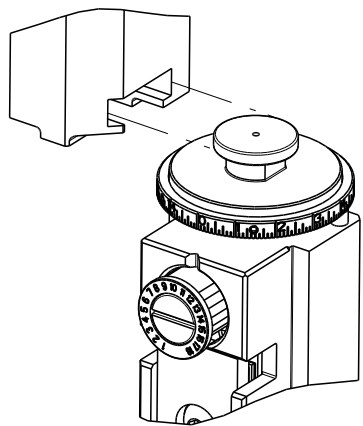


ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.62 mm [.064]	F
INSUL	3.68 mm [.145]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL MALE, 090 II SEALED			
WIRE STRIP LENGTH			TERMINAL INSULATION DIAMETER RANGE
4.25-5.01 mm [.167-.197 IN]			Ø1.40-1.90 mm [.055-.075 IN]
TERMINAL APPLICATION SPECIFICATION	(A)7114-4025 Rev D		-
			-

TERMINALS APPLIED				
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	CABLE DIAMETER
(A) 1527272-1	(A) 7114-4025	(A) 1949770-1	(A) 7157-7812	Ø1.60-2.20mm
(A) 1527272-2	(A) 7114-4025-08	(A) 1949770-5	(A) 7157-3857-60	Ø1.40-2.00mm
(A) 1527272-3	(A) 7114-4028-08	(A) 152421-3	(A) 7158-3007-10	Ø1.20-1.50mm

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
0.50mm2		1.15 +/- 0.05 [0.045 +/- .002]		6.8
0.30mm2		1.10 +/- 0.05 [0.043 +/- .002]		7.3



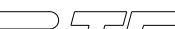
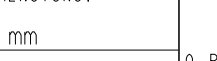
1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE
SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO
THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR
PROPER SETUP AND ADJUSTMENTS.

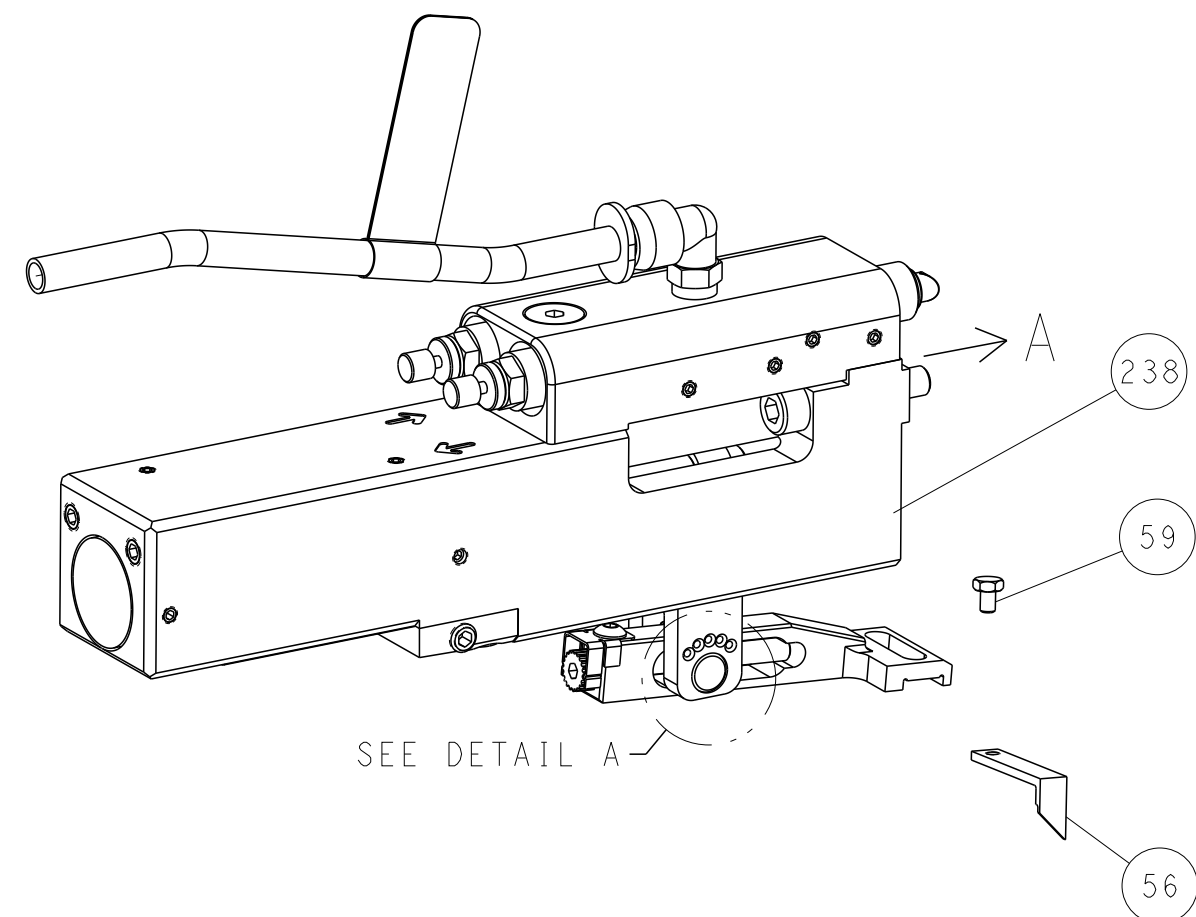
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS						
A	66	P	LTR	DESCRIPTION	DATE	DNW	APVD	
			A1	ECR-16-006031	26APR2016	RS	LZ	
			A2	ECR-16-007413	23MAY2016	YY	JT	
			B	ECR-19-009471	17JUN2019	JB	TE	
			C	ECR-21-123943	13DEC2021	JWC	TE	

