

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

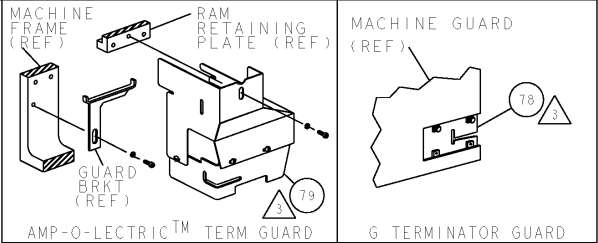
SHEET OF

REV

1470-19 (3/11)

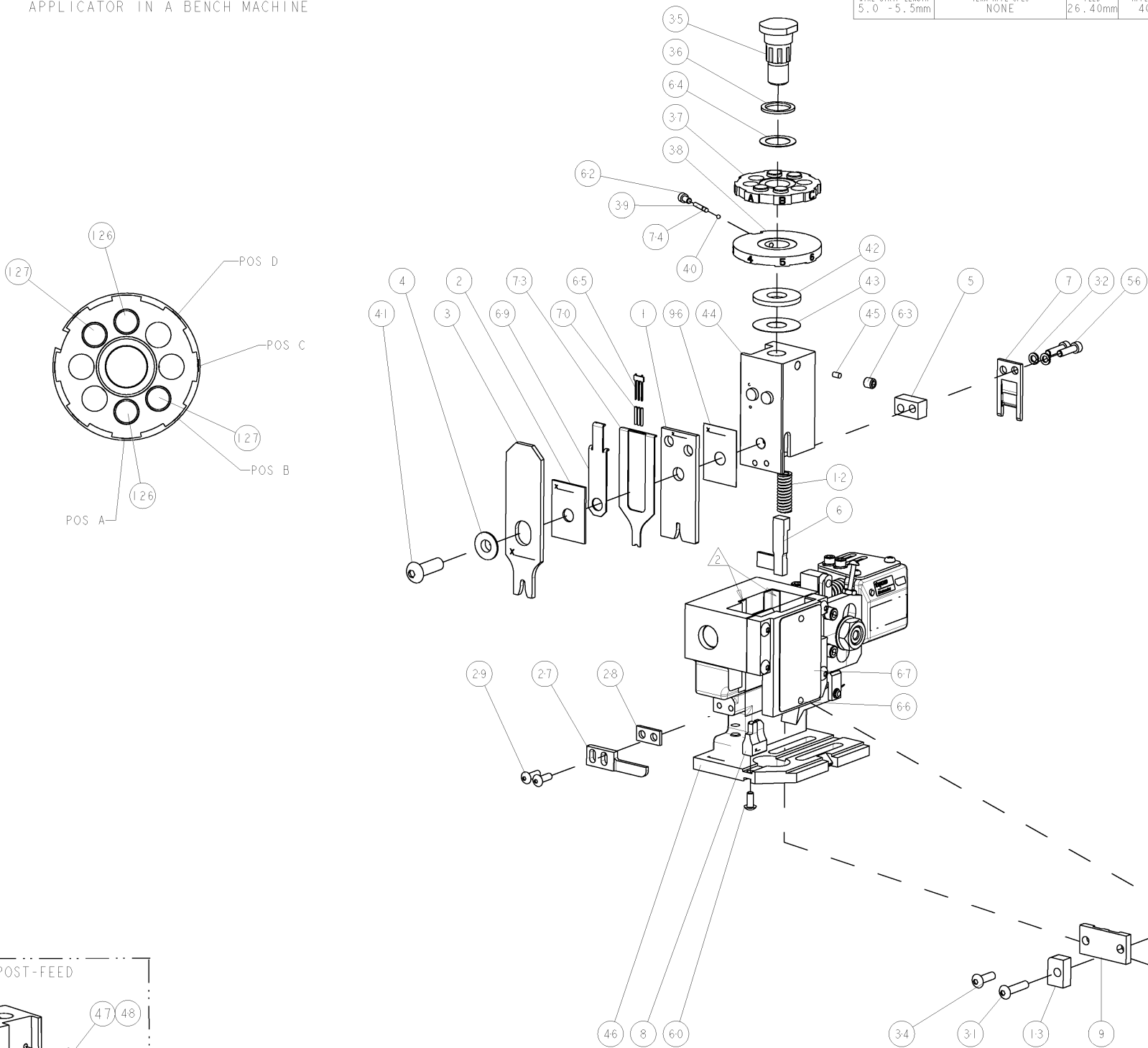
Pro/ENGINEER DRAWING

8				7							
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION				20			
COPYRIGHT 20				BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER		REV	FIRST USED	POWER UNIT			FEED TYPE				
1852618-1		A	122500-1	LEADMAKER & BENCH MODEL G			POST FEED				
1852618-2		A	565435-5	BENCH MODEL K			POST FEED				
7-1852618-7		A	-	SPARE PARTS			-				



TERMINAL NAME: .250 SERIES TAB W/O LATCH									
TERMINAL P/N		TE TERMINAL - TE CRIMP SPECS							
368079									
-	-	PAD LTR	CRIMP HEIGHT				WIRE SIZE		
-	-	A	1.52±0.05mm(.060±.002)				1.25mm2		
-	-	B	1.37±0.05mm(.054±.002)				0.85mm2		
-	-	C							
-	-	D							
SEAL P/N		CRIMP		SIZE		TYPE		RANGE	
347707		WIRE		2.29mm [.090]		F		0.85-1.25mm2	
368811		INSUL		3.70mm [.146]		O		Ø1.81-2.20mm	
WIRE STRIP LENGTH 5.0 - 5.5mm		TERM APPL SPEC NONE		FEED 26.40mm		APPL INSTRUCTIONS 408-8039		SET UP GAGE 458638-1	

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



-	2	2	-	2-354779-7	PIN, WIRE DISC, .3125	127
-	2	2	-	1-354779-3	PIN, WIRE DISC, .3055	126
-	1	1	-	455888-1	SPACER, CRIMPER	96
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	1490525-2	DEPRESSOR, WIRE	73
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	3	3	-	2-23147-2	SPRING, COMPRESSION	70
-	1	1	-	1490524-2	DEPRESSOR, SPACER	69
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	4	4	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	1-690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	1	1	-	2-21002-8	SCR, BTN SKT HD CAP 10-32 X .625	34
-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	1	1	-	3-21002-0	SCR, BTN SKT HD CAP 10-32 X .875	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-1	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	1	1	-	458030-3	STRIP GUIDE, REAR	19
-	1	1	-	458031-3	STRIP GUIDE, FRONT	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	1-690481-2	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	-	690482-5	PLATE, FRONT SHEAR	9
-	1	1	-	806441-4	ANVIL, COMBINATION	8
-	1	1	-	690474-5	BLADE, SLUG	7
-	1	1	-	455892-3	HOLD DOWN, TERMINAL	6
-	1	1	-	6-240641-2	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	1633589-3	CRIMPER, INSUL O	3
-	1	1	-	1-455888-1	SPACER, CRIMPER	2
-	1	1	-	456420-3	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC		MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE		SHEET		REV	
INCHES		0 PLC ±.001		1 PLC ±.001		2 PLC ±.001		3 PLC ±.001		4 PLC ±.001		ANGLES		A		3:5		1		A	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE		SHEET		REV		A		3:5		1		A	

CUSTOMER VIEWABLE ASSEMBLY

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852618-1](#)