                          | D        | PNEUMATIC AND CRIMP TOOLING KIT  | PNEUMATIC  |
| 7-2266948-7                                                          | C        | CRIMP TOOLING KIT                | -          |

| APPLICATOR DATA                      |                 |      |
|--------------------------------------|-----------------|------|
| CRIMP                                | SIZE            | TYPE |
| WIRE                                 | 2.36 mm [ .093] | F    |
| INSUL                                | 2.75 mm [ .108] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                 |      |

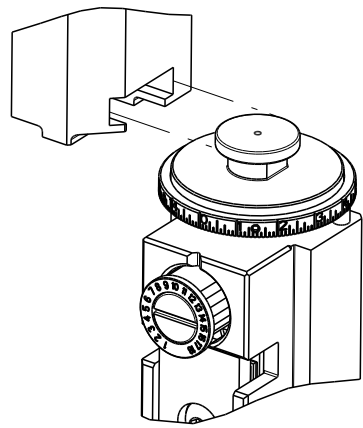
|                                                                                                     |                    |                                                                                   |                                                           |
|-----------------------------------------------------------------------------------------------------|--------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------|
| TERMINAL DATA: MOLEX TERMINAL                                                                       |                    | MOLEX CRIMP SPECIFICATION                                                         |                                                           |
| TERMINAL NAME: MX150 1.5MM BLADE                                                                    |                    |                                                                                   |                                                           |
| WIRE STRIP LENGTH<br>4.70-5.60 mm [.185-.220 IN]                                                    |                    |  | INSULATION DIAMETER RANGE<br>Ø2.10-2.60 mm [.083-.102 IN] |
| TERMINAL APPLICATION SPECIFICATION                                                                  | AS-33000-001 Rev E | -                                                                                 | -                                                         |
| TERMINALS APPLIED  |                    |                                                                                   |                                                           |
| TE TERMINAL                                                                                         | MOLEX TERMINAL     | TE TERMINAL                                                                       | MOLEX TERMINAL                                            |
| 2113834-1                                                                                           | 33000-1001         | 2113834-3                                                                         | 33011-3003                                                |
| 2113834-2                                                                                           | 33011-0002         |                                                                                   |                                                           |

|                                   |                             |                                |
|-----------------------------------|-----------------------------|--------------------------------|
| WIRE SIZE                         | CRIMP HEIGHT mm [ INCH]     | CRIMP HEIGHT REFERENCE SETTING |
| MIL-123A4 (TXL) 14 AWG            | 1.65+/-0.05 [ .065+/- .002] | 6.4                            |
| MIL-135A1 (UTX) 14 AWG            | 1.65+/-0.05 [ .065+/- .002] | 6.4                            |
| JASO D611 (AVSS) 2mm <sup>2</sup> | 1.60+/-0.05 [ .063+/- .002] | 6.9                            |
| MIL-126A1 1.5mm <sup>2</sup>      | 1.40+/-0.05 [ .055+/- .002] | 9.2                            |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

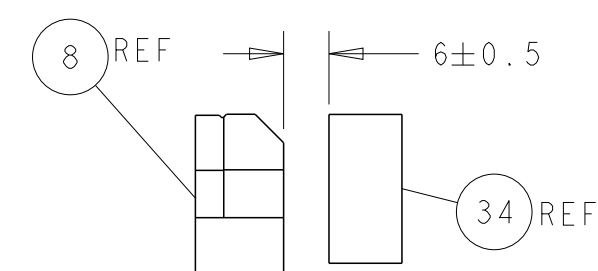
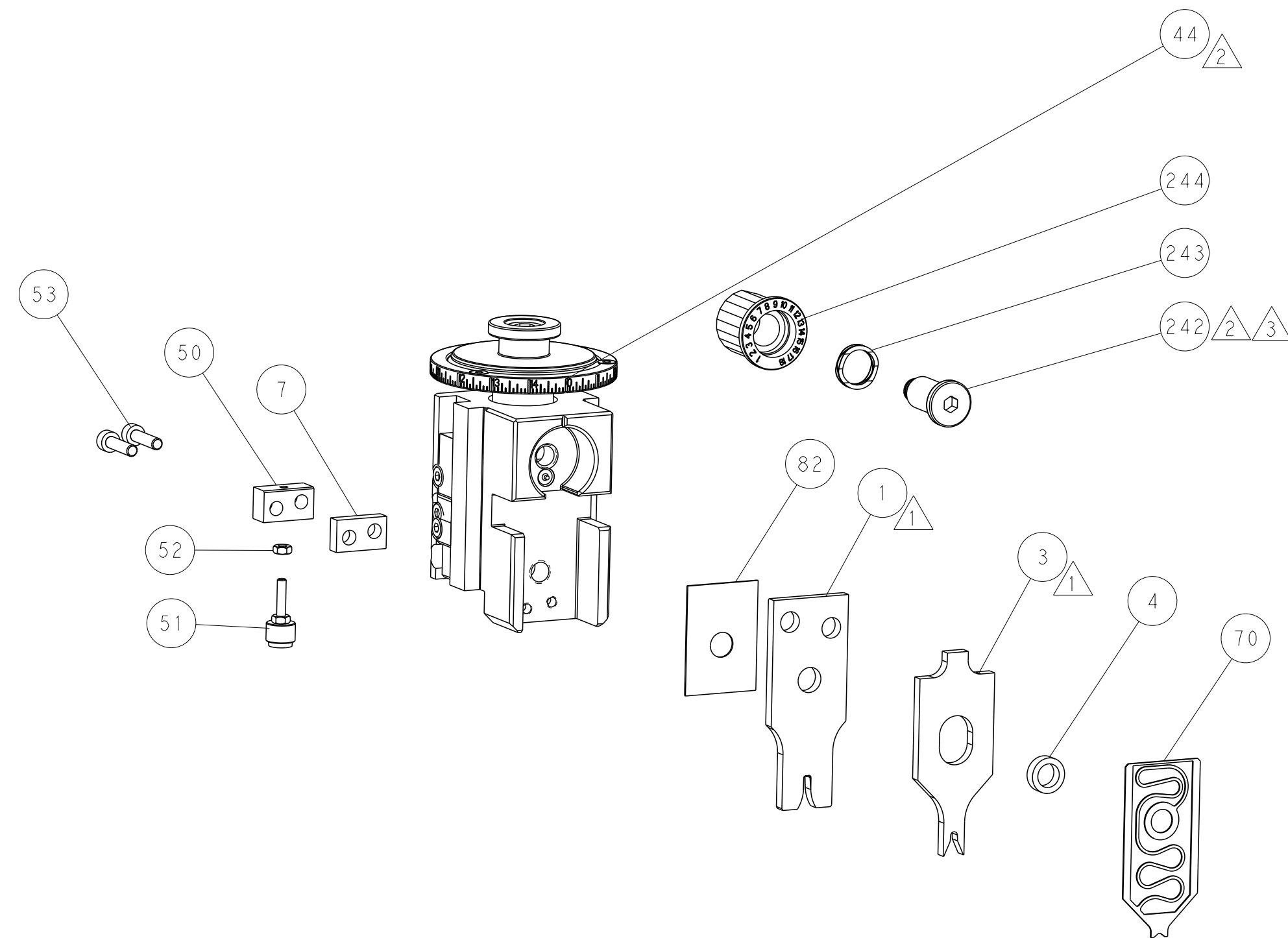
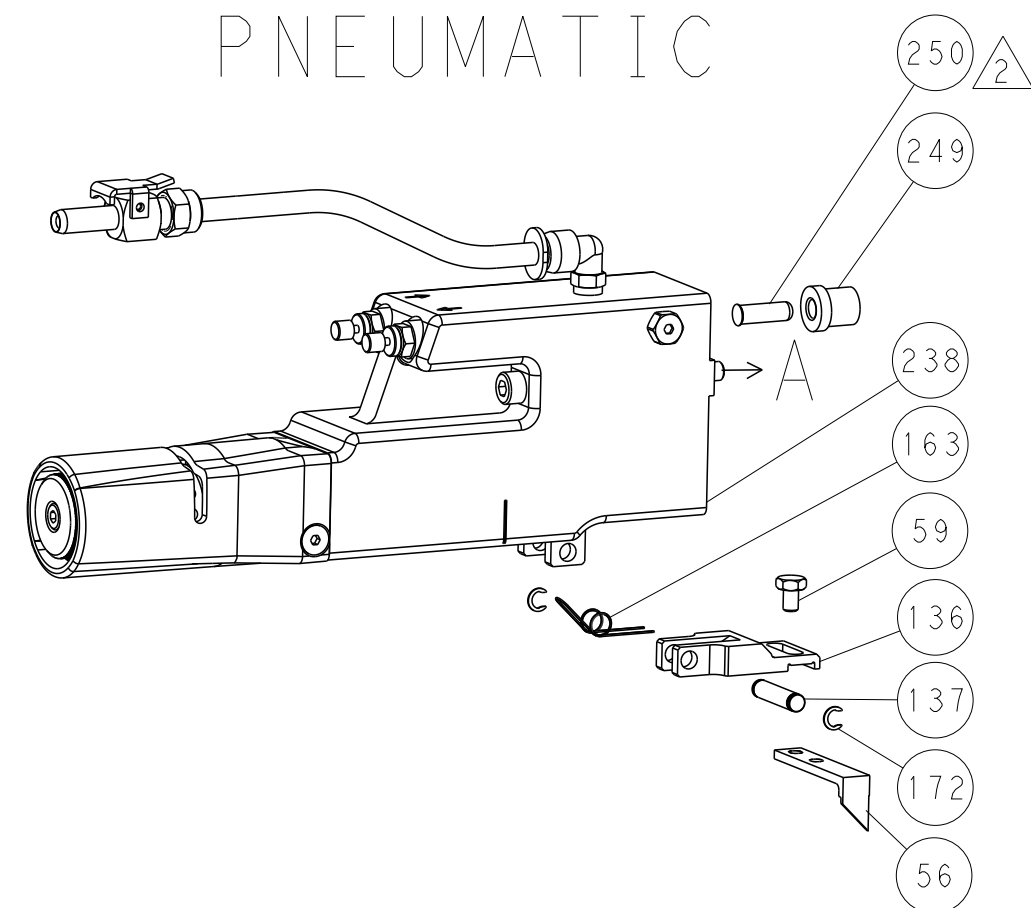
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|     |      | P         | LTR | DESCRIPTION   | DATE      | DWN |
| A   | 66   |           | A   | RELEASED      | 17NOV2015 | MR  |
|     |      |           | B   | ECR-17-08521  | 13JUN2017 | YY  |
|     |      |           | C   | ECR-18-005592 | 12APR2018 | AW  |
|     |      |           | D   | ECR-18-014101 | 05SEP2018 | TB  |

