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LOC

DIST

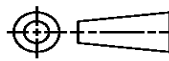
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-16-009822	15JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150629-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852770
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852770

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV				
		CHK	GOPALAKRISHNA HV				
DIMENSIONS:		APVD	STOUGH DALE				
		PRODUCT SPEC					
		APPLICATION SPEC					
		WEIGHT					
MATERIAL		SIZE		CAGE CODE	DRAWING NO		RESTRICTED TO
		A3			C- 1852770		
		CUSTOMER DRAWING			SCALE	SHEET 1 OF 2	REV C1

2				1			
LOC	DIST	REVISIONS					
A	66	F	LTR	DESCRIPTION	DATE	DWN	APVD
			C	ECR-15-015768	270CT2015	MR	GB

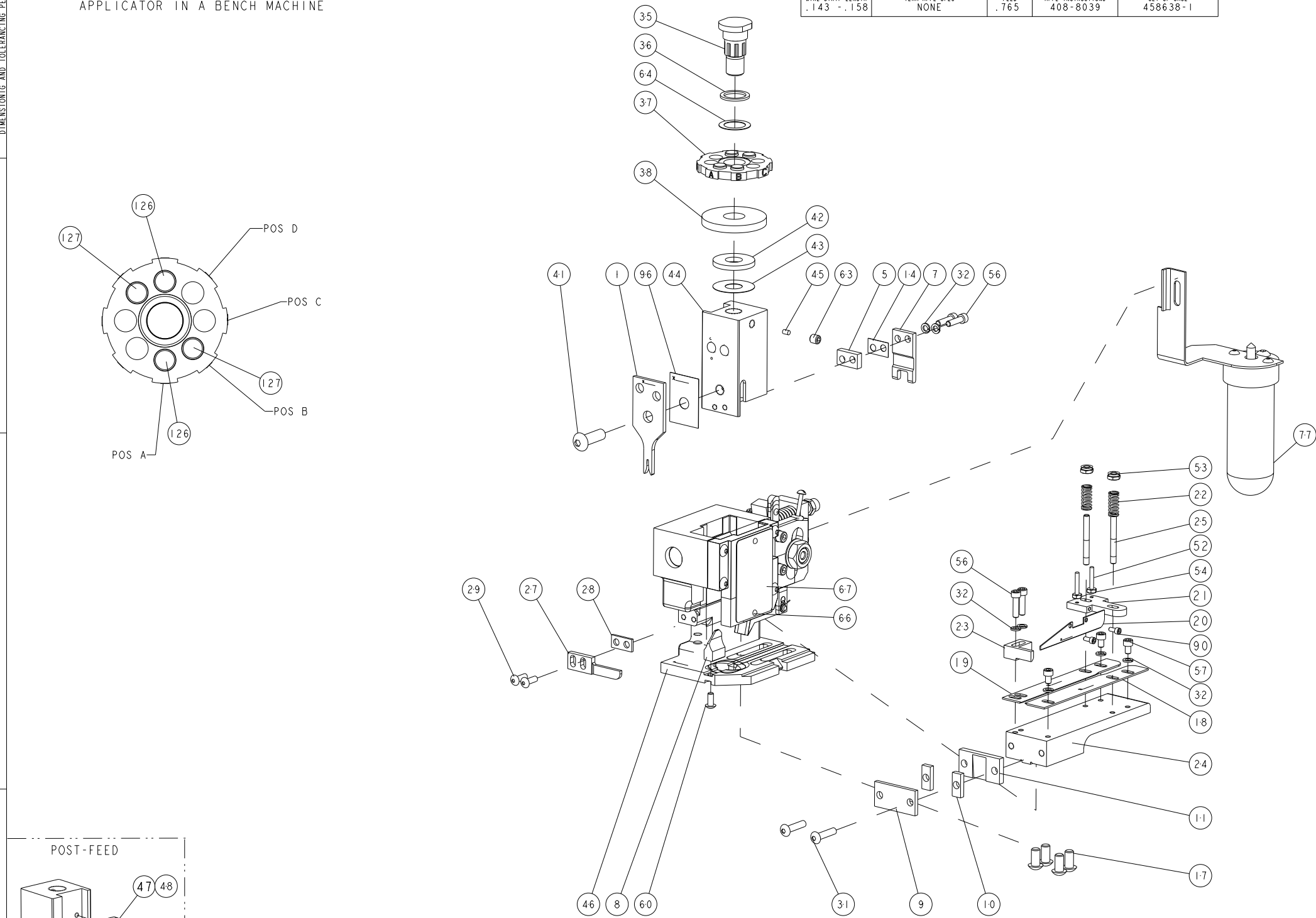
- ① RECOMMENDED SPARE PARTS
- ② GREASE LIGHTLY
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