	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
	-	-	-	1	1	-	-	2-1803583-3	APPLICATOR BASIC ASSEMBLY, SF	292
	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	1	1	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	18
3	-	-	-	1	1	-	-	2-1752354-0	STANDOFF,HOLD-DOWN	180
	-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
	-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
	-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
	-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER,MAGNETIC	164
	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
	-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	82
	-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	-	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
3	-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	1	1	1	1	1	1	1338683-8	FEED PAWL	56
	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
	-	2	2	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
	-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	1	1	4-1803054-6	ANVIL, COMBINATION	8
	-	1	1	1	1	1	1	240641-3	SPACER	7
	-	-	-	-	-	-	-	-	-	6
	-	1	1	1	1	1	1	2-2119781-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	1	1	3-2119784-8	CRIMPER, INSULATION O PREMIUM	3
	-	1	1	1	1	1	1	1-455888-4	SPACER, CRIMPER	2
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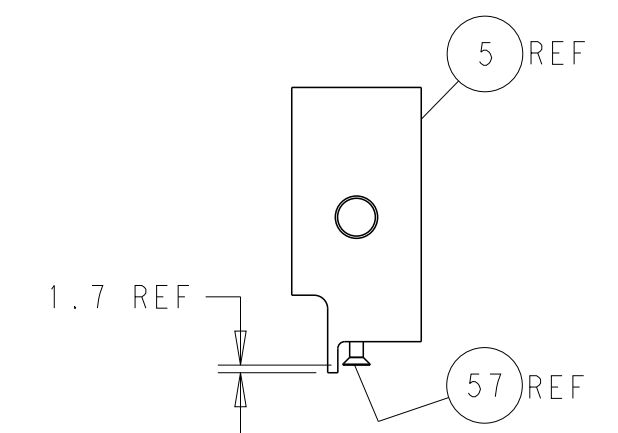
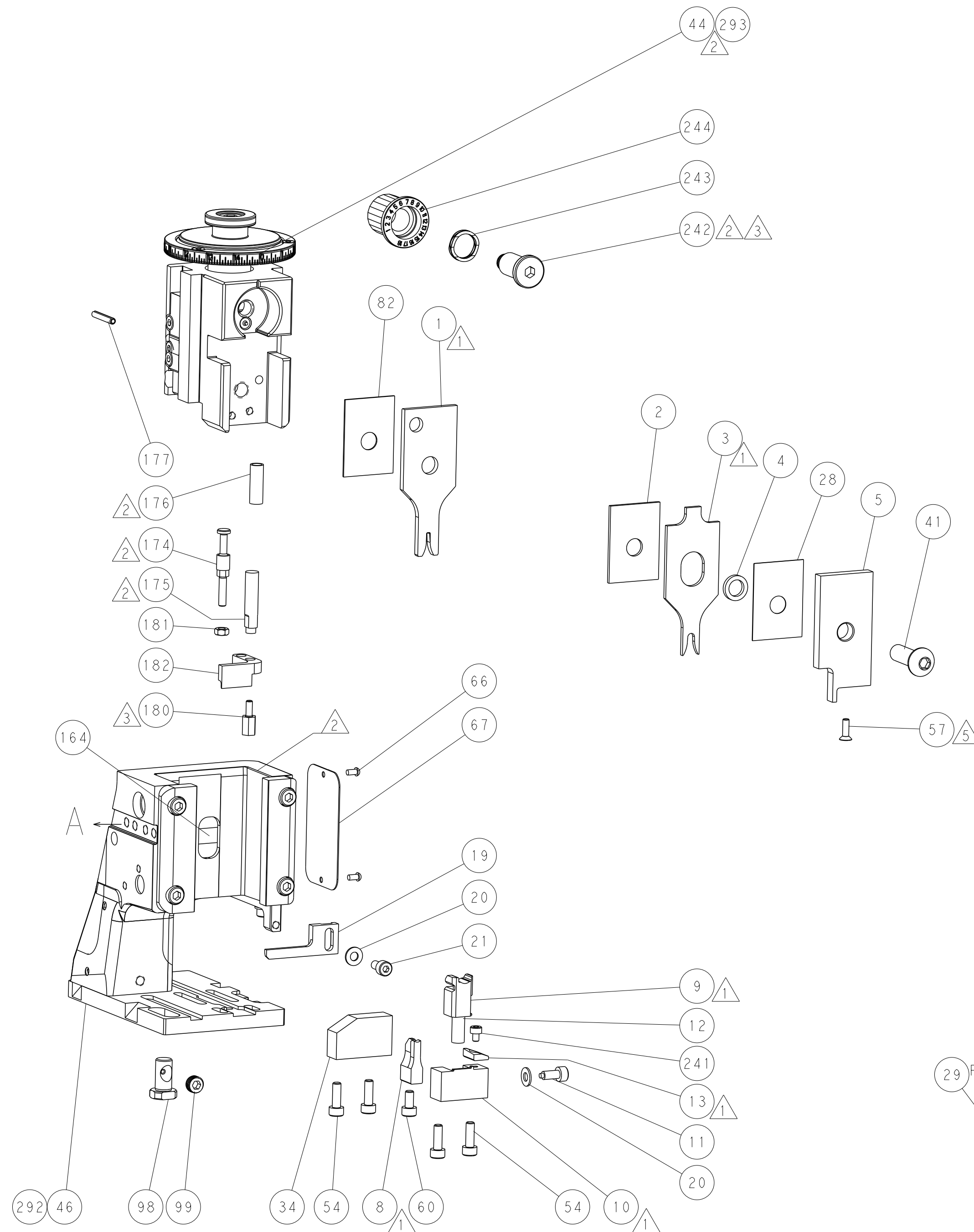
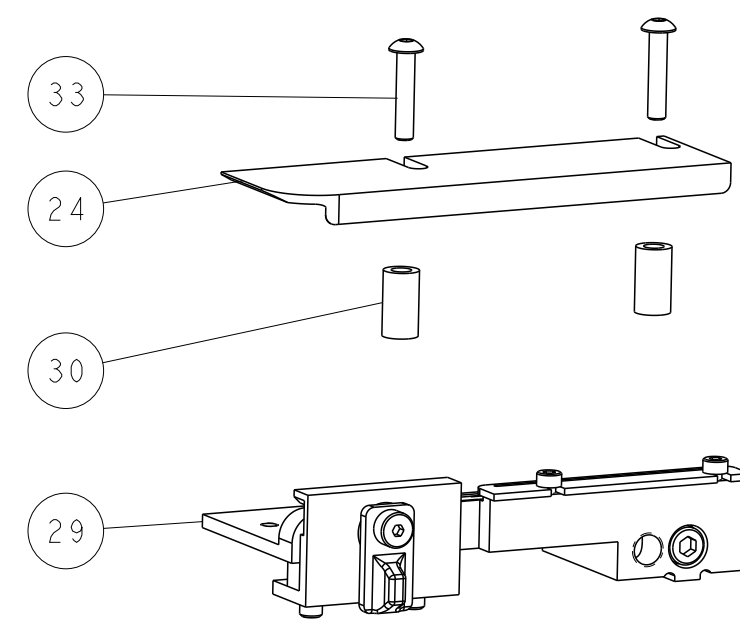
THIS DRAWING IS THE PROPERTY OF THE COMPANY AND IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. IT IS TO BE USED ONLY FOR THE PROJECT AND SITE SPECIFICALLY IDENTIFIED ON THE DRAWING. IT IS TO BE RETURNED TO THE COMPANY UPON COMPLETION OF THE PROJECT. IT IS NOT TO BE USED FOR ANY OTHER PROJECT OR SITE WITHOUT THE WRITTEN PERMISSION OF THE COMPANY.		OWN 04JUNE2014 CHK <u>STAKEM</u> C <u>G.BAILEY</u> APP <u>T.ELBRIN</u> 04JUNE2014		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		PRODUCT SPEC - APPLICATION SPEC -	
		WEIGHT -		SIZE CAGE CODE DRAWING NO RESTRICTED TO A 00779 C=2266302 -	
MATERIAL -		Customer Accessible Production Drawing		SCALE 1:2 SHEET 1 OF 4 REV C	