|   |     |     |     |     |             |                                     |         |
|---|-----|-----|-----|-----|-------------|-------------------------------------|---------|
| - | 1   | -   | 1   | -   | 2119640-1   | PUSH ROD, AIR FEED                  | 250     |
| - | 1   | -   | 1   | -   | 1803259-1   | BUSHING, FLANGED                    | 249     |
| - | 1   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
| - | 1   | 1   | 1   | 1   | 2119082-4   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| - | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| - | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| - | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
| - | -   | 1   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| - | 1   | -   | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238     |
| - | 2   | -   | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172     |
| - | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| - | 1   | -   | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163     |
| - | 1   | -   | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137     |
| - | 1   | -   | 1   | -   | 2119799-1   | HOLDER,FEED FINGER, AF              | 136     |
| - | 1   | 1   | 1   | 1   | 2119955-1   | ASSY, LUBRICATOR, SIDE FEED         | 113     |
| - | 1   | 1   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
| - | 1   | 1   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
| - | 1   | 1   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82      |
| - | 1   | 1   | 1   | 1   | 1803607-1   | DOCUMENTATION PACKAGE               | 71      |
| - | 1   | 1   | 1   | 1   | 2119791-6   | DEPRESSOR, WIRE                     | 70      |
| - | 1   | 1   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
| - | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| - | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
| - | 1   | 1   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| - | 1   | 1   | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56      |
| - | 4   | 4   | 4   | 4   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 54      |
| - | 2   | 2   | 2   | 2   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 53      |
| - | 1   | 1   | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52      |
| - | 1   | 1   | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51      |
| - | 1   | 1   | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50      |
| - | 1   | 2   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| - | -   | 1   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| - | -   | 1   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
| - | 1   | 1   | 1   | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
| - | 1   | 1   | 1   | 1   | 1803515-1   | RAM ASSEMBLY, SF ATLANTIC           | 44      |
| - | 1   | 1   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| - | 1   | 1   | 1   | 1   | 1-1752356-9 | SUPPORT, TERMINAL                   | 34      |
| - | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| - | 2   | 2   | 2   | 2   | 3-2844962-0 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
| - | 1   | 1   | 1   | 1   | 2844992-4   | ASSEMBLY, STRIP GUIDE               | 29      |
| - | 1   | 1   | 1   | 1   | 240792-1    | DRAG, TERMINAL                      | 25      |
| - | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
| - | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| - | 2   | 2   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| - | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| - | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| - | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
| - | 1   | 1   | 1   | 1   | 1-356885-3  | STOP, SHEAR                         | 11      |
| - | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| - | 1   | 1   | 1   | 1   | 318707-4    | FLOATING SHEAR, FRONT               | 9       |
| - | 1   | 2   | 2   | 1   | 4-1803055-7 | ANVIL, COMBINATION                  | 8       |
| - | 1   | 1   | 1   | 1   | 240641-3    | SPACER                              | 7       |
| - | -   | -   | -   | -   | -           | -                                   | 6       |
| - | 1   | 1   | 1   | 1   | 2119757-4   | DEPRESSOR, SHEAR                    | 5       |
| - | 1   | 1   | 1   | 1   | 3-238011-2  | BLOCK, CRIMPER SPACER               | 4       |
| - | 1   | 2   | 2   | 1   | 2-1803365-9 | CRIMPER, INSULATION O               | 3       |
| - | -   | -   | -   | -   | -           | -                                   | 2       |
| - | 1   | 2   | 2   | 1   | 5-1673600-2 | CRIMPER, WIRE                       | 1       |
| - | 77  | 72  | 71  | -2  | -1          | PART NO                             | ITEM NO |

