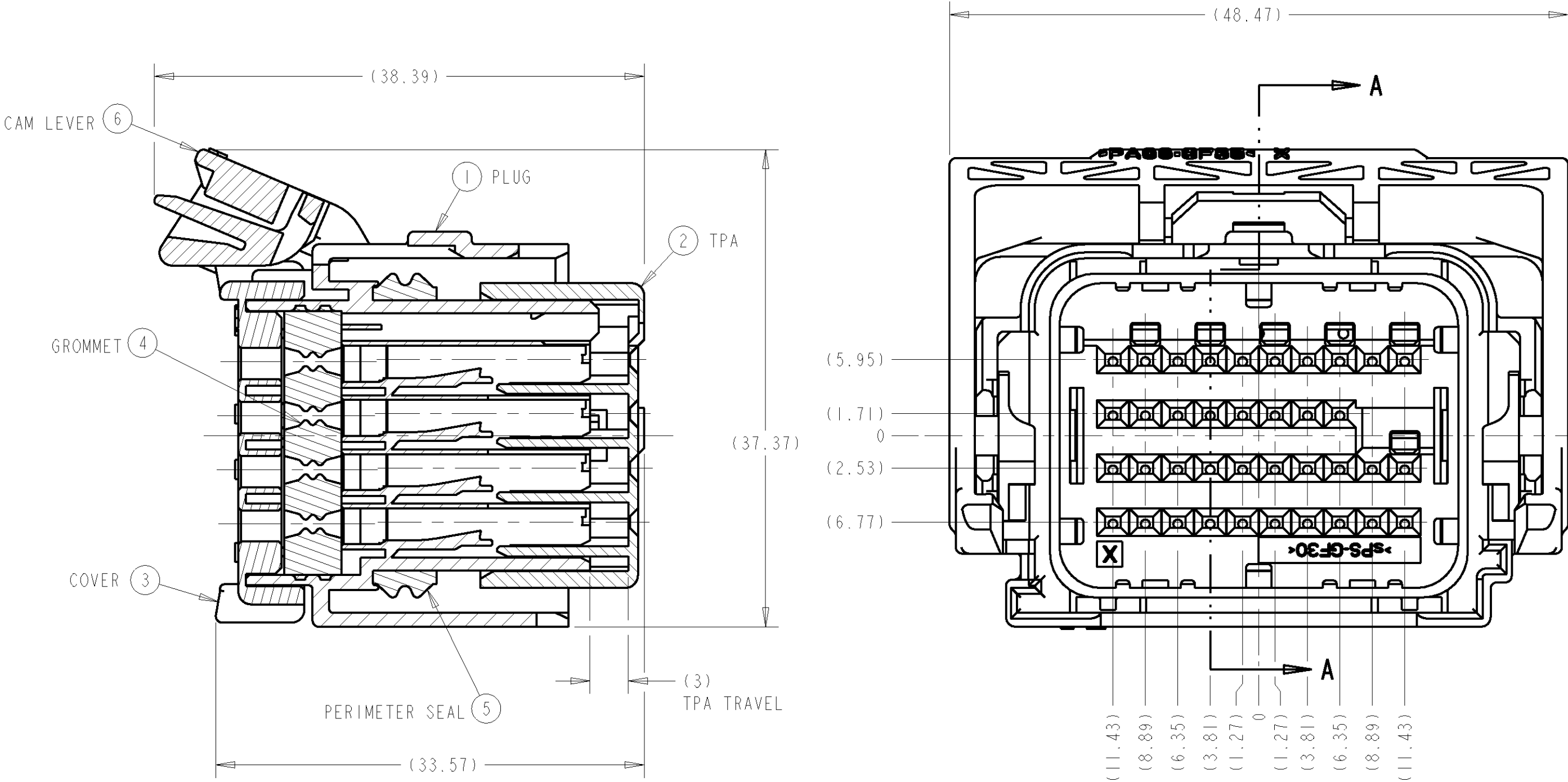
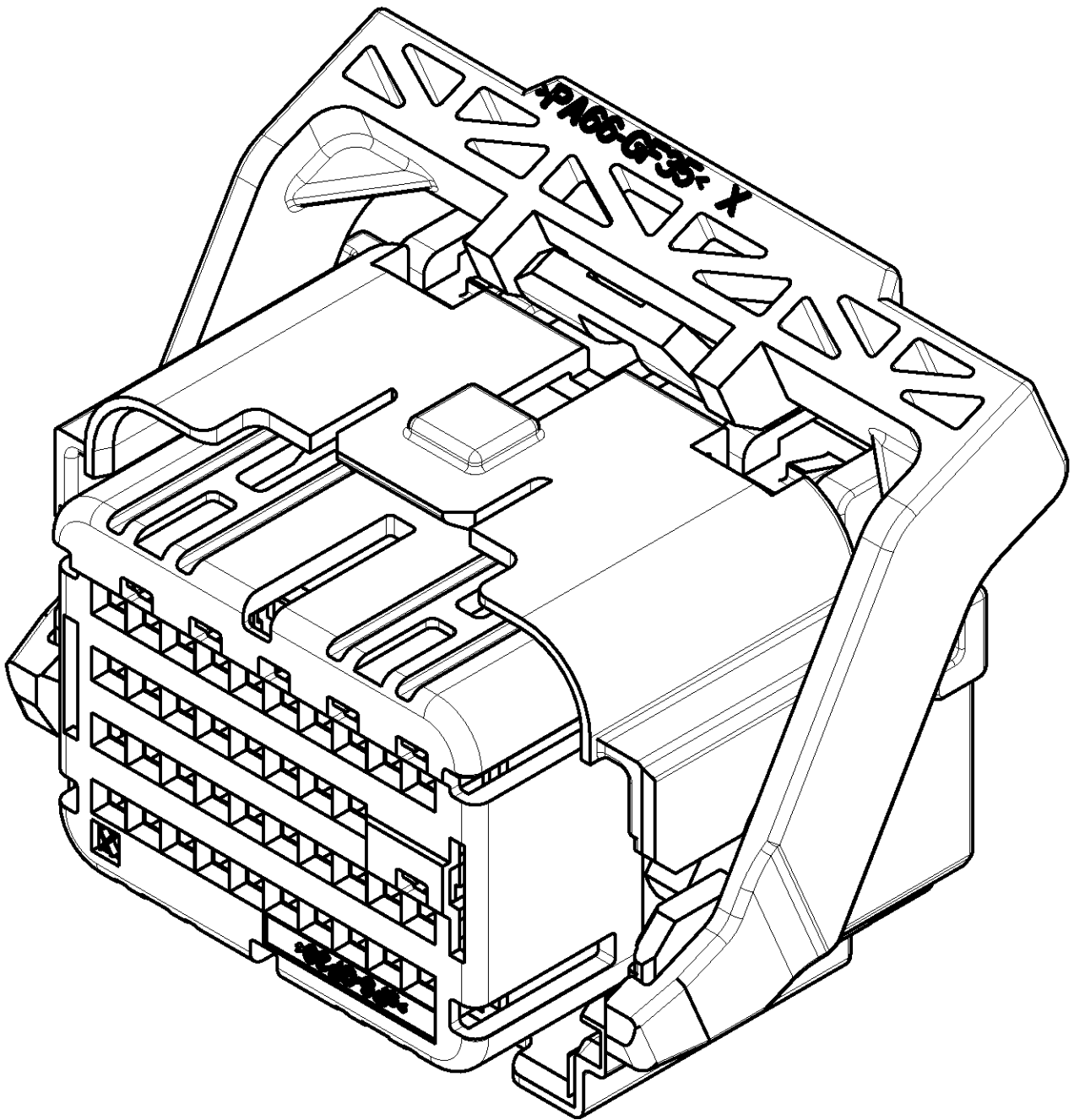