PNEUMATIC



This diagram shows the exploded view of the front suspension assembly. The components are labeled as follows:

- 51**: Lower control arm assembly
- 52**: Lower control arm ball joint
- 53**: Lower control arm ball joint
- 50**: Lower control arm ball joint
- 7**: Lower control arm ball joint



44.61 ± 0.05

18.6 ± 0.5

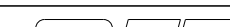
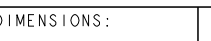
44 293 REF

ITEM 30 LOCATED AT FRONT HOLES

29 REF

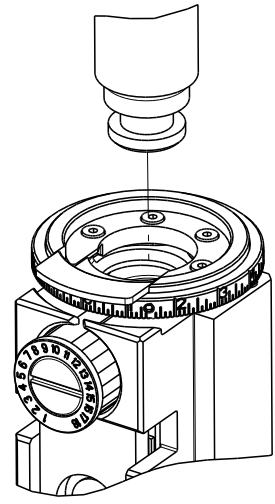
30 REF

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FROM TFCO. ANY REVISIONS, MODIFICATIONS, OR ALTERATIONS TO THIS DOCUMENTATION SHOULD BE CONTACTED FOR THE LATEST REVISIONS.		DWN K. STAKEM 04JUNE2014 CHK G. BAILEY 04JUNE2014 APVD T. FLINN 04JUNE2014		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 2 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME Ocean Side Feed Applicator	
		WEIGHT -		SIZE A1	
MATERIAL FINISH -		CAGE CODE 00779		DRAWING NO C-2266302	
RESTRICTED TO -		SCALE 1:2		SHEET 2 OF 4	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 2 OF 4	

8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266302-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266302-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266302-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.62 mm [.064]	F
INSUL	3.68 mm [.145]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL MALE, 090 II SEALED			
WIRE STRIP LENGTH		TERMINAL INSULATION DIAMETER RANGE	
4.25-5.01 mm [.167-.197 IN]		Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION	(A)7114-4025 Rev D	-	-
	-	-	-

TERMINALS APPLIED				
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	CABLE DIAMETER
(A) 1572772-1	(A) 7114-4025	(A) 1949770-1	(A) 7157-7812	Ø1.60-2.20mm
(A) 1572772-2	(A) 7114-4025-08	(A) 1949770-5	(A) 7157-3857-60	Ø1.40-2.00mm
(A) 1572772-3	(A) 7114-4028-08	(A) 1572421-3	(A) 7158-3007-10	Ø1.20-1.50mm

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.50mm2		1.15+/-0.05 [.045+/- .002]		6.8
0.30mm2		1.10+/-0.05 [.043+/- .002]		7.3

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL FEMALE, 090 II SEALED SOCKET			
WIRE STRIP LENGTH		TERMINAL INSULATION DIAMETER RANGE	
4.25-5.01 mm [.167-.197 IN]		Ø1.40-1.90 mm [.055-.075 IN]	
TERMINAL APPLICATION SPECIFICATION			
(B)7116-4025 Rev D		-	-

TERMINALS APPLIED				
TE TERMINAL	YAZAKI TERMINAL	TE SEAL	YAZAKI SEAL	CABLE DIAMETER
(B) 1572415-1	(B) 7116-4025	(B) 1572460-1	(B) 7158-3006-90	Ø1.40-1.90mm
(B) 1572415-2	(B) 7116-4025-08			
(B) 1572415-3	(B) 7116-4028-08			
(B) 1572415-4	(B) 7116-4028-98			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.50mm2		1.00+/-0.05 [.039+/- .002]		8.3
0.30mm2		0.95+/-0.05 [.037+/- .002]		8.8



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
A	66	-	-	SEE SHEET 1	-	-

-	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	455888-6	SPACER, CRIMPER	82
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
5	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1338683-8	FEED PAWL	56
-	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53
-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	690753-2	SPACER, TONKER	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1320928-2	STRIP GUIDE	24
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	4-1803054-6	ANVIL, COMBINATION	8
-	1	1	240641-3	SPACER	7
-	-	-	-	-	6
-	1	1	2-2119781-4	DEPRESSOR, SHEAR	5
-	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	3-2119784-8	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1-455888-4	SPACER, CRIMPER	2
1	1	1	6-1633664-2	CRIMPER, WIRE	1