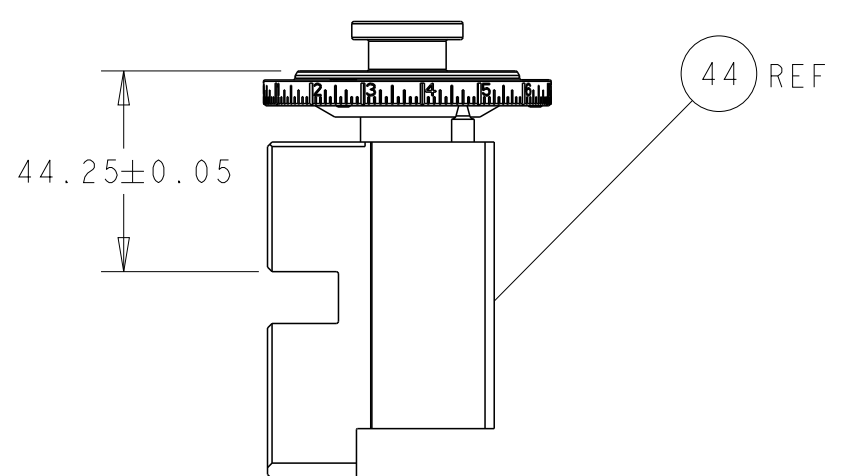
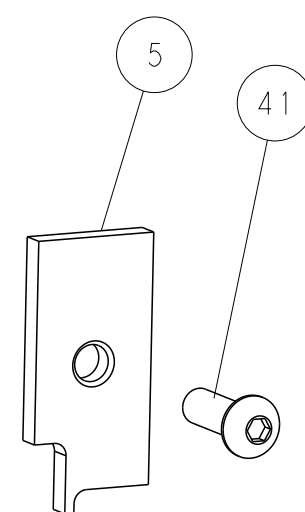
|                                                                                                                                   |  |                                                                                                                                             |                                     |                                              |  |
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| DIMENSIONS:<br>mm                                                                                                                 |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±.005<br>1 PLC ±.005<br>2 PLC ±.005<br>3 PLC ±.005<br>4 PLC ±.005<br>ANGLES ±.005<br>FINISH |                                     | NAME<br>Ocean Side Feed<br>Applicator        |  |
| MATERIAL<br>-                                                                                                                     |  | WEIGHT<br>-                                                                                                                                 |                                     | SIZE<br>A1                                   |  |
| Customer Accessible Production Drawing                                                                                            |  | SCALE<br>1:2                                                                                                                                |                                     | SHEET<br>1 OF 4                              |  |
| REV<br>D                                                                                                                          |  | REV<br>D                                                                                                                                    |                                     | REV<br>D                                     |  |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

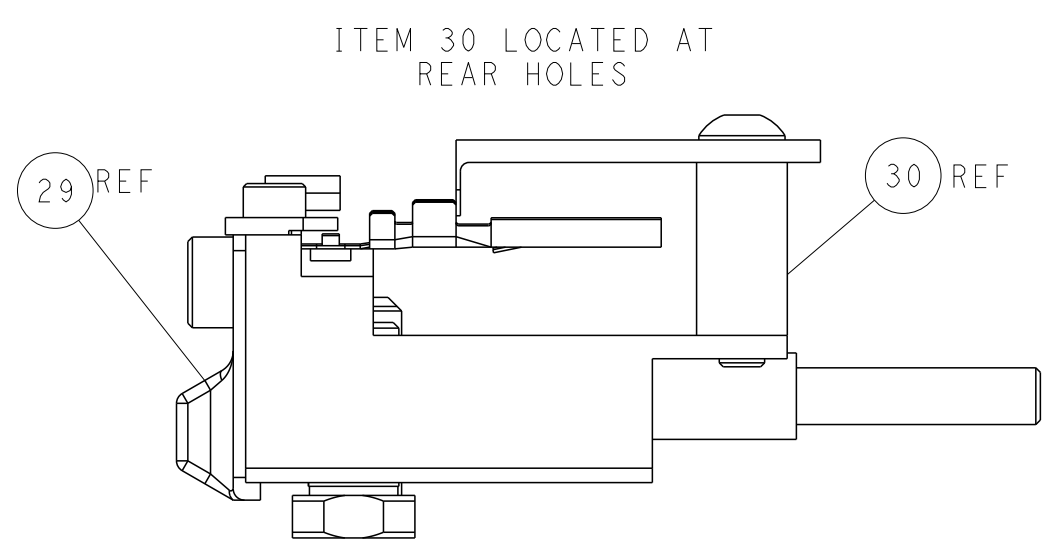
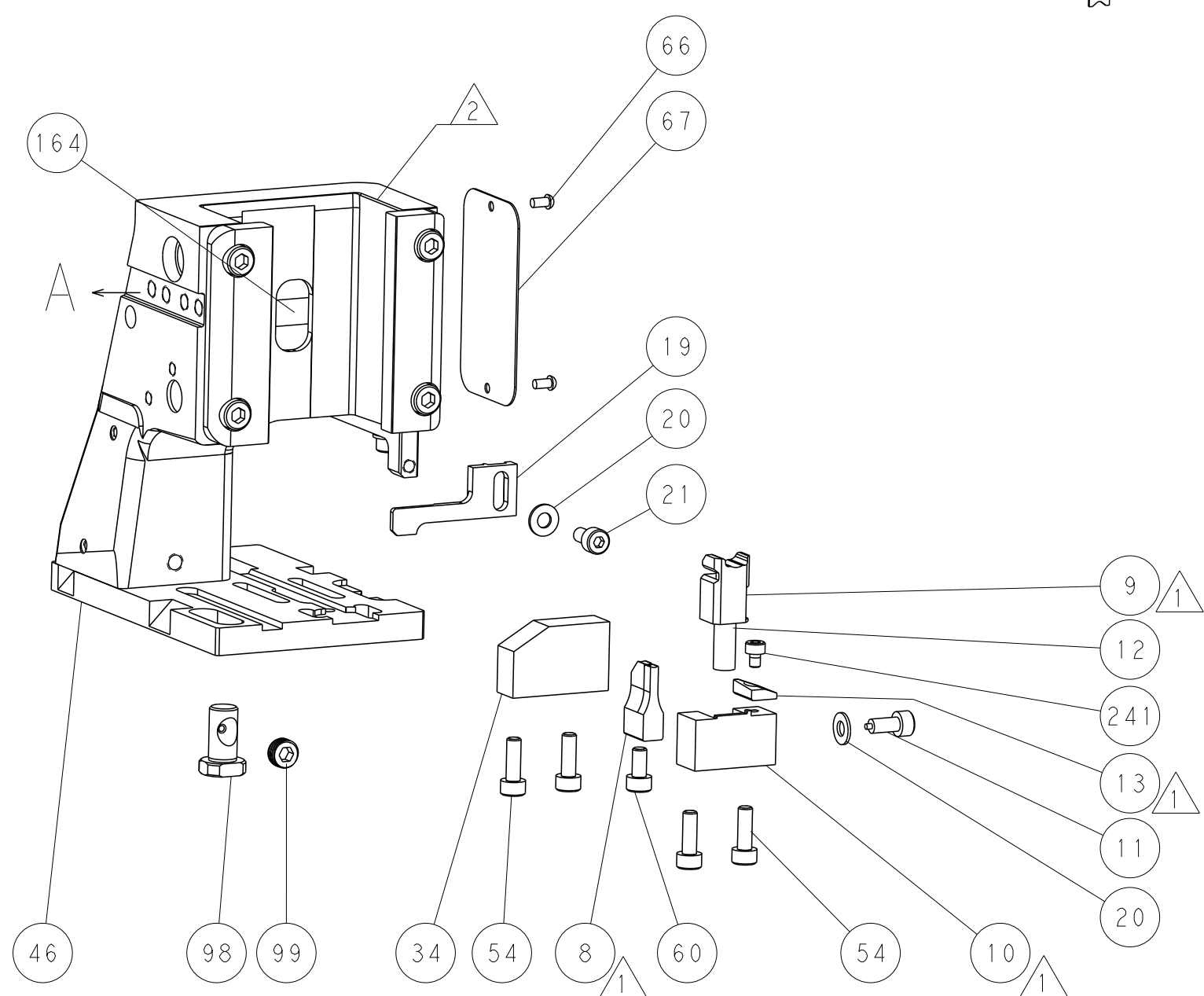
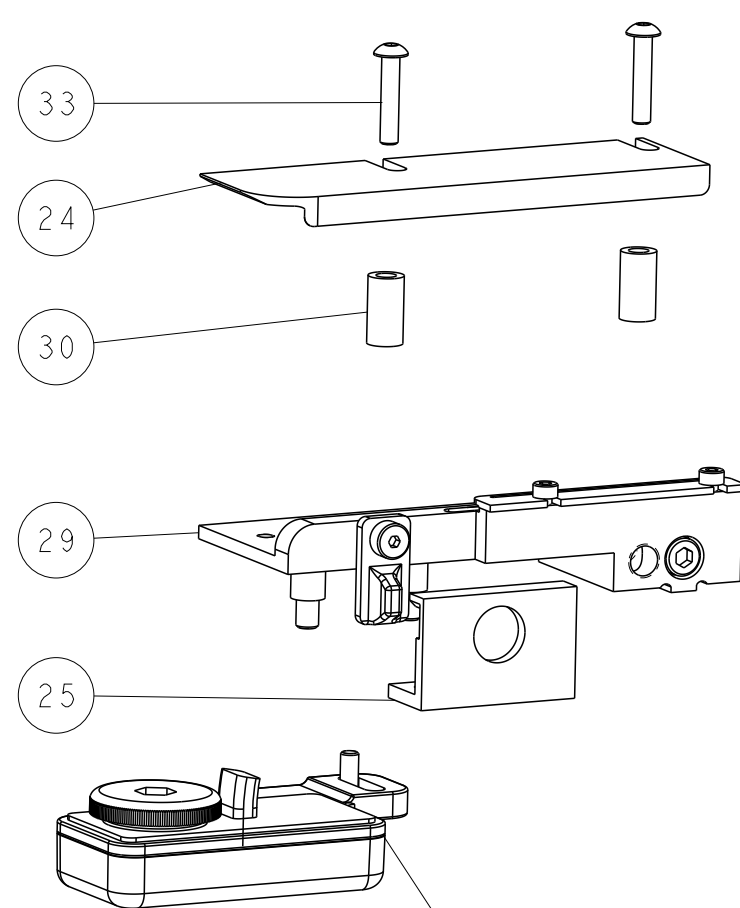
# PNEUMATIC



