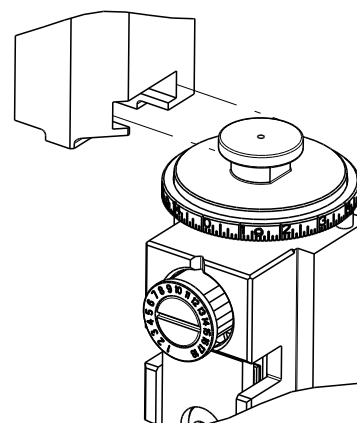


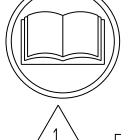
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION
		2266950-1	A	FINE CRIMP HEIGHT ADJUST
		2266950-2	A	FINE CRIMP HEIGHT ADJUST
		2266950-5	A	FINE CRIMP HEIGHT ADJUST
		2266950-6	A	NON-CRIMP HEIGHT ADJUST
		2266950-7	A	FINE CRIMP HEIGHT ADJUST
		7-2266950-7	A	CRIMP TOOLING KIT
APPLICATOR DATA				
CRIMP	SIZE	TYPE		
WIRE	4.57 mm [.180]	F		
INSUL	-	-		
APPLICATOR INSTRUCTIONS 408-10389				

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: SPLICE, AMPLIVAR, 5 SERRATIONS			
WIRE STRIP LENGTH 7.87-8.89 mm [.310-.350 IN]			INSULATION DIAMETER RANGE Ø -
TERMINAL APPLICATION SPECIFICATION 	114-2088	-	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1217990-1	1217990-2	1217990-3	1217990-4

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: SPLICE, AMPLIVAR, 5 SERRATIONS			
WIRE STRIP LENGTH 7.87-8.89 mm [.310 - .350 IN]		INSULATION DIAMETER RANGE Ø -	
