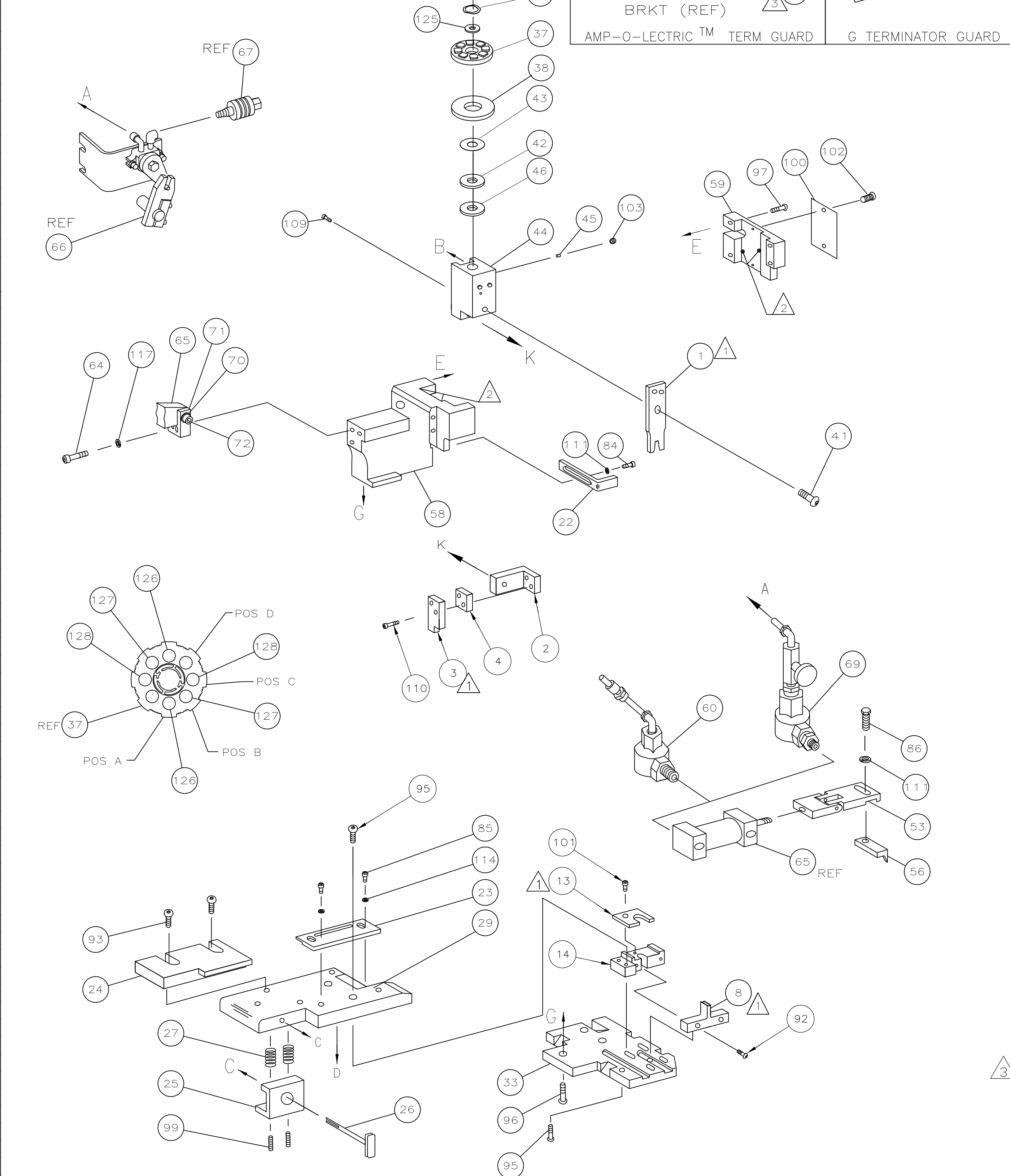


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PART NUMBER	REV	FIRST USED
1852524-1	A	122500-1
1852524-2	A	565435-5
1852524-3	A	354500-1
7-1852524-7	A	SPARE PARTS KIT



- 1

RECOMMENDED SPARE PARTS.
- 2

GREASE LIGHTLY.
- 3

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4

SEE DRAWING FOR COMPONENTS

TERMINAL NAME: MAG-MATE™				TERMINAL	
1742614				CRIMPING DATA	
				PAD LTR	CRIMP HEIGHT
				WIRE SIZE	
				A	.040 ±.002 [1.02 ±.05mm]
				B	.037 ±.002 [0.94 ±.05mm]
				C	.034 ±.002 [0.86 ±.05mm]
				D	NOT USED
				CRIMP	SIZE
				WIRE	TYPE
				.070 [1.78mm]	F
				INSUL	—
WIRE STRIP LENGTH				TERM APPL SPEC	FEED
.141-.172				114-2046	.330
				APPL INSTRUCTION	SET UP GAGE
				408-8040	458637-1
				LAYOUT	
				1230	