-77-22-21			PART NO	DESCRIPTION			ITEM NO	
DOCUMENT FOR TWO ELECTRONICS CORPORATION DESIGNED AND ENGINEERED FOR THE CUSTOMER FOR THE LATEST REVISION.			DWN K. STAKEM	04JUNE2014		TE Connectivity Harrisburg, PA 17105-3608		
			CHK G. BAILEY	04JUNE2014				
TOLERANCES UNLESS OTHERWISE SPECIFIED:			APVD T. ELBIN	04JUNE2014	NAME Ocean Side Feed Applicator			
			PRODUCT SPEC					
0.015 ± 0.010 ± 0.008 ± 0.005 ± 0.004 ± ANGLES ± FINISH -			APPLICATION SPEC		SIZE A1	CAGE CODE 00779	DRAWING NO C=2266302	RESTRICTED TO -
			WEIGHT -					
			Customer Accessible Production Drawing		SCALE 1:2	SHEET 3	OF 4	REV C

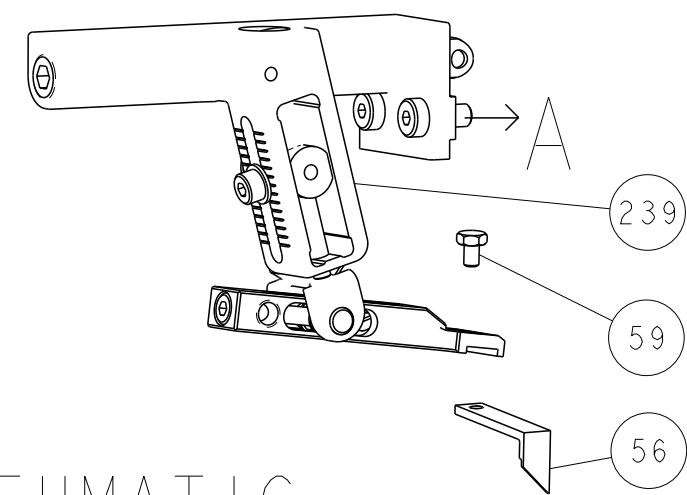
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C

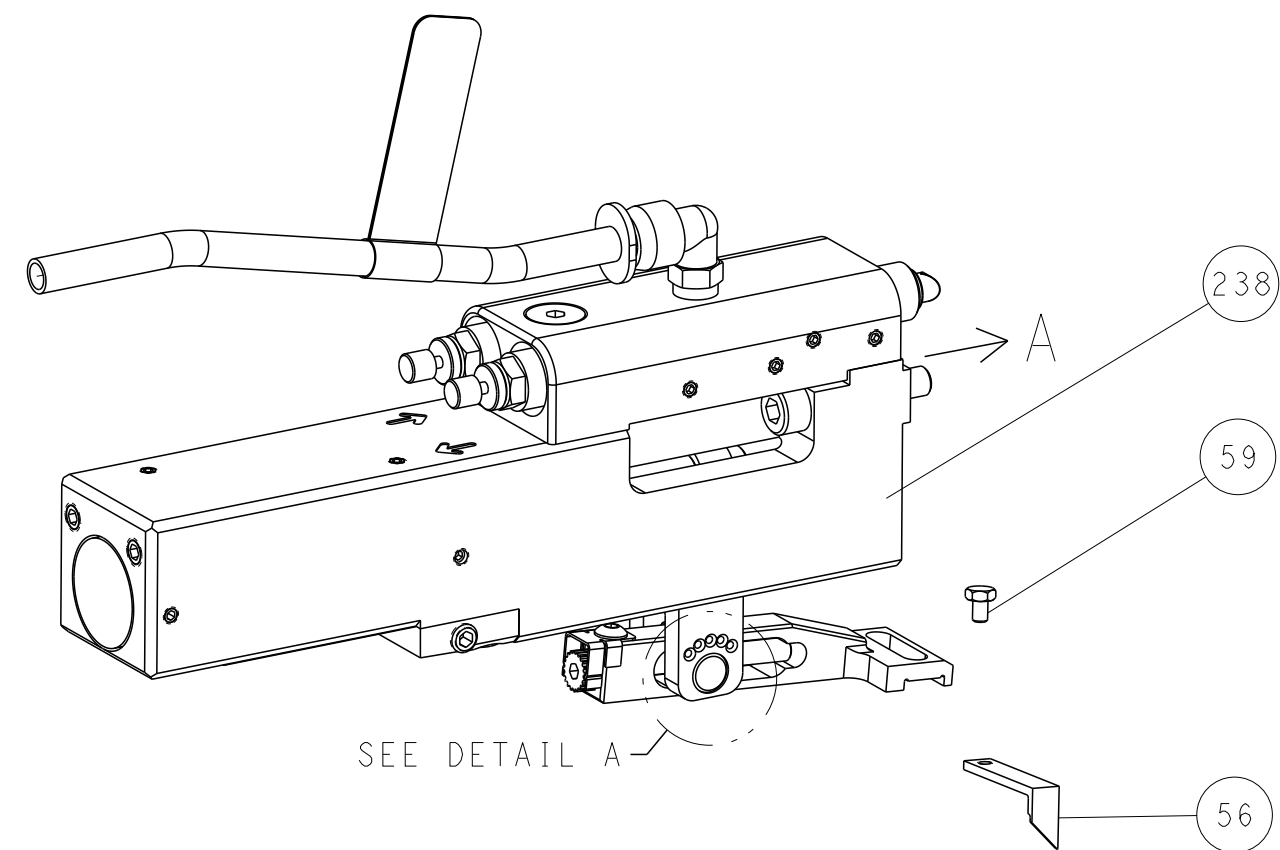
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A