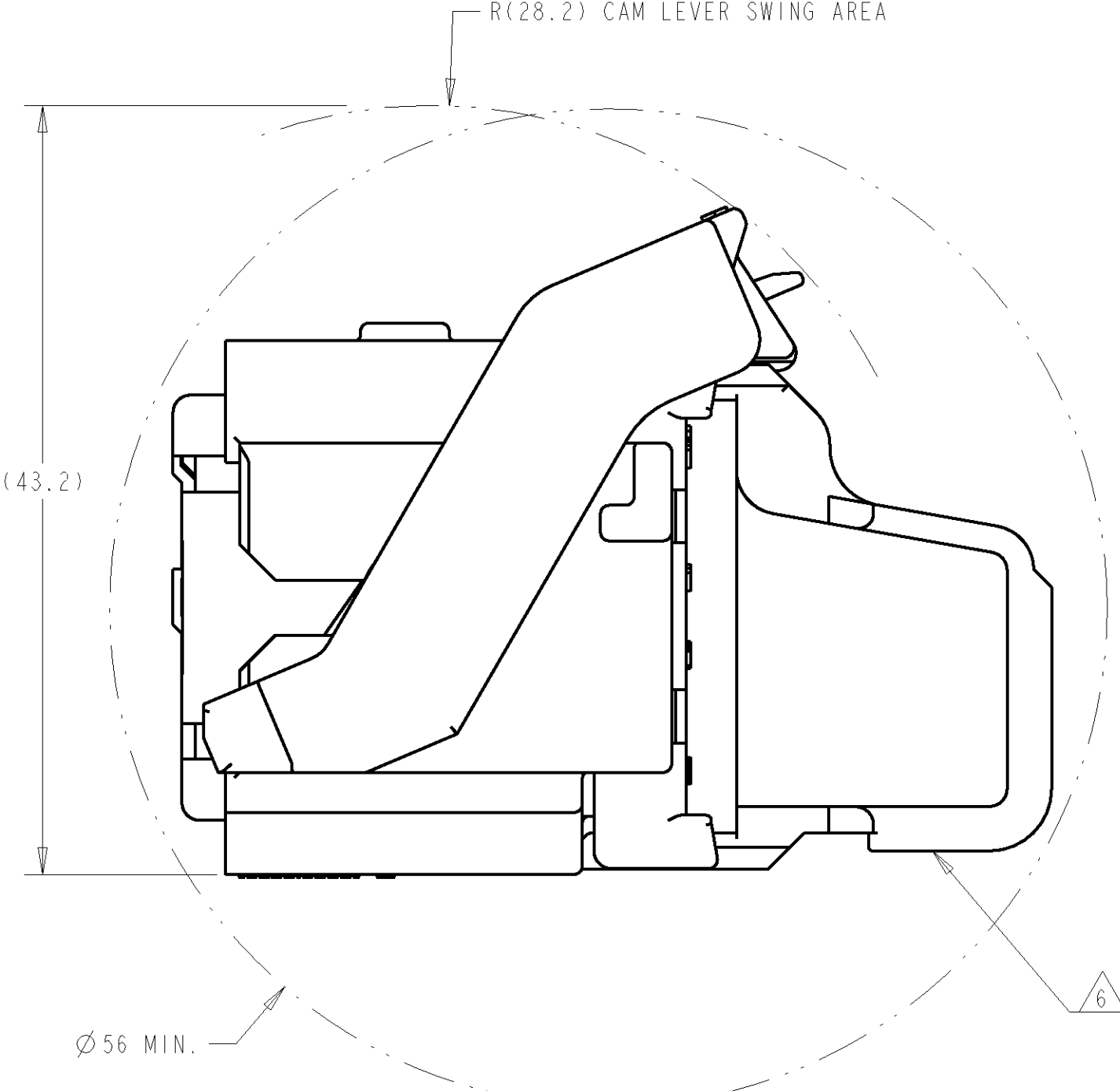
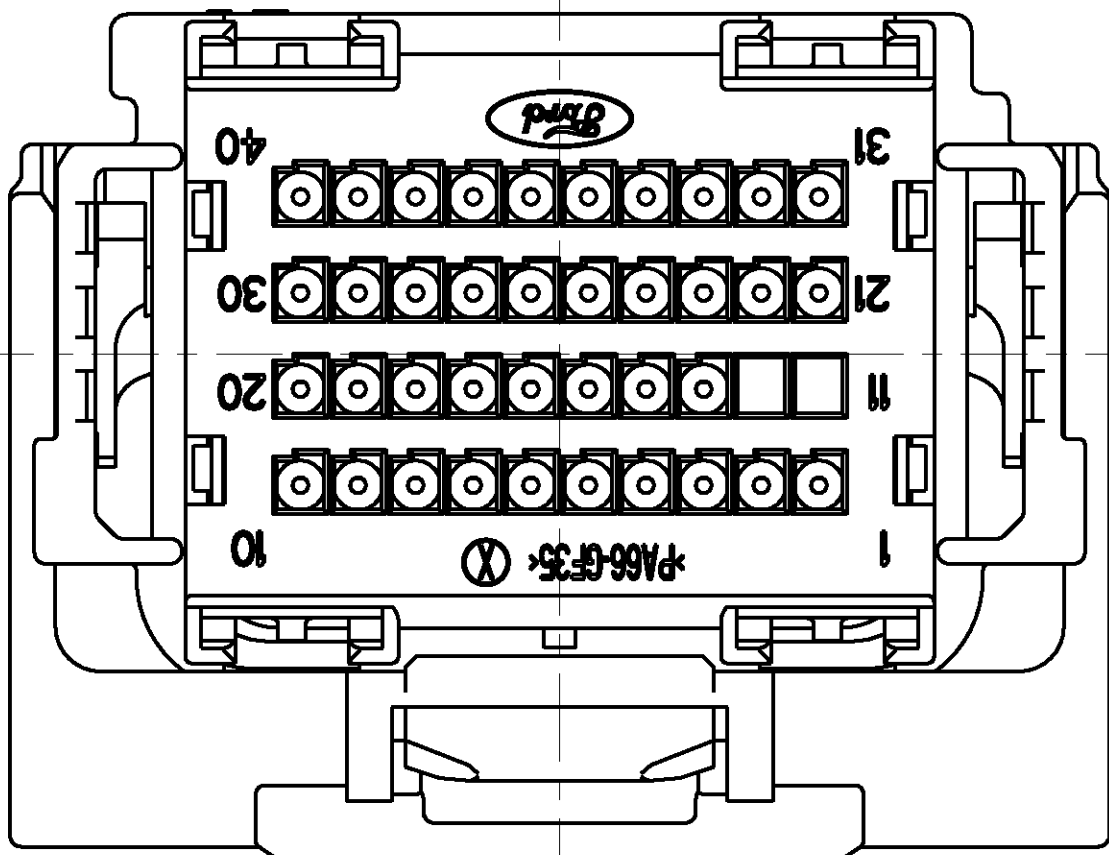
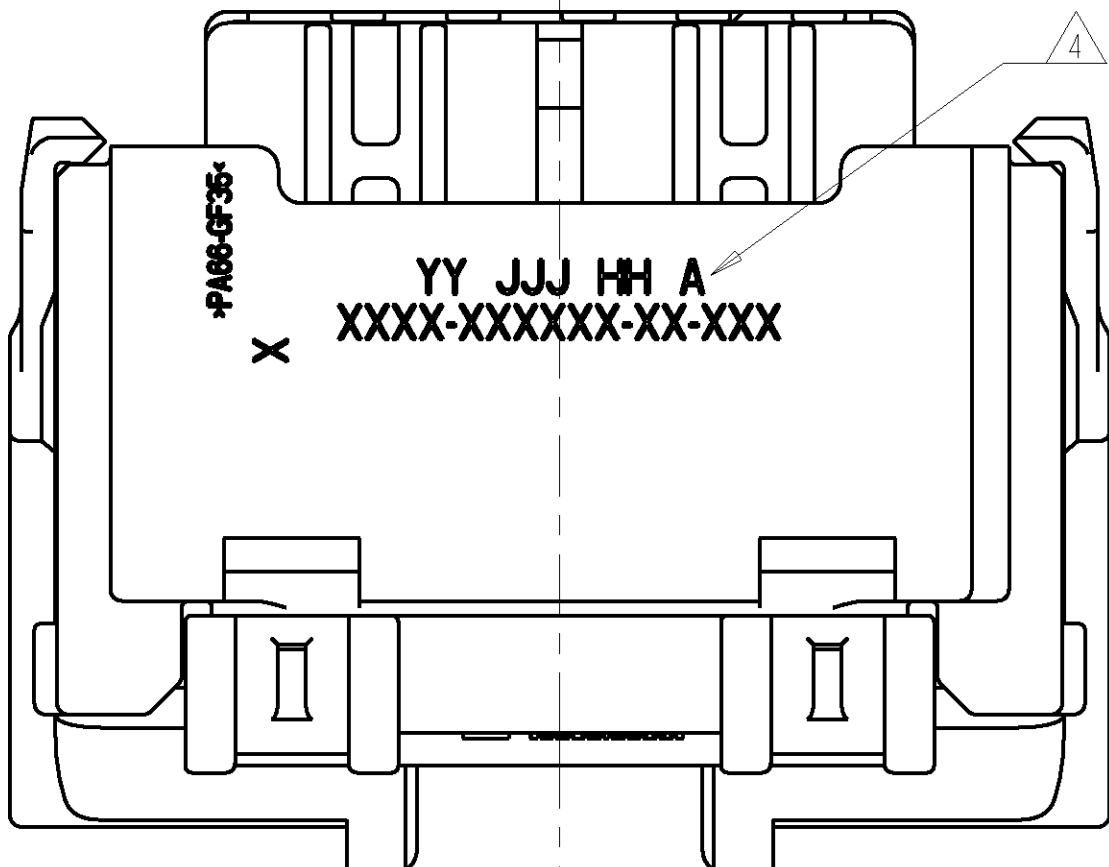
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FX		00		REV	LYR	DESCRIPTION	DATE	DWN	APVD
				D1		REVISED PER ECR 07-029132	07JAN2008	DLD	WTW
				E		REVISED PER ECR 07-030366	08JAN2008	DLD	WTW
				F		REVISED PER ECO 08-006962	19MAR2008	DLD	WTW