TERMINAL APPLICATION SPECIFICATION 		114-2088 - -	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
63561-1	63561-2		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
MAG WIRE 14000 CMA			3.05 +/- 0.05 [1.20 +/- .002]		4.8
MAG WIRE 6000 CMA			2.40 +/- 0.05 [1.094 +/- .002]		12.0

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
MAG WIRE 16000 CMA			3.58+/-0.05 [.141+/- .002]		6.2
MAG WIRE 10000 CMA			3.10+/-0.05 [.122+/- .002]		11.1



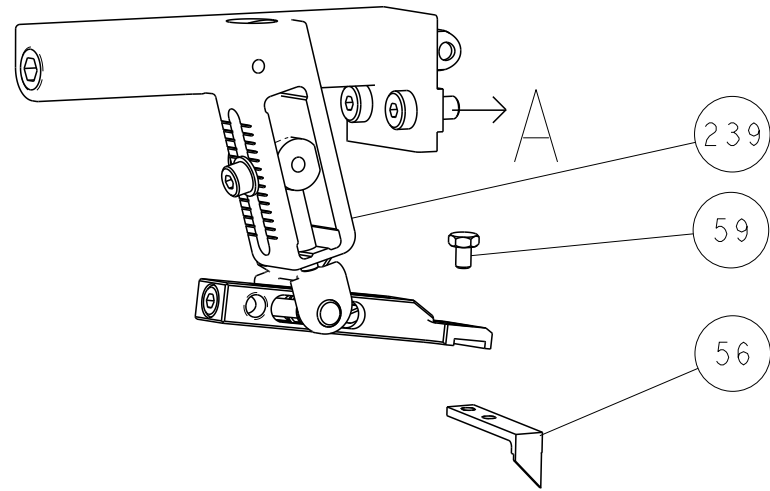