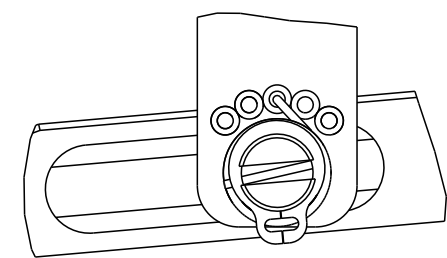
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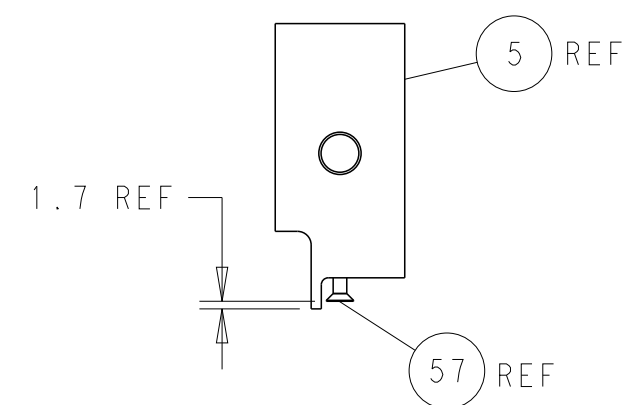
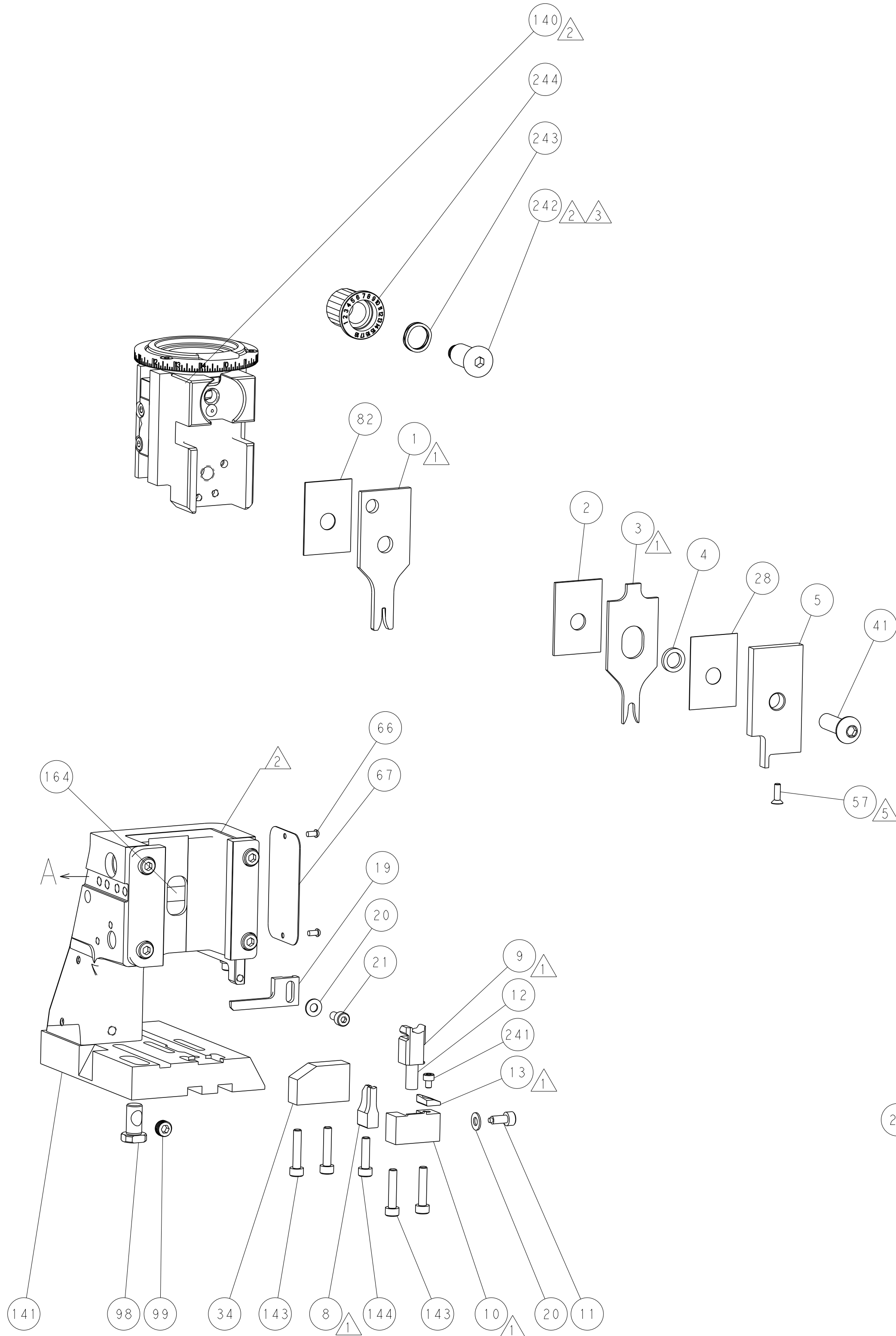
PNEUMATIC