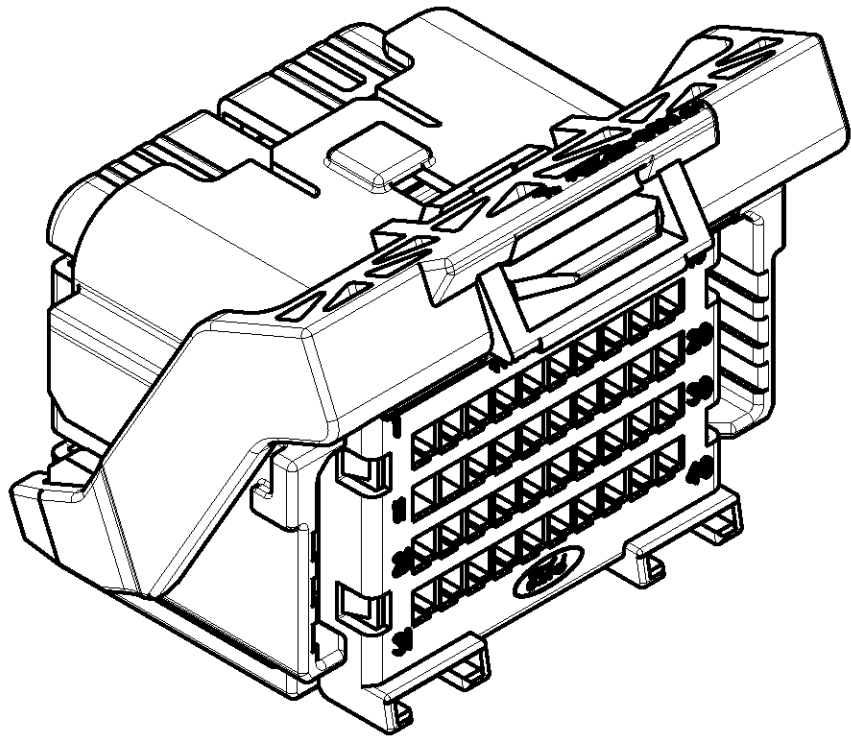
SECTION A-A
SHOWN WITH CAM LEVER
AND TPA IN THEIR
PRE-LOADED POSITIONS
(DELIVERY CONDITION)