—	2	2	2	—	5-354779-4	PIN, WIRE DISC (.3260)C	129
—	2	2	2	—	4-354779-6	PIN, WIRE DISC (.3220)B	128
—	2	2	2	—	3-354779-9	PIN, WIRE DISC (.3185)A	127
—	1	1	1	—	986950-1	WASHER, FLAT PRECISION	126
—	1	1	1	—	217238-1	GENERAL INSTRUCTION PACKAGE	125
—	1	1	1	—	4088040	SF APPL INST 408-8040	124
—	2	2	2	—	21024-5	WASHER, LOCK(#10)FEED	123
—	2	2	2	—	21024-4	WASHER,LOCK(#8)FRONT STP GUIDE	122
—	2	2	2	—	21024-4	WASHER,LOCK(#8)STRIPPER	121
—	2	2	2	—	2-21000-2	SCR,SHC(6-32x.75)REAR SHEAR PL	120
—	2	2	2	—	2-21000-1	SCR,SHC(6-32x.62)DEPRESSOR	119
—	1	1	1	—	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	118
—	2	2	2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	117
—	1	1	1	—	3-21000-4	SCR, SHC(10-32x.38)SHEAR PLATE	116
—	1	1	1	—	461264-1	PLATE, IDENTIFICATION	115
—	2	2	2	—	5-21006-6	SCR,SET(10-32x.75)DRAG	114
—	4	4	4	—	2-21002-9	SCR,BHC(10-32x.75)CAP	113
—	3	3	3	—	2-22733-8	SCR,BHC(1/4-20x.62)HSG	112
—	5	5	5	—	2-21002-6	SCR,BHC(10-32x.38)SHEAR BLK	111
—	2	2	2	—	2-21002-1	SCR,BHC(8-32x.38)R STP GDE	110
—	2	2	2	—	22733-8	SCR,BHC(8-32x.38)(LOC-WEL)ANVIL	109
—	1	1	1	—	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	108
—	2	2	2	—	2-21000-6	SCR,SHC(8-32x.38)F ST GUIDE	107
—	1	1	1	—	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	106
—	1	1	1	—	462992-7	GUARD ASSY	105
—	REF	—	—	—	679532-1	INSERT, GUARD	104
—	1	1	1	—	3-21001-5	SCR,SHC(3/8-16x.75)	103
—	1	1	1	—	459610-9	MOUNT, FEED BRACKET	102
—77	—3	—2	—1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