### TERMINAL SUPPORT LOCATION



## RAM SET-UP



# FEED TRACK POSITION GUIDE BY WIRE BARREL

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                |  |                                                                                                             |  |                                                                                                                                    |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------|--|
| 1. THIS DRAWING IS A COMPLETE DOCUMENT FOR THE ELECTRICAL CONNECTION OF THE PRODUCT. IT IS NOT TO BE USED FOR ANY OTHER PURPOSE. IT SHALL BE CORRECTED FOR THE LATEST VERSION. |  | DWN 19AUG2015<br>L HUANG                                                                                    |  |  TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS: mm                                                                                                                                                                 |  | TOLERANCES, UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±° |  | APVD 19AUG2015<br>W GUO                                                                                                            |  |
|                                                                                           |  | PRODUCT SPEC                                                                                                |  | NAME Ocean Side Feed Applicator                                                                                                    |  |
| MATERIAL -                                                                                                                                                                     |  | APPLICATION SPEC                                                                                            |  | SIZE CASE CODE DRAWING NO RESTRICTED TO                                                                                            |  |
| FINISH -                                                                                                                                                                       |  | WEIGHT -                                                                                                    |  | A   00779 C=2266948 -                                                                                                              |  |
|                                                                                                                                                                                |  | Customer Accessible Product Drawing                                                                         |  | SCALE 1:2 SHEET 2 of 4 REV D                                                                                                       |  |

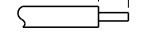
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

|                                                                      |          |                          |            |
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| PART NUMBER                                                          | REVISION | DESCRIPTION              | FEED TYPE  |
| 2-2266948-1                                                          | D        | FINE CRIMP HEIGHT ADJUST | MECHANICAL |
| 2-2266948-2                                                          | D        | FINE CRIMP HEIGHT ADJUST | PNEUMATIC  |
| 7-2266948-7                                                          | C        | CRIMP TOOLING KIT        | -          |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 2.36 mm [.093] | F    |
| INSUL                                | 2.75 mm [.108] | O    |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                                                                     |                |                                                                                                                                             |                |
|-----------------------------------------------------------------------------------------------------|----------------|---------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| TERMINAL DATA: MOLEX TERMINAL                                                                       |                | MOLEX CRIMP SPECIFICATION                                                                                                                   |                |
| TERMINAL NAME: MX150 1.5MM BLADE                                                                    |                |                                                                                                                                             |                |
| WIRE STRIP LENGTH<br>4.70-5.60 mm [.185-.220 IN]                                                    |                |  INSULATION DIAMETER RANGE<br>Ø2.10-2.60 mm [.083-.102 IN] |                |
| TERMINAL APPLICATION SPECIFICATION<br>AS-33000-001 Rev E                                            |                | -                                                                                                                                           | -              |
| -                                                                                                   |                | -                                                                                                                                           | -              |
| TERMINALS APPLIED  |                |                                                                                                                                             |                |
| TE TERMINAL                                                                                         | MOLEX TERMINAL | TE TERMINAL                                                                                                                                 | MOLEX TERMINAL |
| 2113834-1                                                                                           | 33000-1001     | 2113834-3                                                                                                                                   | 33011-3003     |
| 2113834-2                                                                                           | 33011-0002     |                                                                                                                                             |                |

|                                   |                            |                                   |
|-----------------------------------|----------------------------|-----------------------------------|
| WIRE SIZE                         | CRIMP HEIGHT<br>mm [INCH]  | CRIMP HEIGHT<br>REFERENCE SETTING |
| MIL-123A4 (TXL) 14 AWG            | 1.65+/-0.05 [.065+/- .002] | 6.4                               |
| MIL-135A1 (UTX) 14 AWG            | 1.65+/-0.05 [.065+/- .002] | 6.4                               |
| JASO D611 (AVSS) 2mm <sup>2</sup> | 1.60+/-0.05 [.063+/- .002] | 6.9                               |
| MIL-126A1 1.5mm <sup>2</sup>      | 1.40+/-0.05 [.055+/- .002] | 9.2                               |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