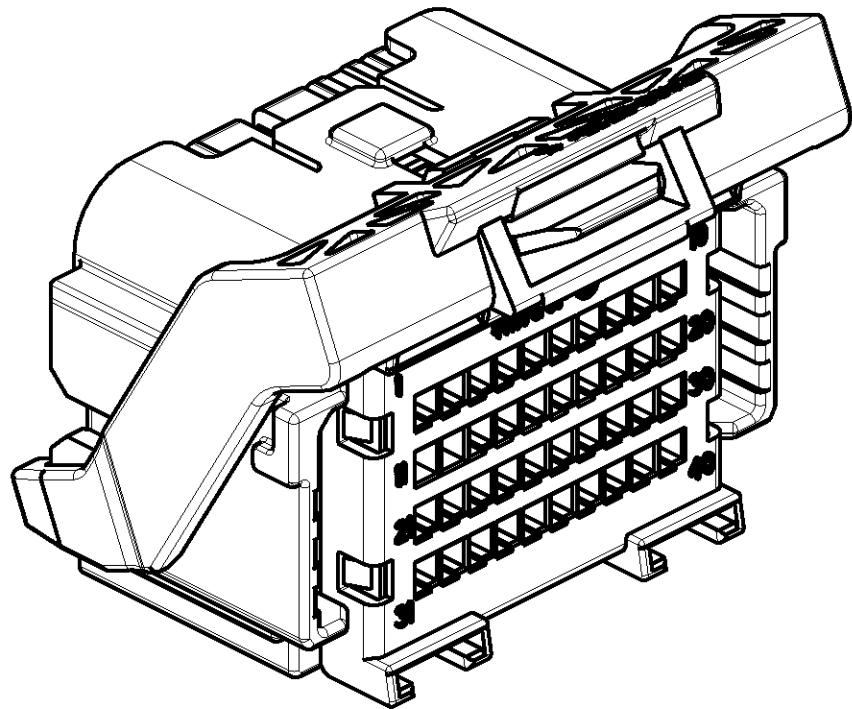
- NOTE(S):
1. APPLICABLE TERMINAL PART NUMBERS (SOLD SEPARATELY):
FOR TIN APPLICATIONS: 1393367 AND 1393366.
FOR GOLD APPLICATIONS: 1393365 AND 1393364.
FOR TERMINATION AND REELING OPTIONS
SEE DRAWINGS 1393367, 1393366, 1393365, AND 1393364.
 2. COMPATIBLE WIRE SIZES FOR MAT SEAL DESIGN 1.19 TO 2.06 O.D.
(22-18 AWG, 0.35-0.75 mm2)
 3. TPA AND CAM LEVER ARE SHIPPED IN THEIR PRE-LOADED POSITION.
ALL ASSEMBLIES ARE TO BE TRAY PACKAGED.
 4. CUSTOMER PART NUMBER AND TRACEABILITY CODE (YY = TWO DIGIT YEAR,
JJJ = JULIAN DAY, HH = TWO DIGIT MILITARY HOUR, A=ASSEMBLY PROCESS
USED) ARE PRINTED IN THIS LOCATION.
 5. PART ASSEMBLY WEIGHT WITHOUT TERMINALS AND WITH STANDARD PIN-OUT
CONFIGURATION IS 26.09 GRAMS.
 6. OPTIONAL WIRESHIELD P/N 8-1419157-8 (SOLD SEPARATELY). PLEASE CONTACT
YOUR TYCO ELECTRONICS SALES REPRESENTATIVE FOR AVAILABILITY AND PRICING.