D
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009.

C

B

A



	-	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	127
	-	2	2	-	1-354779-4	PIN, WIRE DISC, .3060	126
	-	1	1	-	455888-1	SPACER, CRIMPER	96
	-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	90
3	-	REF	-	-	455745-1	GUARD WINDOW	79
3	-	-	REF	-	679532-1	INSERT, GUARD	78
	-	1	-	-	465184-9	LUBRICATOR ASSY	77
	-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
	-	1	1	-	4088039	EF APPL INST 408-8039	71
	-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
	-	3	3	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
	-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	56
	-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
	-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
	-	2	2	-	4-21078-8	SET SCREW, SOCKET HD, OVAL POINT	52
	-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
	-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	-	458980	SUB ASSY, APPLICATOR FRAME	46
	-	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	-	455674-1	RAM	44
	-	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	-	690124-4	WASHER, RAM (.135)	42
	-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	-	690223-1	SPACER, INS.	38
	-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	-	690212-1	POST, RAM	35
	-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
	-	2	2	-	3-21002-0	SCR, BTN SKT HD CAP 10-32 X .875	31
	-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
	-	1	1	-	3-690451-2	SPACER, STRIPPER	28
	-	1	1	-	240639-1	STRIPPER (MACHINING)	27
	-	2	2	-	22354-8	STUD, THREADED	25
	-	1	1	-	455678-2	PLATE, STRIP GUIDE	24
	-	1	1	-	240825-9	PLATE, STRIP HOLD DOWN	23
	-	2	2	-	2-22281-3	SPRING, DRAG	22
	-	1	1	-	464451-1	ARM, STOCK DRAG	21
	-	1	1	-	464452-4	DRAG, STOCK	20
	-	1	1	-	4-458030-9	STRIP GUIDE, REAR	19
	-	1	1	-	5-458031-0	STRIP GUIDE, FRONT	18
	-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
	-	1	1	-	4-240641-3	SPACER	14
1	-	1	1	-	240644-9	PLATE, REAR SHEAR	11
	-	2	2	-	1-240645-7	SPACER, SHEAR PLATE	10
1	-	1	1	-	240642-1	PLATE, FRONT SHEAR	9
1	1	1	1	-	1633279-8	ANVIL, COMBINATION	8
1	-	1	1	-	1-240651-0	BLADE, SLUG	7
	-	-	-	-	-	-	6
	-	1	1	-	1-240641-2	SPACER	5
	-	-	-	-	-	-	4
	-	-	-	-	-	-	3
1	1	1	1	-	5-1633588-0	CRIMPER, WIRE	1
-77	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

TIT. DRAWING: 1-2 CONTROLLED DOCUMENT FOR INTERNAL USE ONLY THIS DRAWING IS UNCONTROLLED FOR EXTERNAL USE ONLY				DWN: <u>GROSS</u> 230C12008 CHN: <u>D. MORRIS</u> 230C12008 N. DEMING 230C12008 PRODUCT SPEC		 TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME END FEED HDM APPLICATOR		SIZE CAGE CODE DRAWING NO		RESTRICTED TO	
		0 PLC ±.1 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001 ANGLES ±.1		APPLICATION SPEC		A 00779 C = 1852770			
MATERIAL FINISH		WEIGHT		Customer Drawing		SCALE 3:5		SHEET 1 OF REV C	

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