| LOC | DIST | REVISIONS |     |             |      |     |
|-----|------|-----------|-----|-------------|------|-----|
| A   | 66   | P         | LTR | DESCRIPTION | DATE | DWN |
|     |      | -         |     | SEE SHEET 1 | -    | -   |
|     |      |           |     |             |      |     |
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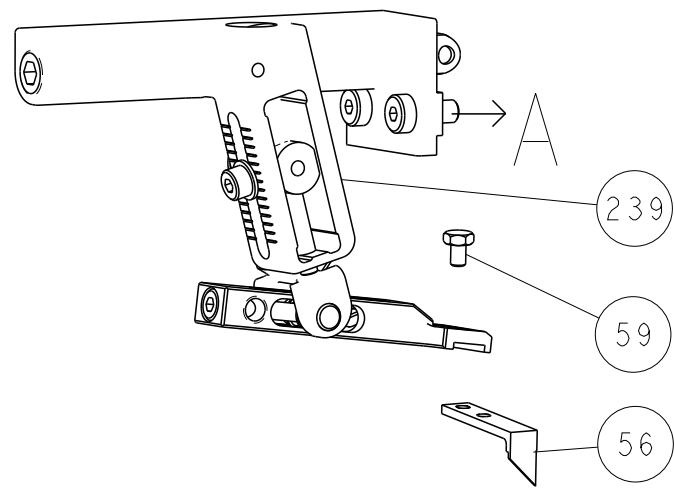
|   |     |     |     |             |                                     |         |
|---|-----|-----|-----|-------------|-------------------------------------|---------|
|   | -   | 1   | -   | 2119640-1   | PUSH ROD, AIR FEED                  | 250     |
|   | -   | 1   | -   | 1803259-1   | BUSHING, FLANGED                    | 249     |
|   | -   | 1   | 1   | 2119082-4   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| 3 | -   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
|   | -   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
|   | -   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
|   | -   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
|   | -   | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238     |
|   | -   | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172     |
|   | -   | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
|   | -   | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163     |
|   | -   | 1   | -   | 2119641-2   | FEED CAM, AIR FEED                  | 151     |
|   | -   | 1   | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 144     |
|   | -   | 4   | 4   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 143     |
|   | -   | -   | 1   | 2119653-2   | FEED CAM, POST FEED                 | 142     |
|   | -   | 1   | 1   | 1-1803583-0 | APPLICATOR BASIC ASSEMBLY, SF       | 141     |
|   | -   | 1   | 1   | 1803516-1   | RAM ASSEMBLY, SF PACIFIC            | 140     |
|   | -   | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137     |
| 5 | -   | 1   | -   | 2119799-1   | HOLDER,FEED FINGER, AF              | 136     |
|   | -   | 1   | 1   | 2119955-1   | ASSY, LUBRICATOR, SIDE FEED         | 113     |
|   | -   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
|   | -   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
|   | -   | 1   | 1   | 455888-5    | SPACER, CRIMPER                     | 82      |
|   | -   | 1   | 1   | 1803607-1   | DOCUMENTATION PACKAGE               | 71      |
|   | -   | 1   | 1   | 2119791-6   | DEPRESSOR, WIRE                     | 70      |
|   | -   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
|   | -   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
|   | -   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
|   | -   | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56      |
|   | -   | 2   | 2   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 53      |
|   | -   | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52      |
|   | -   | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51      |
|   | -   | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50      |
|   | -   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
|   | -   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
|   | -   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
|   | -   | 1   | 1   | 1-1752356-9 | SUPPORT, TERMINAL                   | 34      |
|   | -   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
|   | -   | 2   | 2   | 3-2844962-0 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
|   | -   | 1   | 1   | 2844992-4   | ASSEMBLY, STRIP GUIDE               | 29      |
|   | -   | 1   | 1   | 240792-1    | DRAG, TERMINAL                      | 25      |
|   | -   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
|   | -   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
|   | -   | 2   | 2   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
|   | -   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| 1 | -   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
|   | -   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
|   | -   | 1   | 1   | 1-356885-3  | STOP, SHEAR                         | 11      |
| 1 | -   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
|   | -   | 1   | 1   | 318707-4    | FLOATING SHEAR, FRONT               | 9       |
| 1 | 1   | 1   | 1   | 4-1803055-7 | ANVIL, COMBINATION                  | 8       |
|   | -   | 1   | 1   | 240641-3    | SPACER                              | 7       |
|   | -   | -   | -   | -           | -                                   | 6       |
|   | -   | 1   | 1   | 2119757-4   | DEPRESSOR, SHEAR                    | 5       |
|   | -   | 1   | 1   | 3-238011-2  | BLOCK, CRIMPER SPACER               | 4       |
| 1 | 1   | 1   | 1   | 2-1803365-9 | CRIMPER, INSULATION O               | 3       |
|   | -   | -   | -   | -           | -                                   | 2       |
| 1 | 1   | 1   | 1   | 5-1673600-2 | CRIMPER, WIRE                       | 1       |
|   | -77 | -22 | 21  | PART NO     | DESCRIPTION                         | ITEM NO |

|                                                                                                                                                                                                        |  |                              |                                              |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------|----------------------------------------------|--|--|
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| DIMENSIONS:                                                                                                                                                                                            |  | CHK<br>L. ZHANG<br>19AUG2015 | NAME                                         |  |  |
| mm                                                                                                                                                                                                     |  | APVD<br>J. GUO<br>19AUG2015  | Ocean Side Feed<br>Applicator                |  |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                                                                                                                                 |  | PRODUCT SPEC                 | SIZE                                         |  |  |
| 0 PLC ±.1                                                                                                                                                                                              |  | APPLICATION SPEC             | CAGE CODE                                    |  |  |
| 1 PLC ±.1                                                                                                                                                                                              |  | WEIGHT                       | DRAWING NO                                   |  |  |
| 2 PLC ±.1                                                                                                                                                                                              |  |                              | RESTRICTED TO                                |  |  |
| 3 PLC ±.1                                                                                                                                                                                              |  |                              | A1 00779 C=2266948                           |  |  |
| 4 PLC ±.1                                                                                                                                                                                              |  |                              | Customer Accessible Production Drawing       |  |  |
| ANGLES                                                                                                                                                                                                 |  |                              | SCALE                                        |  |  |
| FINISH                                                                                                                                                                                                 |  |                              | 1:2 SHEET 3 OF 4                             |  |  |
|                                                                                                                                                                                                        |  |                              | REV D                                        |  |  |