MINIMUM FEED THROUGH CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH OPTION WIRESHIELD
TPA IS IN IT'S LOADED POSITION
CAM LEVER IS IN IT'S PRE-LOADED POSITION

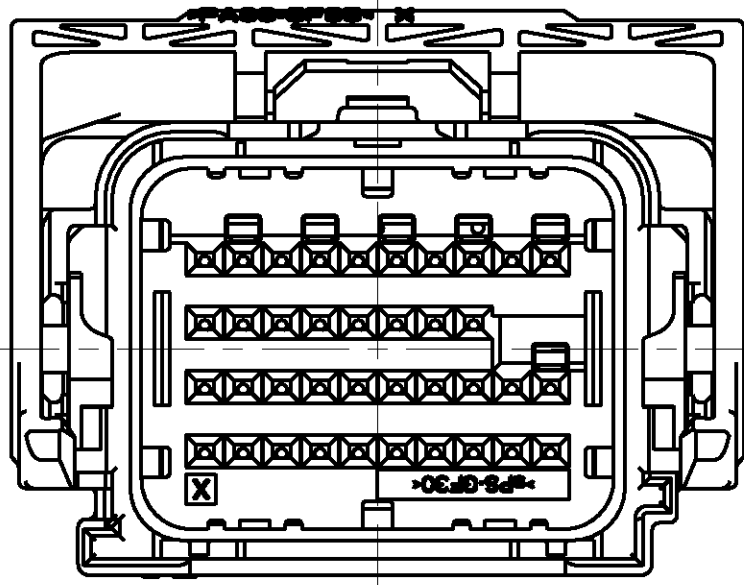


SCALE 2:1

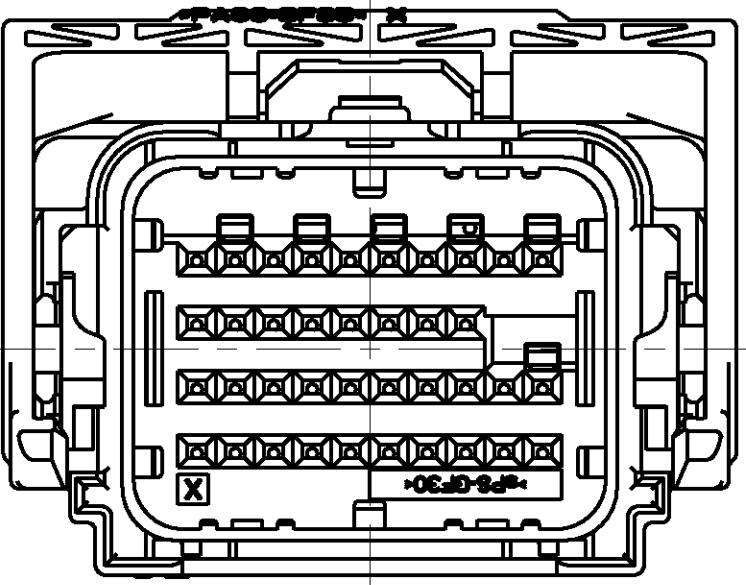


THIS VIEW SHOWS THE
MODIFIED CAM LEVER
SCALE 2:1

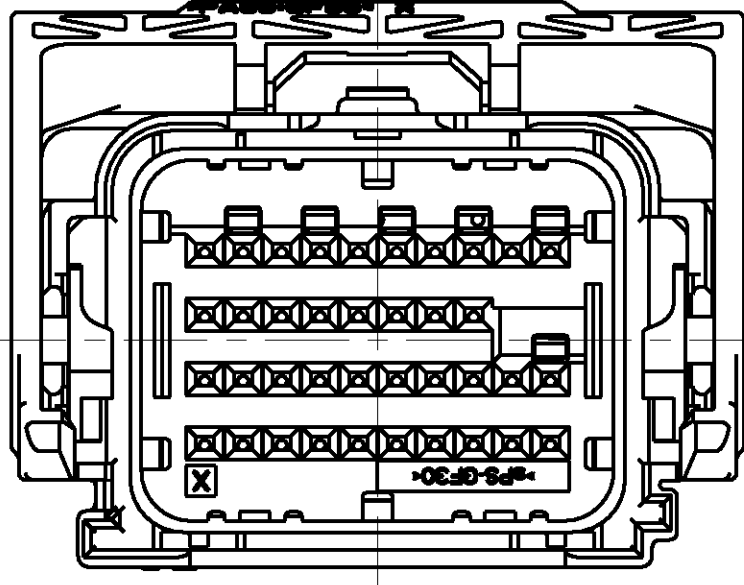
KEYING OPTIONS
SCALE 2:1



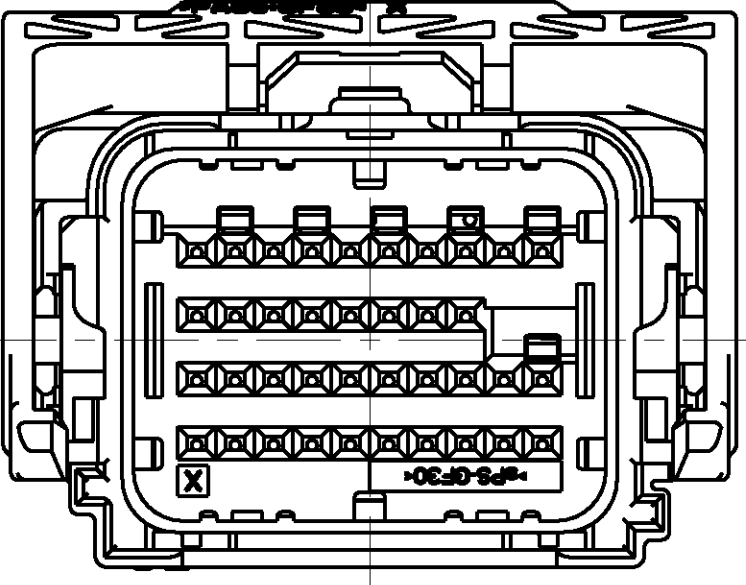
OPTION "G"



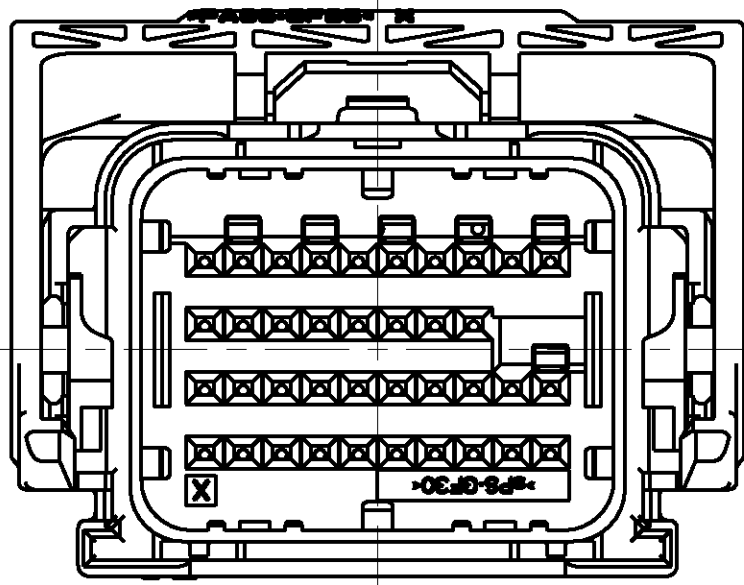
OPTION "H"



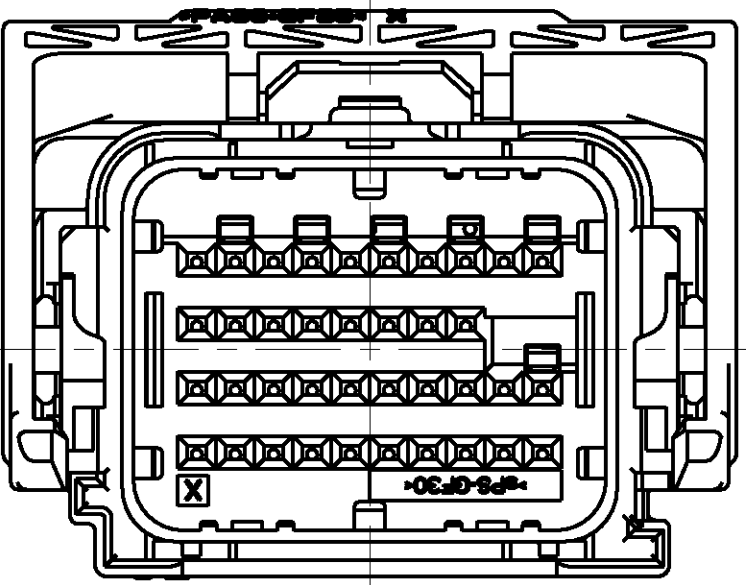
OPTION "J"



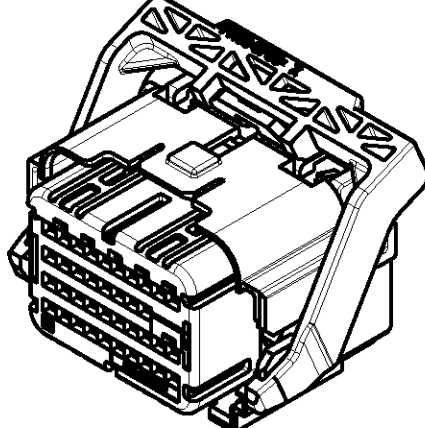
OPTION "K"



OPTION "L"



OPTION "M"