LOC	DIST	REVISIONS			
A	66	F	LTR	DESCRIPTION	DATE
		A	RELEASED	—	—

—1	LEADMAKER	AIRFEED
—2	BENCH MODEL K	AIRFEED
—3	BENCH MODEL G	AIRFEED

—	1	1	1	—	21024-8	WASHER, LOCK	70
—	—	1	—	—	692655-5	AIR FEED VALVE ASSY	69
—	—	REF	—	—	24042-2	VALVE, SHUT OFF	68
—	—	REF	—	—	692655-6	AIR FEED VALVE ASSY	67
—	1	1	1	—	461065-1	AIR FEED ASSY (1 INCH)	66
—	2	2	2	—	3-21000-9	SCR,SHC(10-32x.75)AIR ASSY	65
—	1	—	1	—	692655-7	AIR FEED VALVE ASSY	64
—	1	1	1	—	454220-1	CAP, RAM	63
—	1	1	1	—	454485-1	HOUSING	62
—	1	1	1	—	1-694433-3	PAWL, FEED	61
—	1	1	1	—	461062-1	FEED FINGER ASSY	60
—	1	1	1	—	690124-1	WASHER, RAM	59
—	1	1	1	—	690191-1	PLUG, NYLON	58
—	1	1	1	—	808965-1	RAM	57
—	1	1	1	—	690125-1	WASHER, LAMINATED	56
—	1	1	1	—	690124-5	WASHER, RAM	55
—	1	1	1	—	7-21002-7	BOLT, CRIMPER(5/24x.75)	54
—	1	1	1	—	690223-2	SPACER, INSULATION DISC	53
—	1	1	1	—	354777-1	WIRE DISC, PLASTIC	52
—	1	1	1	—	22480-5	WASHER, SPRING	51
—	1	1	1	—	690212-1	POST, RAM	50
—	1	1	1	—	809010-1	PLATE, BASE	49
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	48
—	2	2	2	—	22284-9	SPRING, DRAG	47
—	1	1	1	—	454175-1	LEVER, DRAG RELEASE	46
—	1	1	1	—	1-690754-6	DRAG, TERMINAL	45
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	44
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	43
—	—	—	1	—	1-690472-3	STRIPPER	42
—	1	1	1	—	1213090-1	BLOCK, BASE	41
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	40
—	1	1	1	—	1213091-1	ANVIL	39
—	1	1	1	—	809028-1	SPACER, SHEAR	38
—	1	1	1	—	809034-1	BLADE, SHEAR	37
—	1	1	1	—	809029-1	BLOCK, SHEAR	36
—	1	1	1	—	1-456404-6	CRIMPER, WIRE	35
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	34
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	33
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	32
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	31
—	1	1	1	—	1-690472-3	STRIPPER	30
—	1	1	1	—	1213090-1	BLOCK, BASE	29
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	28
—	1	1	1	—	1213091-1	ANVIL	27
—	1	1	1	—	809028-1	SPACER, SHEAR	26
—	1	1	1	—	809034-1	BLADE, SHEAR	25
—	1	1	1	—	809029-1	BLOCK, SHEAR	24
—	1	1	1	—	1-456404-6	CRIMPER, WIRE	23
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	22
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	21
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	20
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	19
—	1	1	1	—	1-690472-3	STRIPPER	18
—	1	1	1	—	1213090-1	BLOCK, BASE	17
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	16
—	1	1	1	—	1213091-1	ANVIL	15
—	1	1	1	—	809028-1	SPACER, SHEAR	14
—	1	1	1	—	809034-1	BLADE, SHEAR	13
—	1	1	1	—	809029-1	BLOCK, SHEAR	12
—	1	1	1	—	1-456404-6	CRIMPER, WIRE	11
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	10
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	9
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	8
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	7
—	1	1	1	—	1-690472-3	STRIPPER	6
—	1	1	1	—	1213090-1	BLOCK, BASE	5
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	4
—	1	1	1	—	1213091-1	ANVIL	3
—	1	1	1	—	809028-1	SPACER, SHEAR	2
—	1	1	1	—	809034-1	BLADE, SHEAR	1
—	1	1	1	—	809029-1	BLOCK, SHEAR	0
—	1	1	1	—	1-456404-6	CRIMPER, WIRE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	0
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	0
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	0
—	1	1	1	—	1-690472-3	STRIPPER	0
—	1	1	1	—	1213090-1	BLOCK, BASE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0
—	1	1	1	—	1213091-1	ANVIL	0
—	1	1	1	—	809028-1	SPACER, SHEAR	0
—	1	1	1	—	809034-1	BLADE, SHEAR	0
—	1	1	1	—	809029-1	BLOCK, SHEAR	0
—	1	1	1	—	1-456404-6	CRIMPER, WIRE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	0
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	0
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	0
—	1	1	1	—	1-690472-3	STRIPPER	0
—	1	1	1	—	1213090-1	BLOCK, BASE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0
—	1	1	1	—	1213091-1	ANVIL	0
—	1	1	1	—	809028-1	SPACER, SHEAR	0
—	1	1	1	—	809034-1	BLADE, SHEAR	0
—	1	1	1	—	809029-1	BLOCK, SHEAR	0
—	1	1	1	—	1-456404-6	CRIMPER, WIRE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	0
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	0
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	0
—	1	1	1	—	1-690472-3	STRIPPER	0
—	1	1	1	—	1213090-1	BLOCK, BASE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0
—	1	1	1	—	1213091-1	ANVIL	0
—	1	1	1	—	809028-1	SPACER, SHEAR	0
—	1	1	1	—	809034-1	BLADE, SHEAR	0
—	1	1	1	—	809029-1	BLOCK, SHEAR	0
—	1	1	1	—	1-456404-6	CRIMPER, WIRE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0
—	1	1	1	—	809032-1	PLATE, STRIP GUIDE	0
—	1	1	1	—	809030-1	GUIDE, STRIP (REAR)	0
—	1	1	1	—	809033-1	GUIDE, STRIP (FRONT)	0
—	1	1	1	—	1-690472-3	STRIPPER	0
—	1	1	1	—	1213090-1	BLOCK, BASE	0
—	1	1	1	—	809036-2	PLATE, SHEAR, LEFT	0</

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