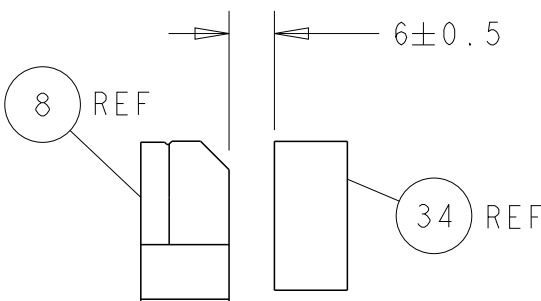
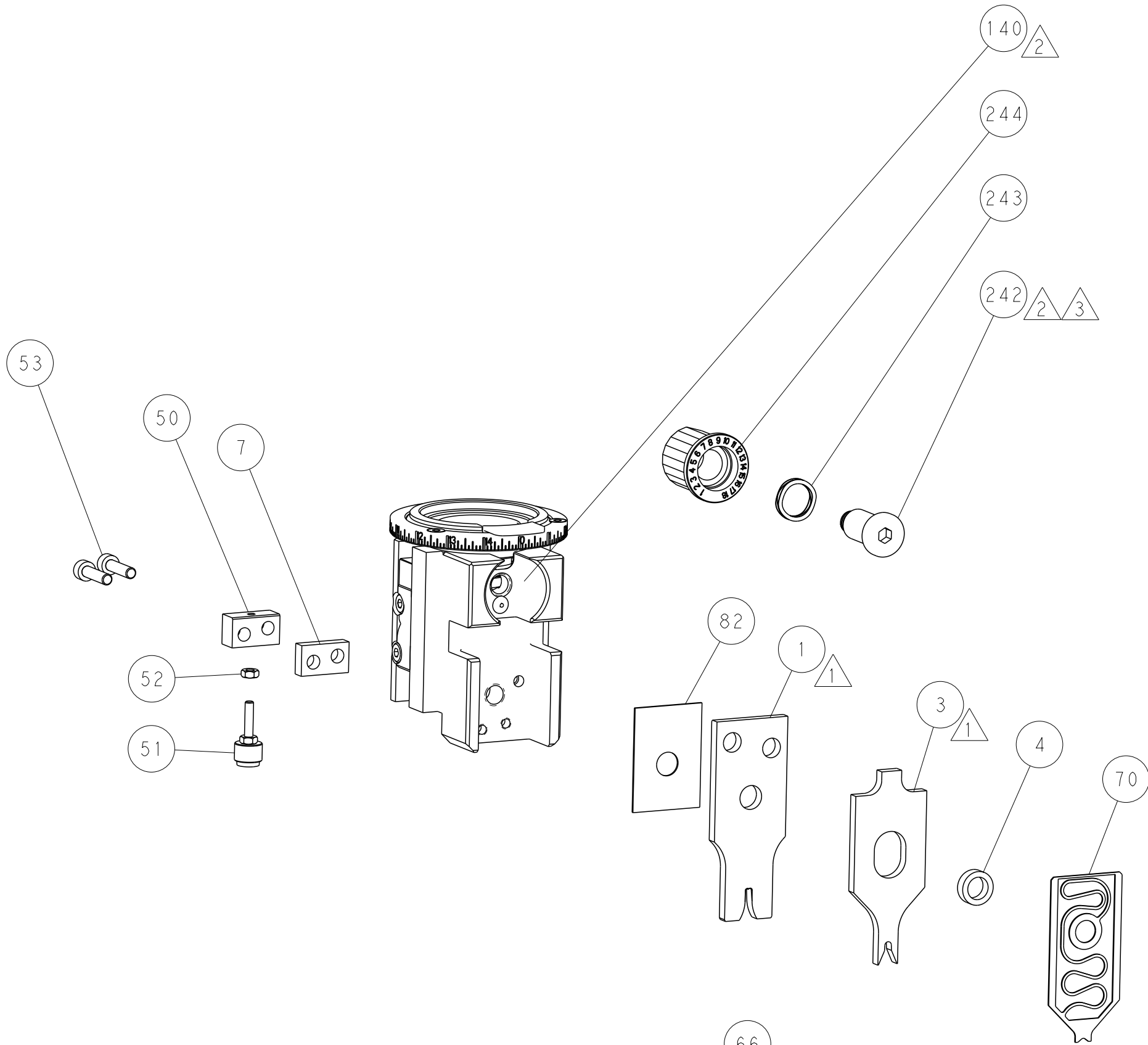
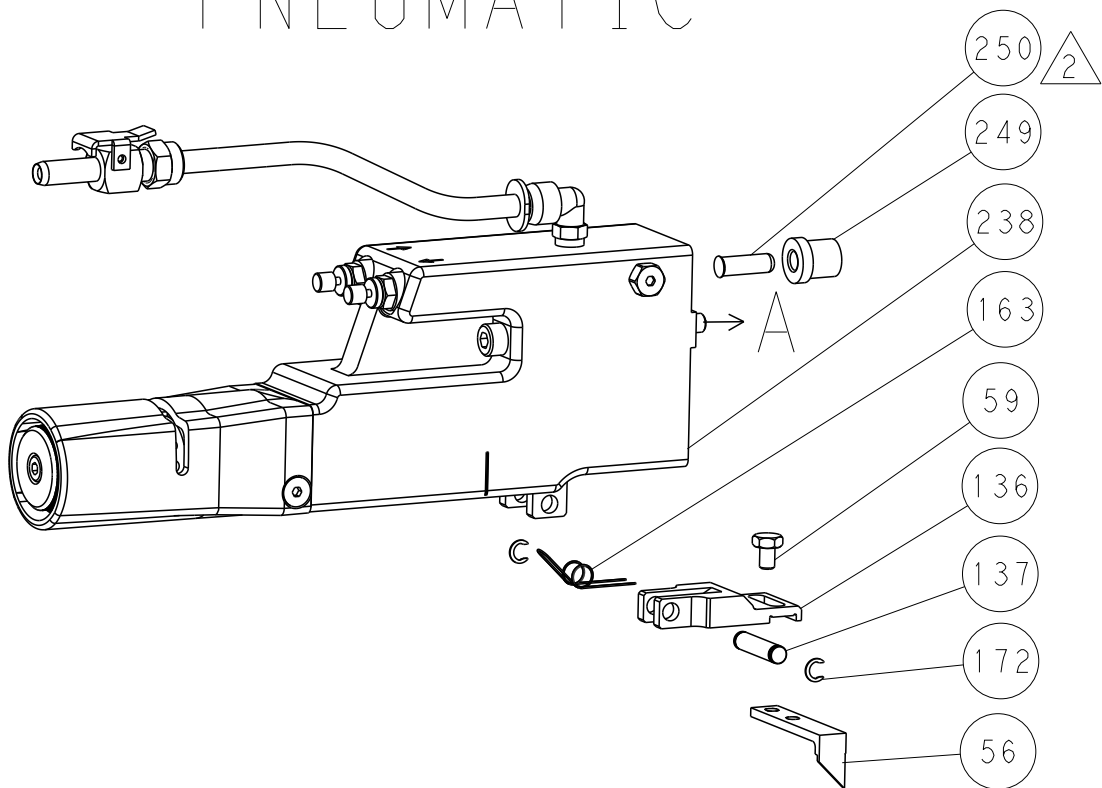
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