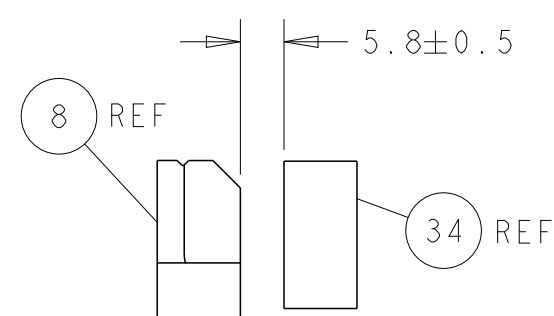
FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)



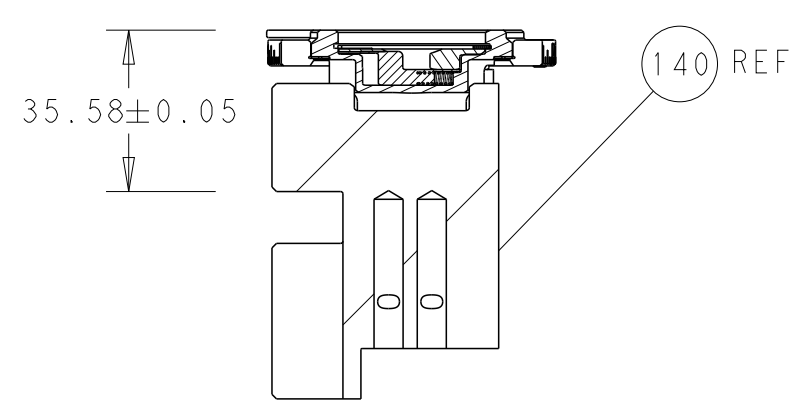
DETAIL A



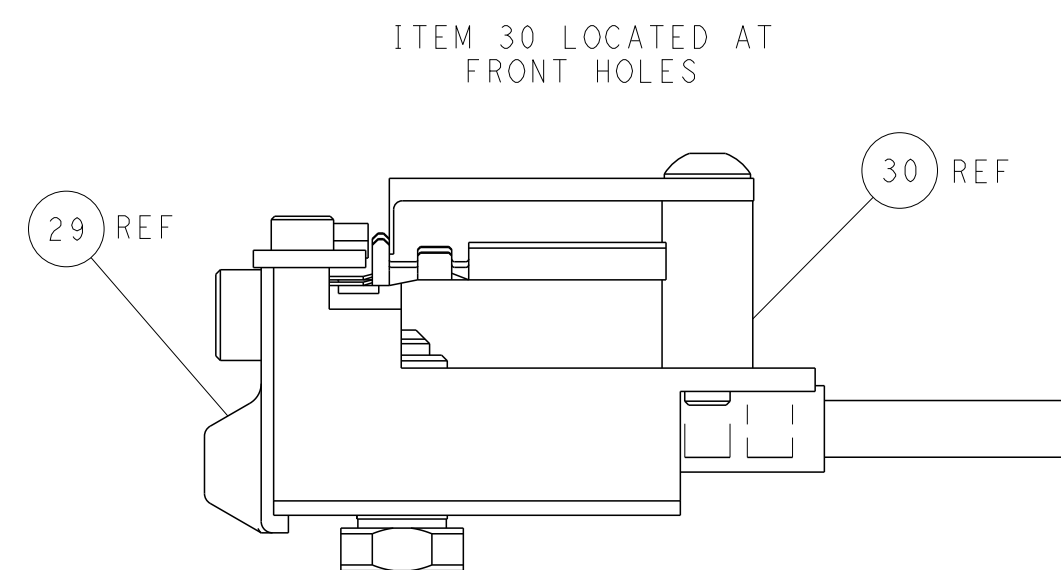
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION

