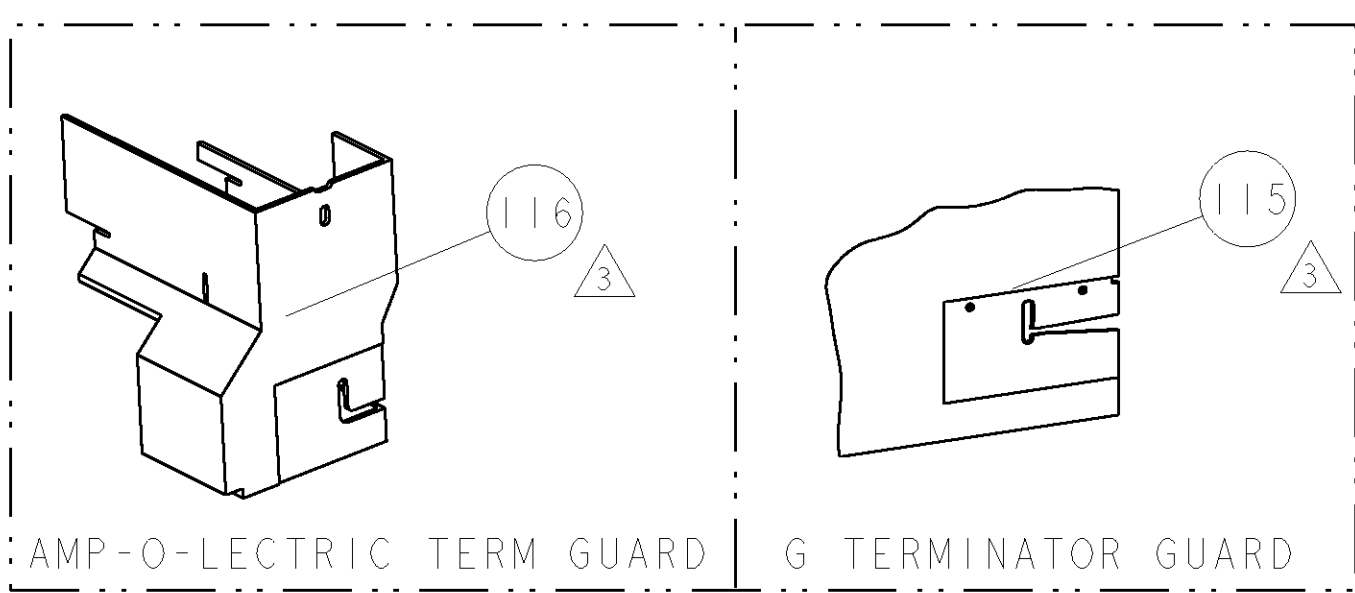


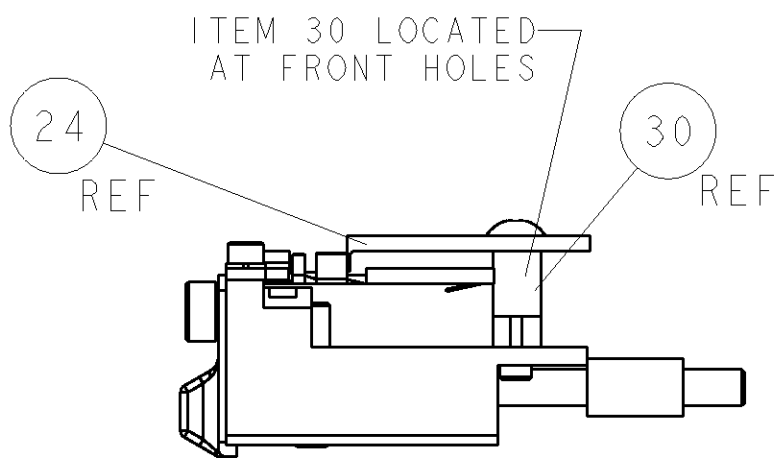
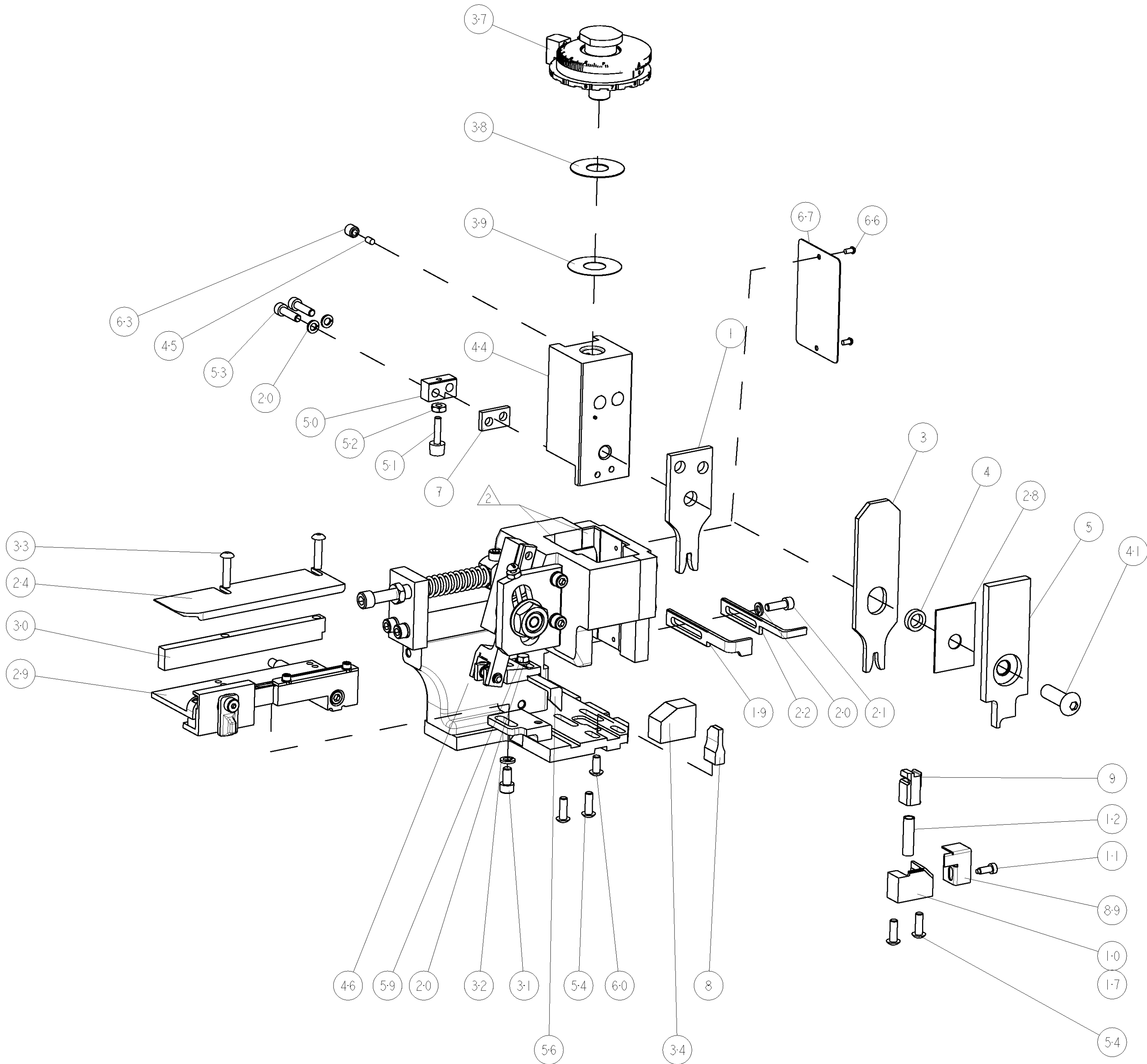
8				7			
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20				20			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855103-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855103-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855103-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855103-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
1855103-8	A	122500-1	LEADMAKER	PRE FEED	CONTINUOUS CARRIER		
7-1855103-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