SCALE 1:1

KEYING OPTION "G" SHOWN
SEE SHEET 2 FOR BILL OF MATERIALS
AND SHEET 3, 4 AND 5 FOR PIN-OUT CHARTS

TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		Tyco Electronics	
DIMENSIONS:		A. HOLT		Tyco Electronics	
mm		14NOV2006		Harrisburg, PA 17105-3608	
0 PLC		W. WELLINSKY		NAME	
1 PLC		14NOV2006		40 WAY SHORTING BAR ARM	
2 PLC		W. WELLINSKY		PLUG ASSEMBLY	
3 PLC		PRODUCT SPEC		WITHOUT SHORTING BARS LOADED	
4 PLC		APPLICATION SPEC		SIZE	
ANGLES		WEIGHT		CAGE CODE	
FINISH		SEE NOTE 5		DRAWING NO	
MATERIAL		00779		RESTRICTED TO	
SEE CHART ON SHEET 2		CUSTOMER DRAWING		SCALE	
		3:1		SHEET	
		1		OF 5	
				REV	
				F	

[illegible][illegible]

THIS IS A STANDARD IEC CONNECTOR FOR THE PURPOSES OF THE IEC ORGANIZATION THE IEC ORGANIZATION IS NOT RESPONSIBLE FOR THE CONTENTS OF THIS DOCUMENT		DRAWN A. HOLT 14NOV2006		 Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC $\pm .01$ 1 PLC $\pm .01$ 2 PLC $\pm .01$ 3 PLC $\pm .01$ 4 PLC $\pm .01$ 5 PLUG $\pm .01$ 6 PLUG $\pm .01$ 7 PLUG $\pm .01$ 8 PLUG $\pm .01$ 9 PLUG $\pm .01$ 10 PLUG $\pm .01$ 11 PLUG $\pm .01$ 12 PLUG $\pm .01$ 13 PLUG $\pm .01$ 14 PLUG $\pm .01$ 15 PLUG $\pm .01$ 16 PLUG $\pm .01$ 17 PLUG $\pm .01$ 18 PLUG $\pm .01$ 19 PLUG $\pm .01$ 20 PLUG $\pm .01$ 21 PLUG $\pm .01$ 22 PLUG $\pm .01$ 23 PLUG $\pm .01$ 24 PLUG $\pm .01$ 25 PLUG $\pm .01$ 26 PLUG $\pm .01$ 27 PLUG $\pm .01$ 28 PLUG $\pm .01$ 29 PLUG $\pm .01$ 30 PLUG $\pm .01$ 31 PLUG $\pm .01$ 32 PLUG $\pm .01$ 33 PLUG $\pm .01$ 34 PLUG $\pm .01$ 35 PLUG $\pm .01$ 36 PLUG $\pm .01$ 37 PLUG $\pm .01$ 38 PLUG $\pm .01$ 39 PLUG $\pm .01$ 40 PLUG $\pm .01$ 41 PLUG $\pm .01$ 42 PLUG $\pm .01$ 43 PLUG $\pm .01$ 44 PLUG $\pm .01$ 45 PLUG $\pm .01$ 46 PLUG $\pm .01$ 47 PLUG $\pm .01$ 48 PLUG $\pm .01$ 49 PLUG $\pm .01$ 50 PLUG $\pm .01$ 51 PLUG $\pm .01$ 52 PLUG $\pm .01$ 53 PLUG $\pm .01$ 54 PLUG $\pm .01$ 55 PLUG $\pm .01$ 56 PLUG $\pm .01$ 57 PLUG $\pm .01$ 58 PLUG $\pm .01$ 59 PLUG $\pm .01$ 60 PLUG $\pm .01$ 61 PLUG $\pm .01$ 62 PLUG $\pm .01$ 63 PLUG $\pm .01$ 64 PLUG $\pm .01$ 65 PLUG $\pm .01$ 66 PLUG $\pm .01$ 67 PLUG $\pm .01$ 68 PLUG $\pm .01$ 69 PLUG $\pm .01$ 70 PLUG $\pm .01$ 71 PLUG $\pm .01$ 72 PLUG $\pm .01$ 73 PLUG $\pm .01$ 74 PLUG $\pm .01$ 75 PLUG $\pm .01$ 76 PLUG $\pm .01$ 77 PLUG $\pm .01$ 78 PLUG $\pm .01$ 79 PLUG $\pm .01$ 80 PLUG $\pm .01$ 81 PLUG $\pm .01$ 82 PLUG $\pm .01$ 83 PLUG $\pm .01$ 84 PLUG $\pm .01$ 85 PLUG $\pm .01$ 86 PLUG $\pm .01$ 87 PLUG $\pm .01$ 88 PLUG $\pm .01$ 89 PLUG $\pm .01$ 90 PLUG $\pm .01$ 91 PLUG $\pm .01$ 92 PLUG $\pm .01$ 93 PLUG $\pm .01$ 94 PLUG $\pm .01$ 95 PLUG $\pm .01$ 96 PLUG $\pm .01$ 97 PLUG $\pm .01$ 98 PLUG $\pm .01$ 99 PLUG $\pm .01$ 100 PLUG $\pm .01$ 101 PLUG $\pm .01$ 102 PLUG $\pm .01$ 103 PLUG $\pm .01$ 104 PLUG $\pm .01$ 105 PLUG $\pm .01$ 106 PLUG $\pm .01$ 107 PLUG $\pm .01$ 108 PLUG $\pm .01$ 109 PLUG $\pm .01$ 110 PLUG $\pm .01$ 111 PLUG $\pm .01$ 112 PLUG $\pm .01$ 113 PLUG $\pm .01$ 114 PLUG $\pm .01$ 115 PLUG $\pm .01$ 116 PLUG $\pm .01$ 117 PLUG $\pm .01$ 118 PLUG $\pm .01$ 119 PLUG $\pm .01$ 120 PLUG $\pm .01$ 121 PLUG $\pm .01$ 122 PLUG $\pm .01$ 123 PLUG $\pm .01$ 124 PLUG $\pm .01$ 125 PLUG $\pm .01$ 126 PLUG $\pm .01$ 127 PLUG $\pm .01$ 128 PLUG $\pm .01$ 129 PLUG $\pm .01$ 130 PLUG $\pm .01$ 131 PLUG $\pm .01$ 132 PLUG $\pm .01$ 133 PLUG $\pm .01$ 134 PLUG $\pm .01$ 135 PLUG $\pm .01$ 136 PLUG $\pm .01$ 137 PLUG $\pm .01$ 138 PLUG $\pm .01$ 139 PLUG $\pm .01$ 140 PLUG $\pm .01$ 141 PLUG $\pm .01$ 142 PLUG $\pm .01$ 143 PLUG $\pm .01$ 144 PLUG $\pm .01$ 145 PLUG $\pm .01$ 146 PLUG $\pm .01$ 147 PLUG $\pm .01$ 148 PLUG $\pm .01$ 149 PLUG $\pm .01$ 150 PLUG $\pm .01$ 151 PLUG $\pm .01$ 152 PLUG $\pm .01$ 153 PLUG $\pm .01$ 154 PLUG $\pm .01$ 155 PLUG $\pm .01$ 156 PLUG $\pm .01$ 157 PLUG $\pm .01$ 158 PLUG $\pm .01$ 159 PLUG $\pm .01$ 160 PLUG $\pm .01$ 161 PLUG $\pm .01$ 162 PLUG $\pm .01$ 163 PLUG $\pm .01$ 164 PLUG $\pm .01$ 165 PLUG $\pm .01$ 166 PLUG $\pm .01$ 167 PLUG $\pm .01$ 168 PLUG $\pm .01$ 169 PLUG $\pm .01$ 170 PLUG $\pm .01$ 171 PLUG $\pm .01$ 172 PLUG $\pm .01$ 173 PLUG $\pm .01$ 174 PLUG $\pm .01$ 175 PLUG $\pm .01$ 176 PLUG $\pm .01$ 177 PLUG $\pm .01$ 178 PLUG $\pm .01$ 179 PLUG $\pm .01$ 180 PLUG $\pm .01$ 181 PLUG $\pm .01$ 182 PLUG $\pm .01$ 183 PLUG $\pm .01$ 184 PLUG $\pm .01$ 185 PLUG $\pm .01$ 186 PLUG $\pm .01$ 187 PLUG $\pm .01$ 188 PLUG $\pm .01$ 189 PLUG $\pm .01$ 190 PLUG $\pm .01$ 191 PLUG $\pm .01$ 192 PLUG $\pm .01$ 193 PLUG $\pm .01$ 194 PLUG $\pm .01$ 195 PLUG $\pm .01$			