1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266950-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266950-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266950-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266950-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.59.
13. REFER TO CUSTOMER DRAWING FOR CRIMP HEIGHT FORMULA TO CALCULATE SPECIFIC CRIMP HEIGHTS.
14. FOR TERMINALS 1217990-1,-2,-3,-4 USE ITEM 38 PART NUMBER 1-2119644
 FOR TERMINALS 63561-1,-2 USE ITEM 221 PART NUMBER 1-2119644-3.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

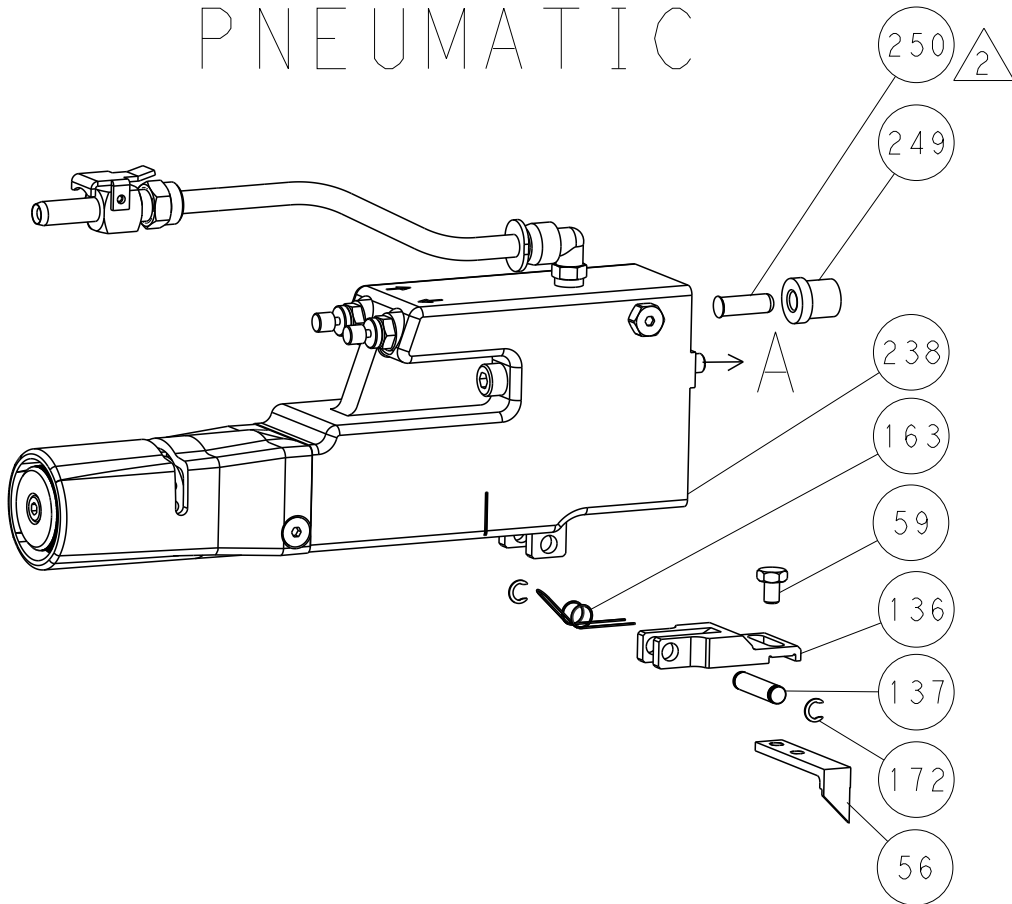
SET UP GAUGE 2119599-1							LOC A	DIST 66	REVISIONS				
P		LTR		DESCRIPTION					DATE	DMN	APVD		
		A		RELEASED					06OCT2015	MR	GB		

LOC		DIST	REVISONS				
P	LTR	DESCRIPTION		DATE	DWN	APVD	
-	-	SEE SHEET 1		-	-	-	

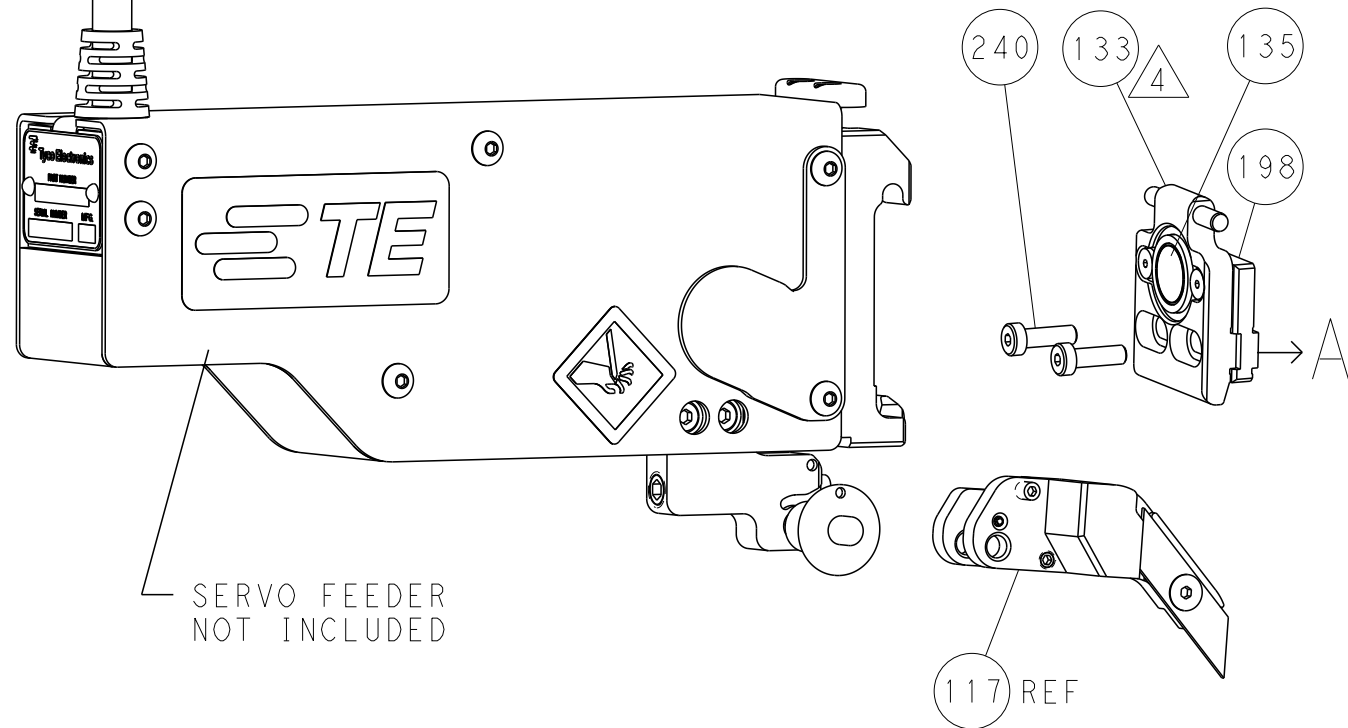
FEED TYPE
MECHANICAL



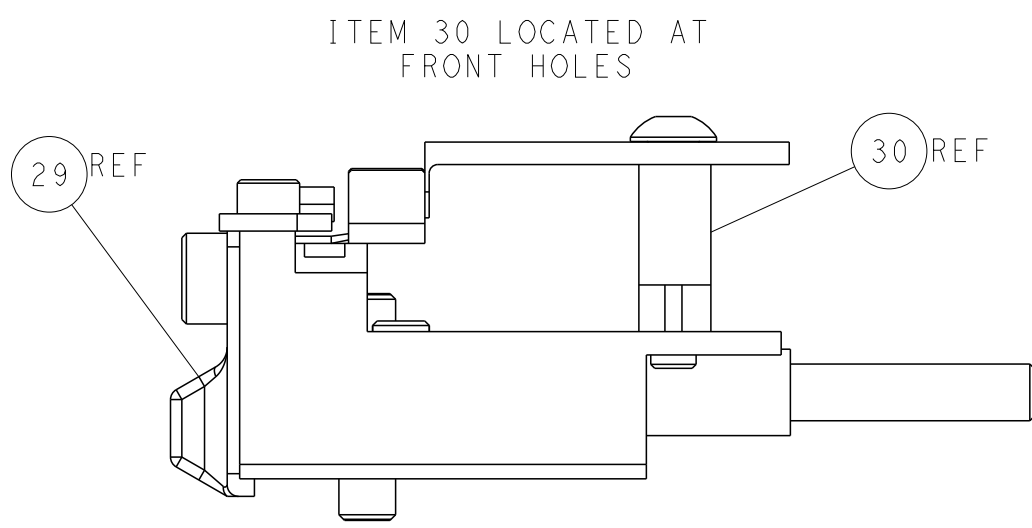