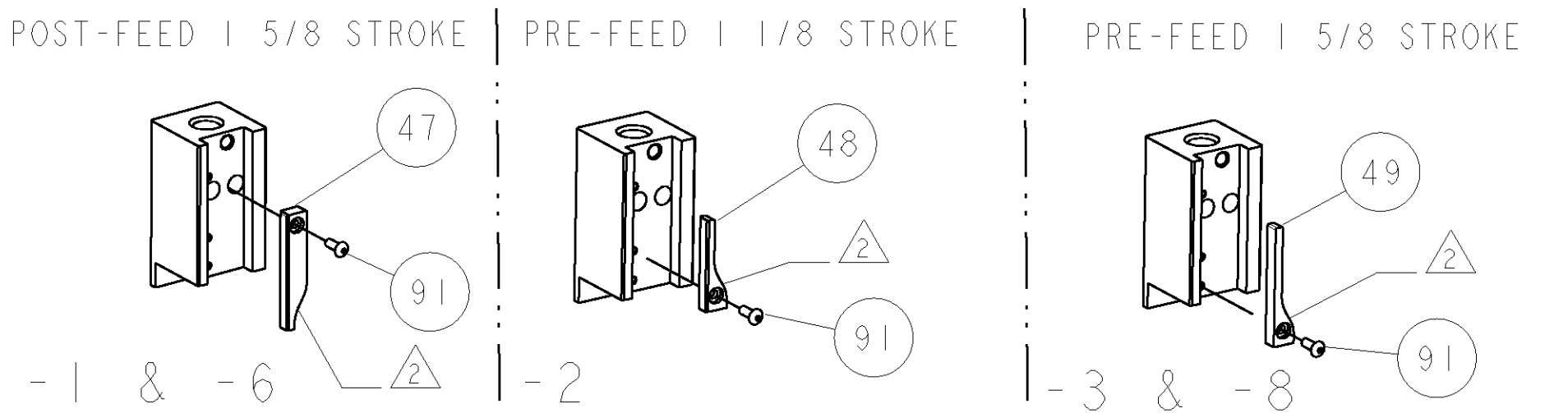
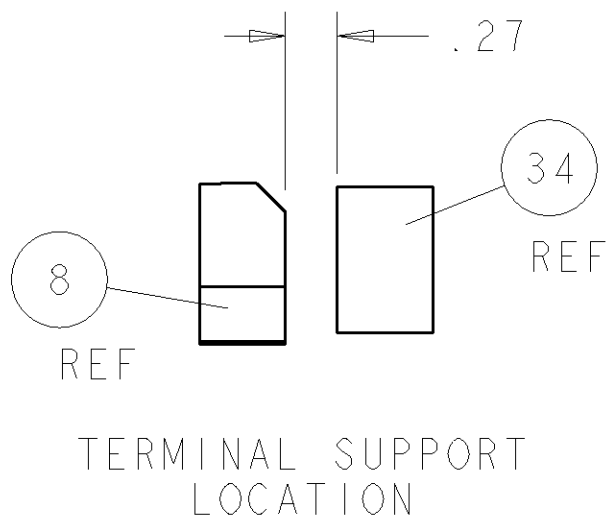


TERMINAL NAME: TERMINAL					
TYCO PN	YAZAKI PN	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1949055-1	7114-4022				
-	-	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	FORD PN	B4	1.60±0.05mm [.063±.002]	14 AWG	
1949055-2	1L2T-14421-FA	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.00mm [.118]	F	14 AWG
-	-	INSUL	3.00mm [.118]	F	Ø.105 MAX
WIRE STRIP LENGTH .188 - .203	TERM APPL SPEC NONE		FEED .396	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
							OWN
							APVD
				A1		ECR-09-002287	02FEB2009
							LG
							GB



FEED TRACK POSITION



△	-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
△	-	-	-	REF	-	...	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	1	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	...	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-9	SHIM	38
-	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
△	1	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
△	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	1	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
△	1	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	5-1633117-0	ANVIL, COMBINATION	8
-	1	1	1	1	1	-	5-240641-2	SPACER	7
-	1	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	3-1424909-9	CRIMPER, INSULATION F	3
△	1	1	1	1	1	-	5-1633305-9	CRIMPER, WIRE PREMIUM	1
-77	-8	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		CHK B. HIGMAN 11MAY2006	NAME T. ELBIN 11MAY2006					
TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ±.01 1 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.01		PRODUCT SPEC -						
		APPLICATION SPEC -		SIZE A1		CAGE CODE 00779	DRAWING NO C=1855103	RESTRICTED TO -
MATERIAL -		WEIGHT -		CUSTOMER DRAWING				
FINISH -		SCALE 3:5		SHEET 1		OF 1		REV A

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