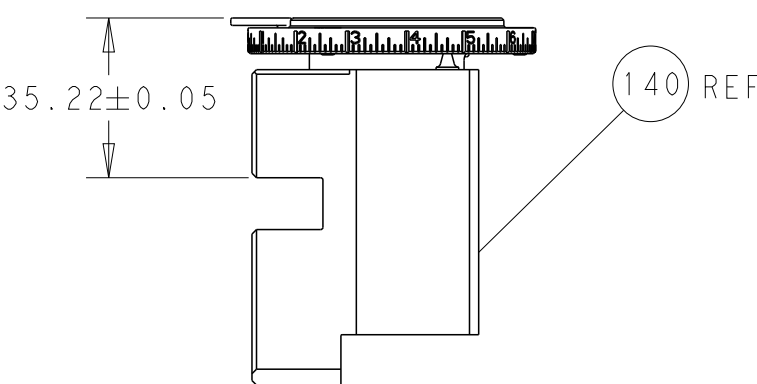
FEED TYPE  
MECHANICAL



PNEUMATIC

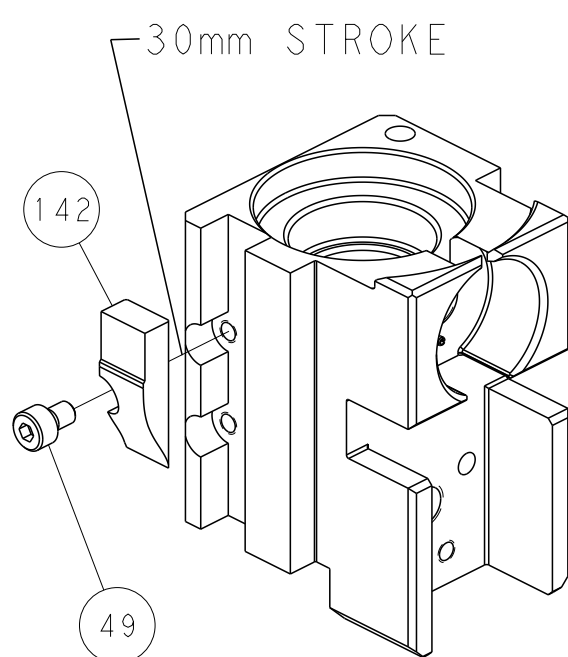


TERMINAL SUPPORT LOCATION

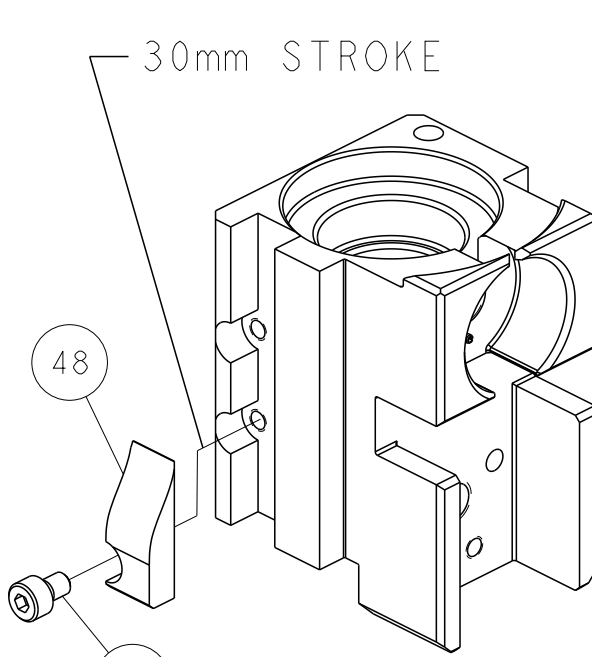


RAM SET-UP

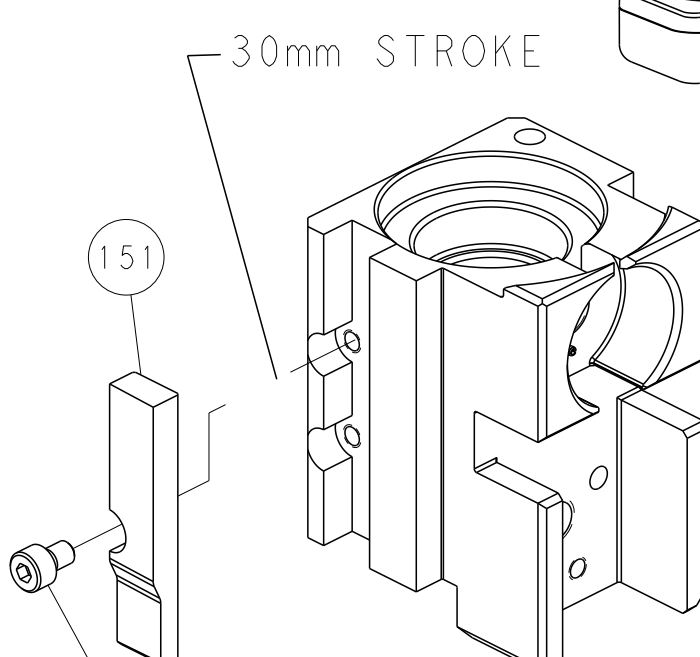
CAM POSITIONS



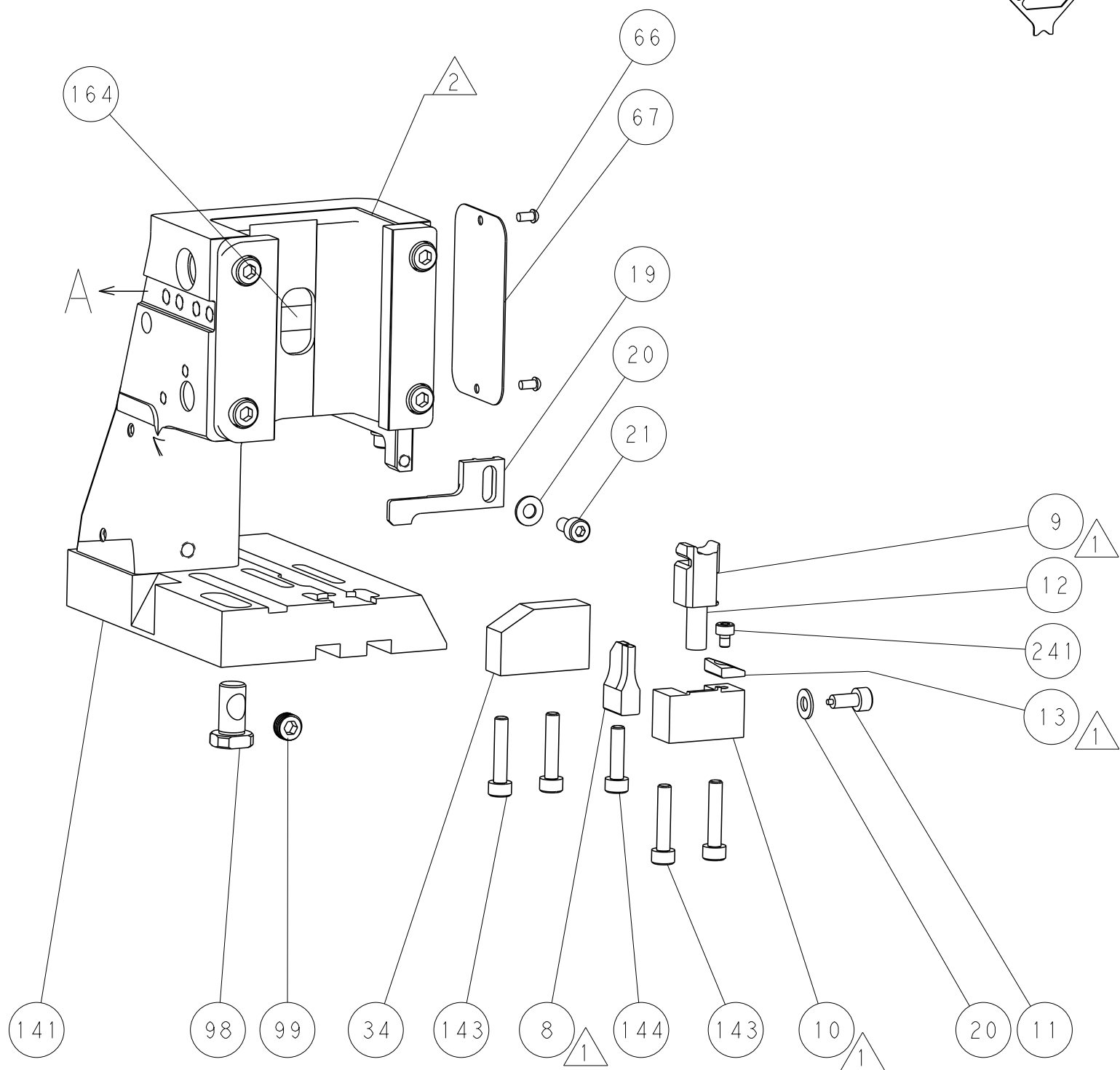
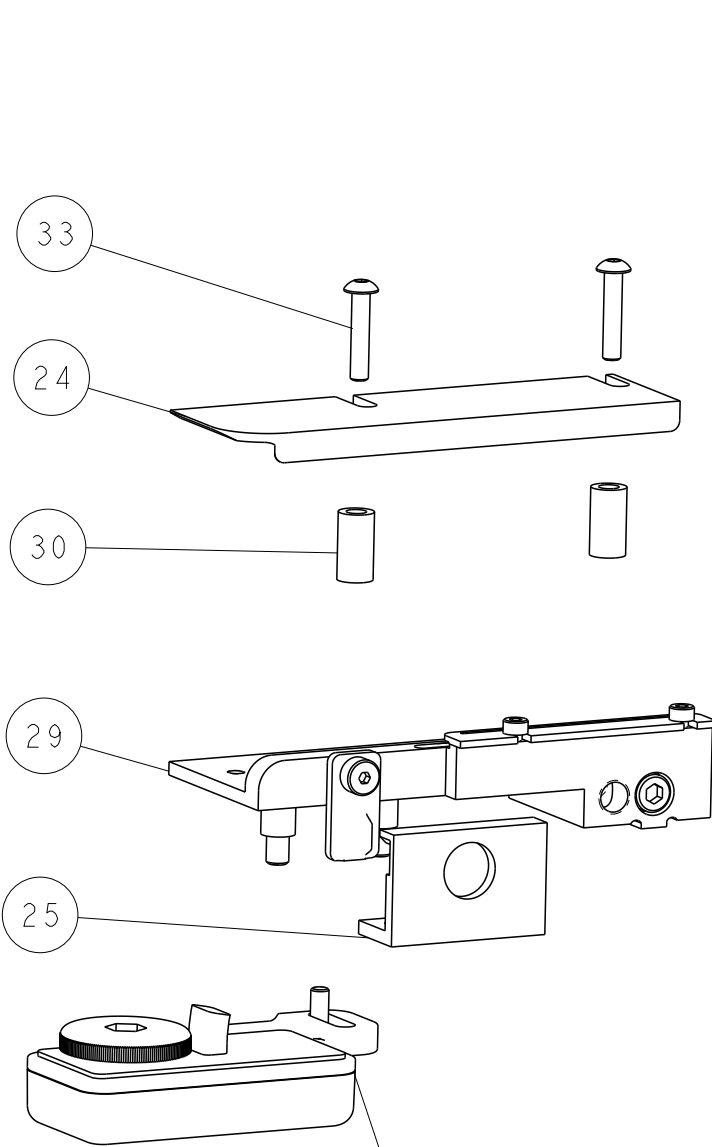
MECHANICAL  
POST FEED



MECHANICAL  
PRE FEED

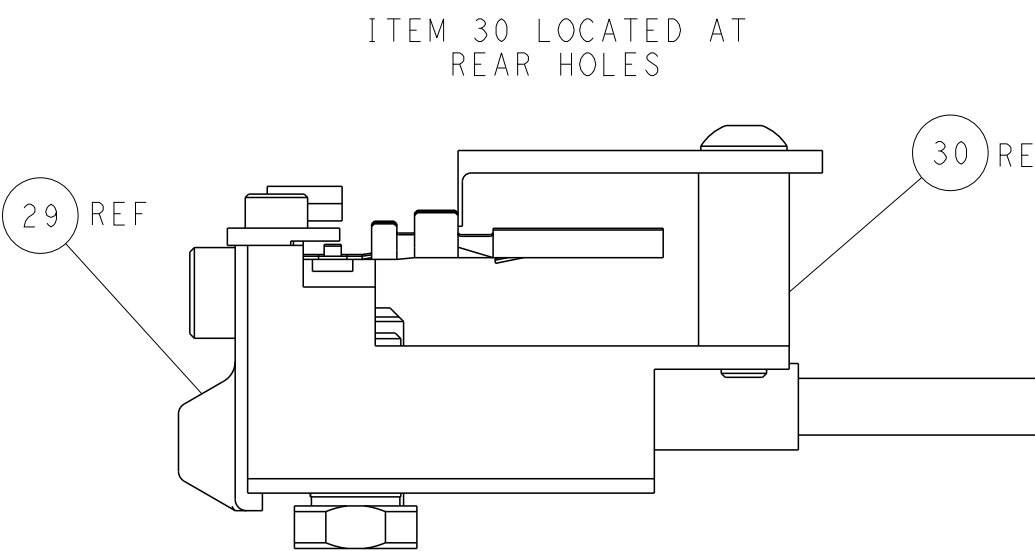


AIR FEED



PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



FEED TRACK POSITION  
GUIDE BY WIRE BARREL

|                                                                                                                            |  |                              |                                              |              |
|----------------------------------------------------------------------------------------------------------------------------|--|------------------------------|----------------------------------------------|--------------|
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| CHK<br>L. ZHANG<br>19AUG2015                                                                                               |  | NAME                         | Ocean Side Feed<br>Applicator                |              |
| APVD<br>J. GUO<br>19AUG2015                                                                                                |  | PRODUCT SPEC                 | -                                            |              |
| APPLICATION SPEC                                                                                                           |  | SIZE                         | CAGE CODE                                    | DRAWING NO   |
| MATERIAL                                                                                                                   |  | WEIGHT                       | 00779                                        | 2266948      |
| Customer Accessible Production Drawing                                                                                     |  | SCALE                        | 1:2                                          | SHEET 4 OF 4 |

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