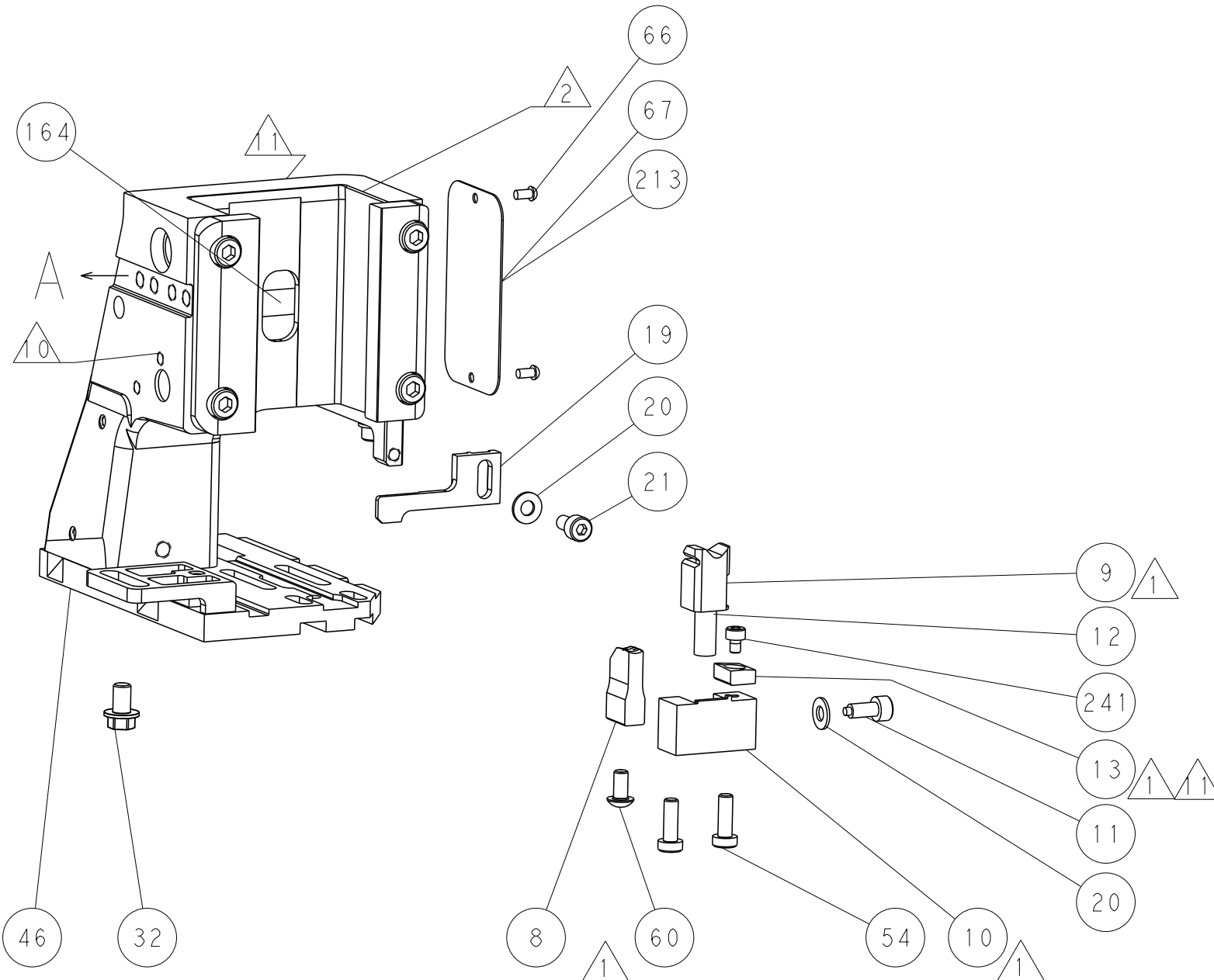
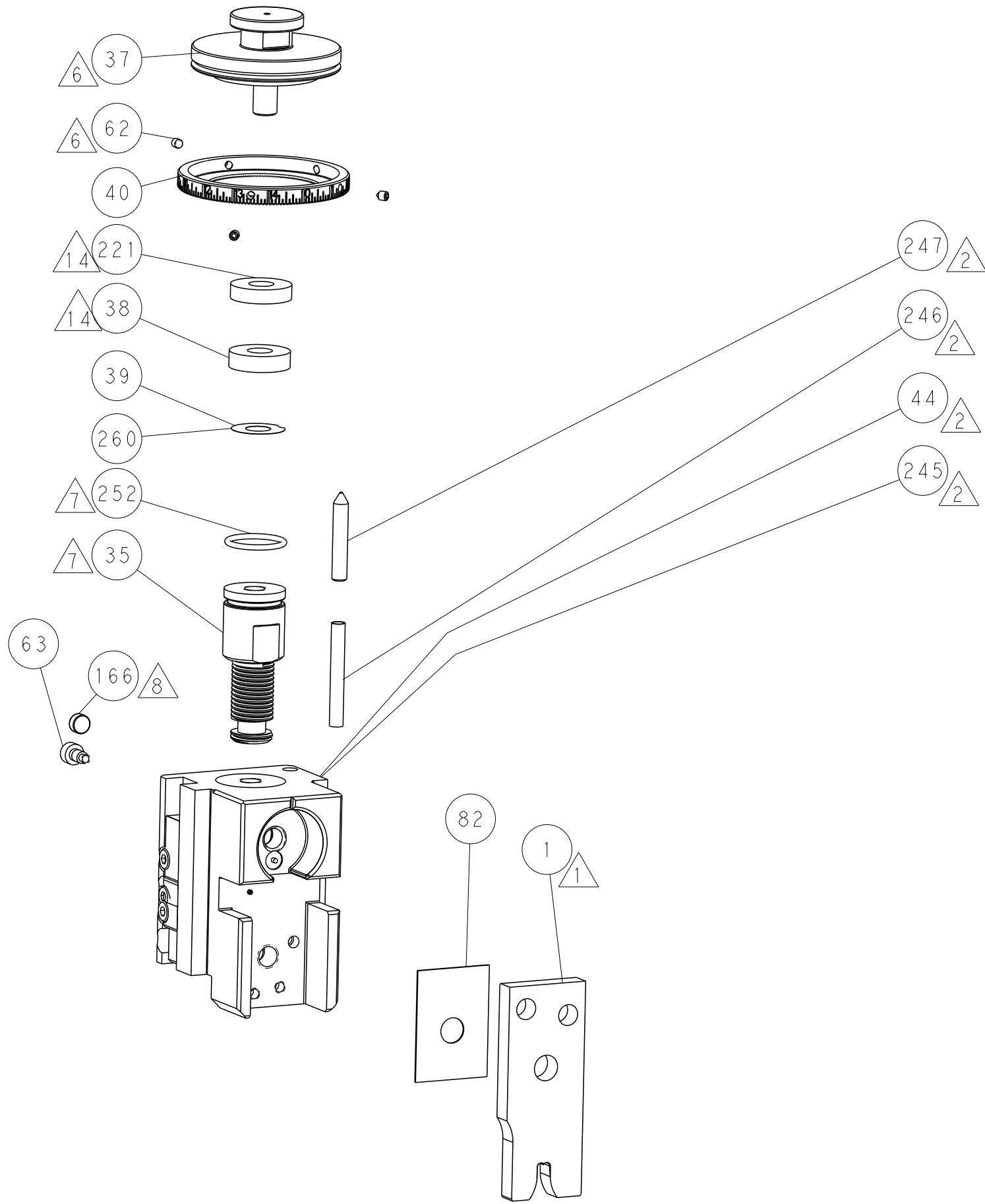
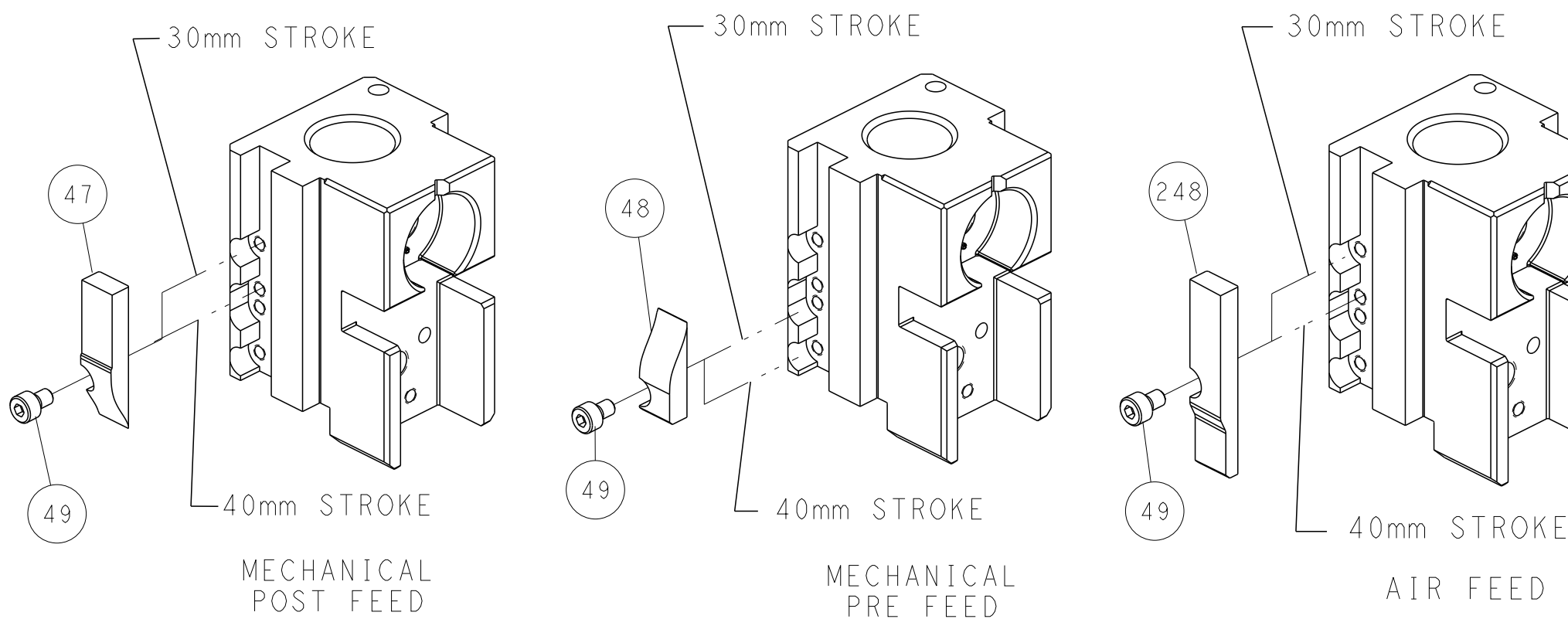
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



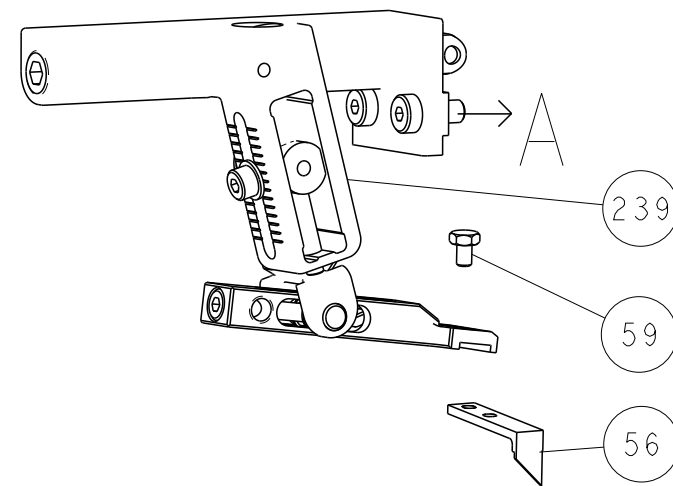
FEED TRACK POSITION
GUIDE BY WIRE BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

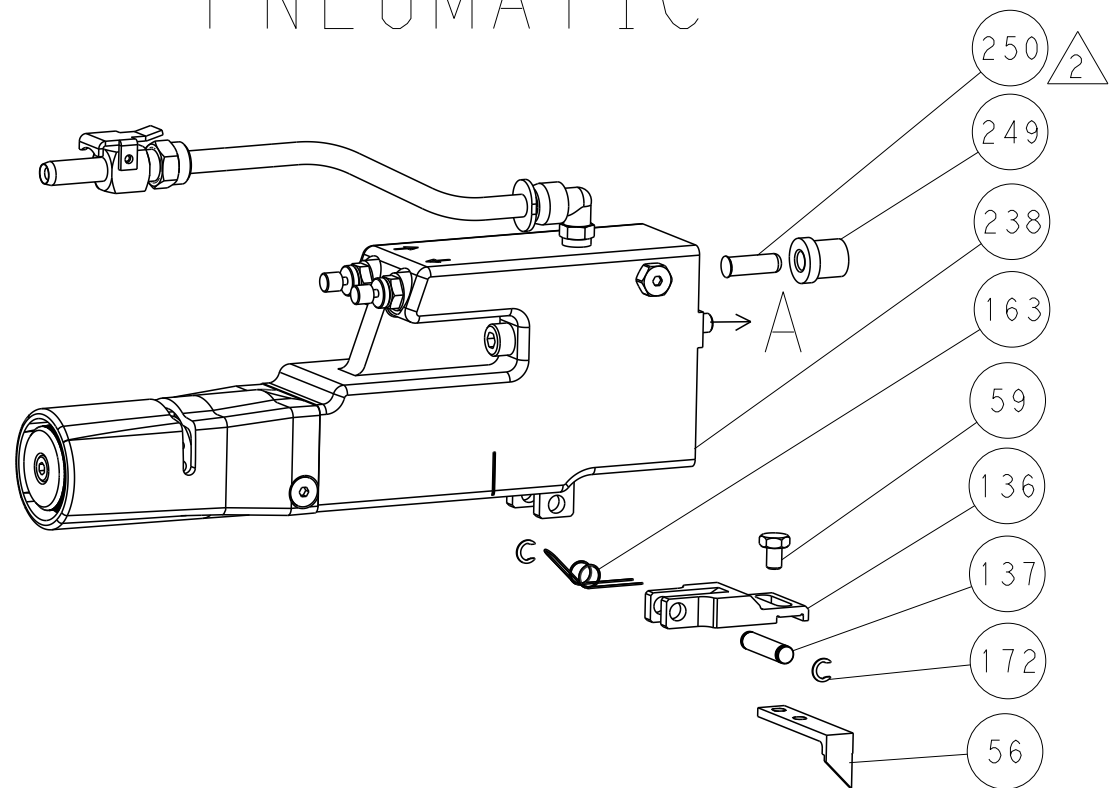
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CHK L. ZHANG 11AUG2015		NAME	Ocean Side Feed Applicator	
APVD J. GUO 11AUG2015		PRODUCT SPEC	-	
APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO
MATERIAL		WEIGHT	00779	2266950
FINISH		Customer Accessible Production Drawing	SCALE	1:2
		SHEET	2	4
		REV	A	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

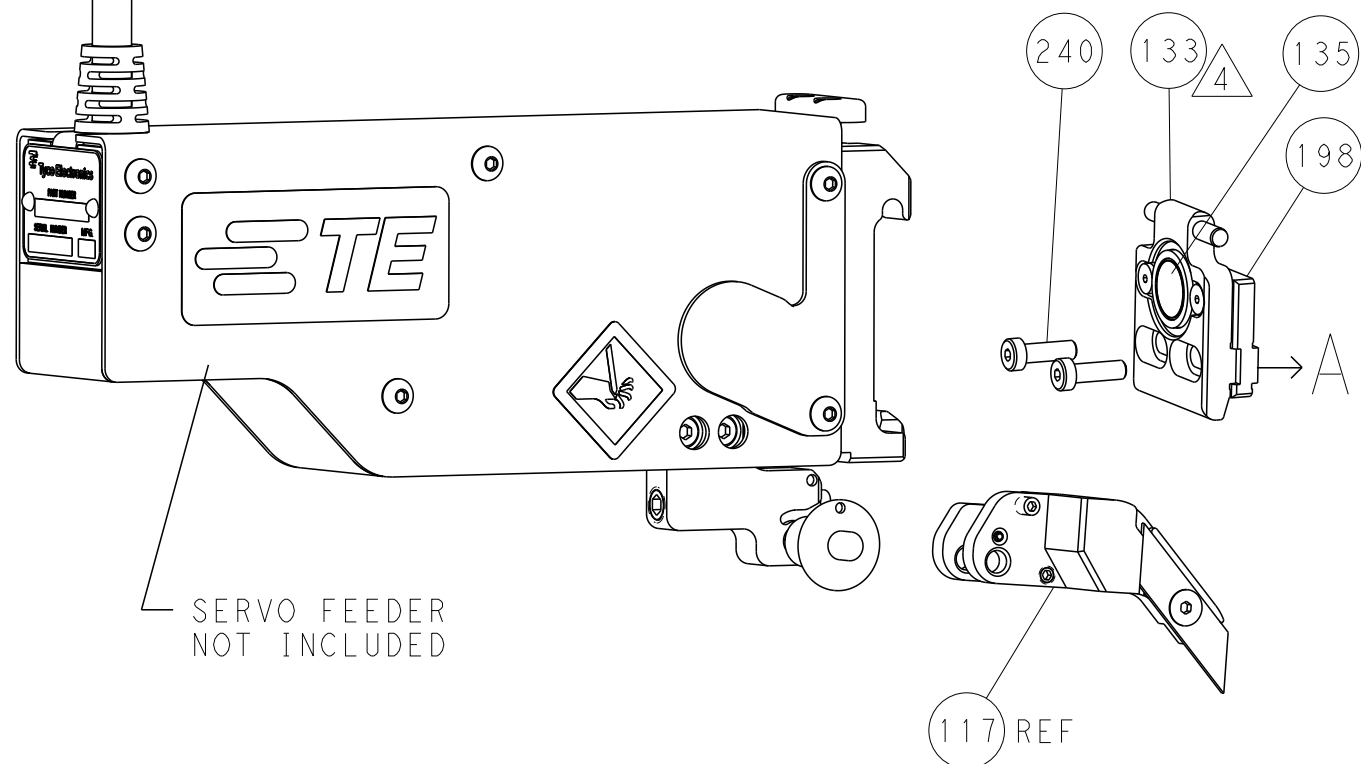
FEED TYPE
MECHANICAL



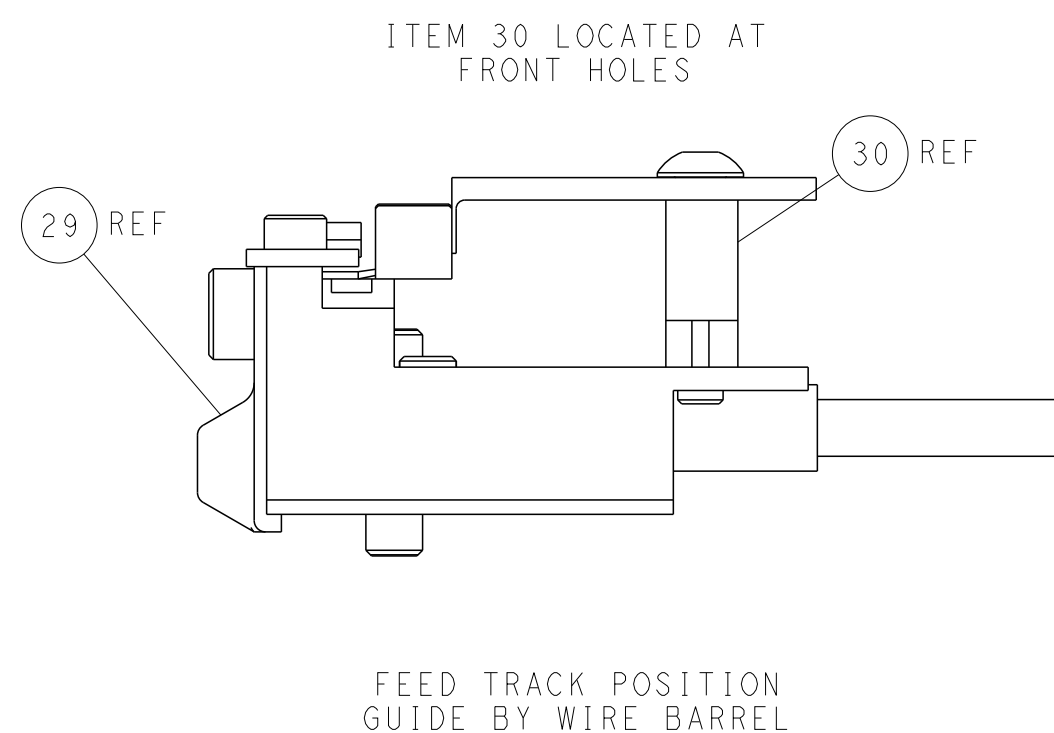
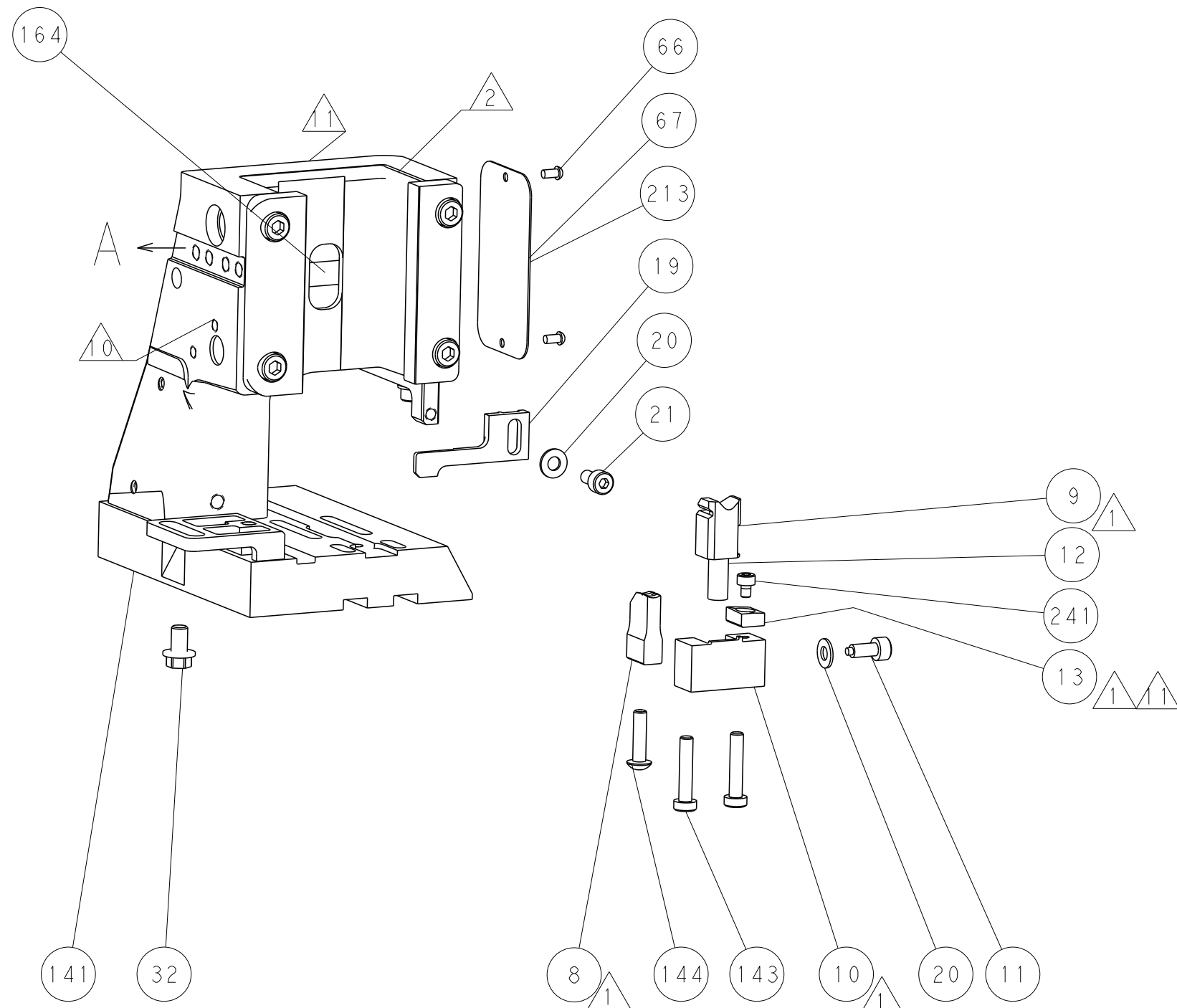
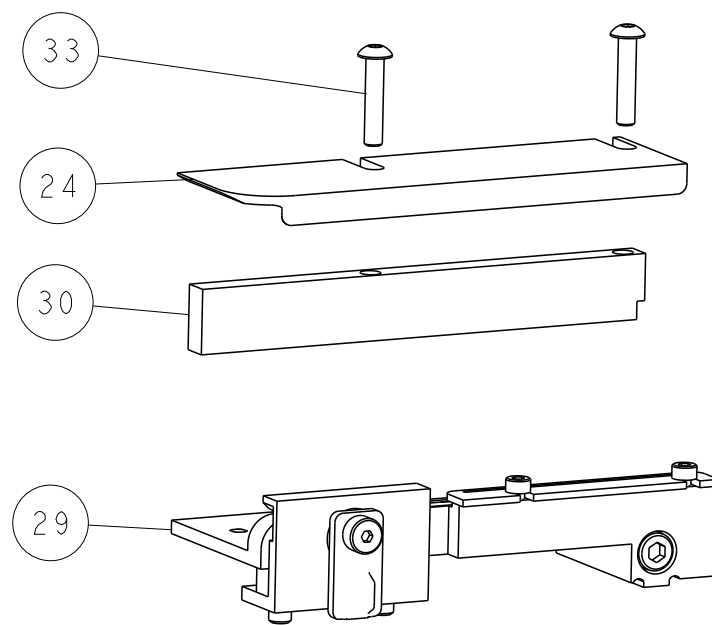
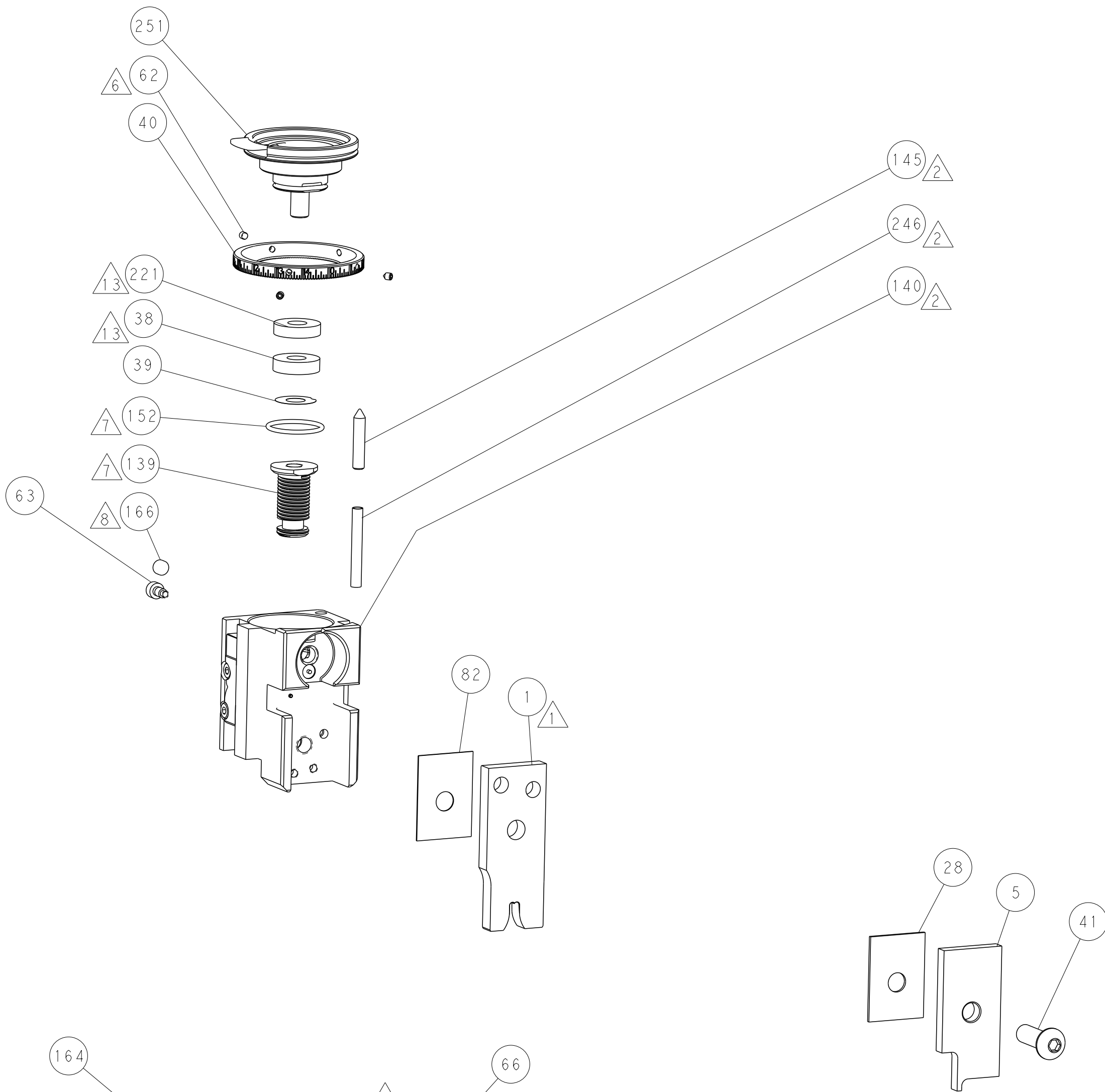
