

	-1	LEADMAKER			MECH POST FEED			
	-2	BENCH MODEL K			MECH PRE FEED			
	-3	BENCH MODEL G			MECH PRE FEED			
	REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
	REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
	REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
	REF	REF	REF	-	B	240633-1	BUSHING	67
	REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
	REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
	REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
	REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
	REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
	REF	REF	REF	-	B	454398-2	ROD, FEED	61
	REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
	REF	REF	REF	-	C	454220-1	CAP, RAM	59
	REF	REF	REF	-	D	454485-1	HOUSING	58
								57
	1	1	1	-	B	2-694433-6	PAWL, FEED	56
	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
	REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
	1	1	1	-	A	690753-1	SPACER, TONKER	50
	1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
	-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
	-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
	1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46
	1	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	1	-	C	455673-2	RAM	44
	1	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	1	-	A	690124-1	WASHER, RAM	42
	1	1	1	-	A	690686-2	BOLT, CRIMPER (5/16x1.00)	41
								40
								39
	1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	1	-	B	690212-1	POST, RAM	35
								34
	REF	REF	REF	-	D	455675-1	PLATE, BASE	33
	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
								31
	REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
								28
	2	2	2	-	A	22281-7	SPRING, DRAG	27
	1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
	1	1	1	-	B	4-690754-1	DRAG, TERMINAL	25
	1	1	1	-	D	1320860-9	GUIDE, STRIP (REAR)	24
	1	1	1	-	A	1-189124-6	GUIDE, STRIP (FRONT)	23
								22
	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
	1	1	1	-	B	690472-2	STRIPPER	20
								19
	1	-	1	-	A	23238-1	QUICK DISCONNECT	18
	1	-	1	-	A	27319-4	TUBING	17
	1	-	1	-	A	986220-3	CLAMP	16
								15
6	-	1	-	-	A	455350-1	AIR BLAST ASSEMBLY	14
6	-	1	-	-	A	689446-2	TUBE, AIR BLAST	13
6	-	1	-	-	A	22317-3	ELBOW, COPPER TUBE	12
								11
								10
								9
1	1	1	1	-	C	1424316-2	ANVIL	8
	1	1	1	-	C	3-240641-1	SPACER, DEPRESSOR (REAR)	7
	1	1	1	-	B	1-853720-7	BLADE, SLUG	6
								5
								4
	1	1	1	-	B	2-853714-3	SHEAR PLATE	3
	1	1	1	-	C	455888-6	SPACER, CRIMPER	2
1	1	1	1	-	C	4-1490019-4	CRIMPER, WIRE	1
	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
	QTY RECD PER ASSY				PARTS LIST			
	DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ± SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL	HT TR		FIN
	DR B.HIGMAN CHK -				10JUN03	APP 10JUN03	T.ELBIN	
	NAME SIDE FEED HDM APPLICATOR				AMP		Tyco Electronics Harrisburg, PA 17105-3608	
	SCALE -				D		1385611	
	MACHINE REF APPL				SHEET 1 OF 1		REV A	
AUG03 DATE								

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