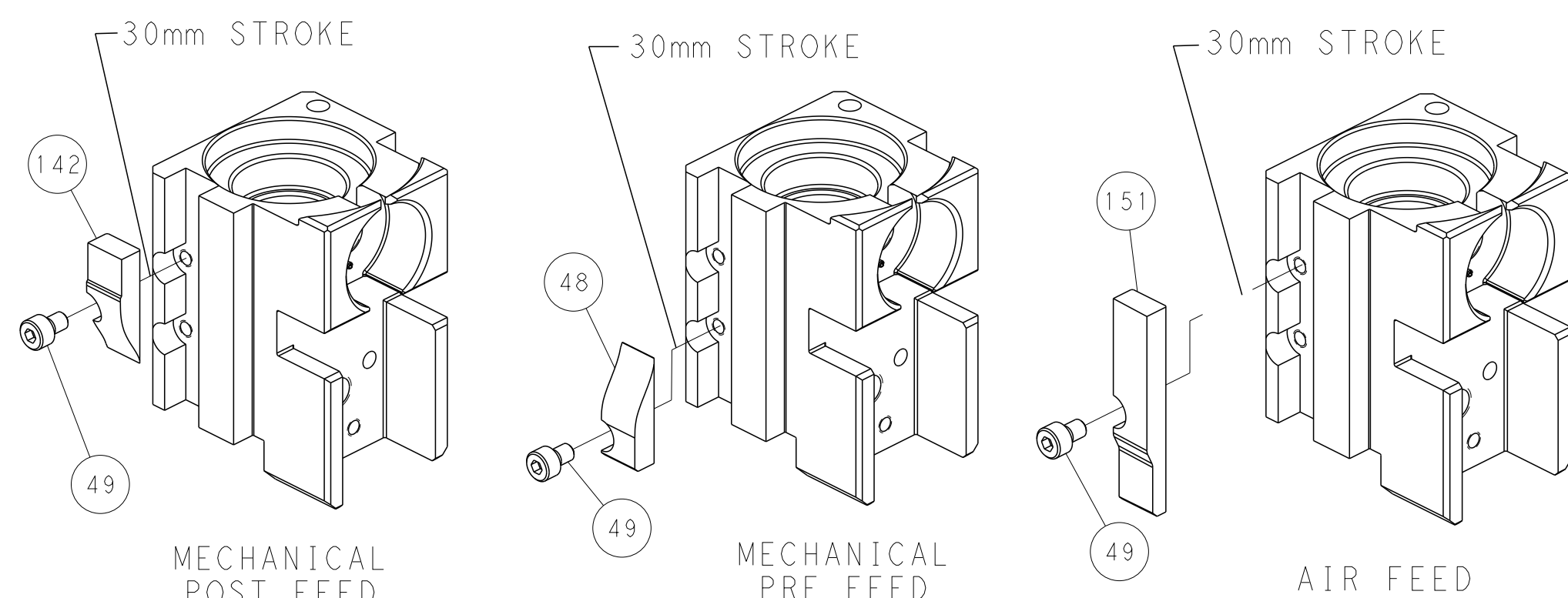


RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

CAM POSITIONS



MECHANICAL
POST FEED

MECHANICAL
PRE FEED

AIR FEED

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO COMPANY'S POLICY ON CONTROLLING AND IDENTIFYING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST VERSION.		OWN K. STAKEM 04JUNE2014	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 04JUNE2014	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN 04JUNE2014	SIZE A1	
0 PLC ±		PRODUCT SPEC	CAGE CODE 00779	
1 PLC ±		APPLICATION SPEC	DRAWING NO C=2266302	
2 PLC ±		WEIGHT	SCALE 1:2	
3 PLC ±		Customer Accessible Production Drawing	SHEET 4	
4 PLC ±			OF 4	
ANGLES			REV C	
FINISH				

D

C

B

A

Mouser Electronics

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Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[8-2266302-6](#) [8-2266302-4](#) [8-2266302-5](#)