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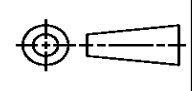
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-13-019892	09JAN2014	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151352-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426172
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426172

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1426172	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV C1

-	1	1	1	1	1	1	1426172	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
									71
									70
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									68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) IN5 DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
									53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
									18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	2-1333204-8	ANVIL	8
									7
									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	2-854830-4	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
1	2	2	2	1	1	1	2-456405-4	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									

CUTS CARRIER
CUTS CARRIER
CONTINUOUS CARRIER
-1 AND SPARE PARTS
-2 AND SPARE PARTS
-6 AND SPARE PARTS
SPARE PARTS KIT

Exploded view diagram of a mechanical assembly. The diagram shows the following components and their assembly relationships:

- Top Assembly:** A vertical stack of components including a screw (35), a washer (36), a spacer (64), a circular plate (37), a flange (38), a bearing (43), a washer (42), and a nut (44). A pin (40) and a spring (39) are also shown near the flange.
- Carrier Assembly:** A central rectangular block (44) with a pin (45) and a spring (63) attached. A bracket (50) is also shown. A screw (52) and a pin (51) are shown near the bottom of the carrier.
- Side Components:** A series of components including a bracket (1), a plate (2), a bracket (3), a pin (4), a plate (28), a bracket (5), and a screw (41).
- Bottom Assembly:** A complex assembly including a motor (46), a bracket (66), a plate (67), a bracket (20), a pin (21), a bracket (19), and a plate (22). A screw (59) and a pin (20) are also shown.
- Left Assembly:** A bracket (33) with a pin (24), a plate (30), a spring (29), and a bracket (29). A screw (31) and a pin (32) are also shown.
- Right Assembly:** A bracket (34) with a pin (8), a bracket (9), a plate (12), a bracket (10), a pin (17), and a bracket (17).
- Other Components:** A bracket (25), a pin (26), a bracket (23), a bracket (27), a pin (25), a bracket (26), a pin (23), a bracket (27), a pin (25), a bracket (26), and a pin (23).

Assembly notes:

- 1: 1
- 2: 1
- 3: 1
- 4: 1
- 5: 1
- 6: 1
- 7: 1
- 8: 1
- 9: 1
- 10: 1
- 11: 1
- 12: 1
- 13: 1
- 14: 1
- 15: 1
- 16: 1
- 17: 1
- 18: 1
- 19: 1
- 20: 1
- 21: 1
- 22: 1
- 23: 1
- 24: 1
- 25: 1
- 26: 1
- 27: 1
- 28: 1
- 29: 1
- 30: 1
- 31: 1
- 32: 1
- 33: 1
- 34: 1
- 35: 1
- 36: 1
- 37: 1
- 38: 1
- 39: 1
- 40: 1
- 41: 1
- 42: 1
- 43: 1
- 44: 1
- 45: 1
- 46: 1
- 47: 1
- 48: 1
- 49: 1
- 50: 1
- 51: 1
- 52: 1
- 53: 1
- 54: 1
- 55: 1
- 56: 1
- 57: 1
- 58: 1
- 59: 1
- 60: 1
- 61: 1
- 62: 1
- 63: 1
- 64: 1
- 65: 1
- 66: 1
- 67: 1

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

						DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-	
						DO NOT SCALE PRINT.							
						TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR M. CLIFFORD	13MAR01	APP 13MAR01	F. BACKHURST	AMP AMP Incorporated Horshburg, PA 17105-3608		
						1 PLC DEC ±0.5 (.02 IN)	CHK -		REL 23APR01	L.LOTHOUSE			
						2 PLC DEC ±-							
						3 PLC DEC ±-	NAME	SIDE FEED HD-I APPLICATOR					MACHINE REF HD-I APPL
						ANGLES ±-	SCALE	-	DWG NO	1426172			SHEET 1 of 1
P/F	LTR	C	ECR-06-000649	RK	JAN06	BURF TEXTURE;						REV C	
		B	0150-0777-03	RK	JUL03	REMOVE BURRS, BREAK SHARP EDGES TO .3B MAX							
A	EEN	SEE EN 015A-035I-1J	LJL	APR01									
			REVISION RECORD	APP	DATE								

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