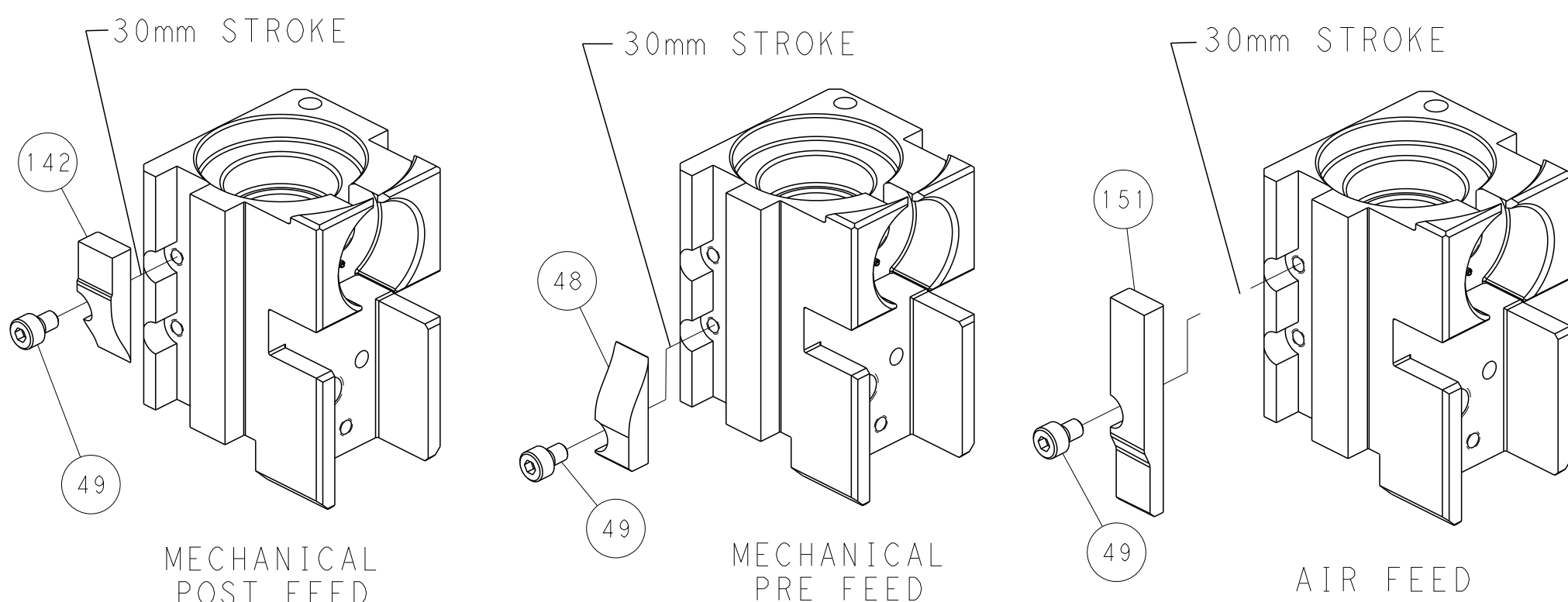
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS:		CHK	11AUG2015	Harrisburg, PA 17105-3608	
mm		APPD	11AUG2015	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		Ocean Side Feed Applicator	
0 PLC ±.0005		APPLICATION SPEC		-	
1 PLC ±.0005		WEIGHT		Customer Accessible Production Drawing	
2 PLC ±.0005		SCALE		1:2	
3 PLC ±.0005		SHEET		4 of 4	
4 PLC ±.0005		REV		A	
ANGLES FINISH		MATERIAL		-	

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