LOC	DIST	REVISIONS						
FX	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-	-	SEE SHEET 1	-	-	-	

PIN OUT CHART																																											
BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS																																											
CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS																																											
TERMINAL HOLE POSITION																																								ASSEMBLY PART NUMBER		KEYING OPTION	
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40				
											11	12										21	22												35	36	37	38	39	40	0-1924170-1	G	
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18				21	22						27	28	29	30					35	36	37	38	39	40	0-1924170-2	G
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							7	8	9	10	11	12																							35	36	37	38	39	40	0-1924170-8	G	
			3	4	5	6	7	8	9	10	11	12																							35	36	37	38	39	40	0-1924170-9	G	
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16													27	28	29	30					35	36	37	38	39	40	1-1924170-0	G
							7	8	9	10	11	12						18																	35	36	37	38	39	40	1-1924170-1	G	
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			3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18																	35	36	37	38	39	40	1-1924170-4	G	
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											11	12																									37	38	39	40	2-1924170-0	G	
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1	2	3	4	5																																							

LOC	DIST	REVISONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
FX	00	-	-	SEE SHEET 1	-	-	-

PIN OUT CHART																																											
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TERMINAL HOLE POSITION																																								ASSEMBLY PART NUMBER	KEYING OPTION		
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		3	4	5	6						11	12												24											35	36	37	38	39	40	9-1924170-2	G	
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											11	12	13	14	15	16								24																	0-1924171-8	G	
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LOC	DIST	REVISIONS					
		F	LTR	DESCRIPTION	DATE	DWN	APVD
FX	00	-	-	SEE SHEET 1	-	-	-

PIN OUT CHART																																											
BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS																																											
CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS																																											
TERMINAL HOLE POSITION																																				ASSEMBLY PART NUMBER	KEYING OPTION						
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36			37	38	39	40		
											11	12																											0-1924172-1	G			
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							7	8	9	10	11	12	13	14	15	16																				35	36	37	38	39	40	0-1924172-4	G
							7	8	9	10	11	12																								35	36	37	38	39	40	0-1924172-5	G
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16					21	22		24												35	36	37	38	39	40	0-1924172-6	G	
							7	8	9	10	11	12					17	18																		35	36	37	38	39	40	0-1924172-7	G
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1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16					21	22														35	36	37	38	39	40	0-1924172-9	G	
							7	8	9	10	11	12											24													35	36	37	38	39	40	1-1924172-0	G
							7	8	9	10	11	12	13	14	15	16							24													35	36	37	38	39	40	1-1924172-1	G
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1	2					7	8	9	10	11	12						17	18			21	22													35	36	37	38	39	40	1-1924172-3	G	
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PIN OUT CHART																																												
BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS																																												
CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS																																												
TERMINAL HOLE POSITION																																								ASSEMBLY PART NUMBER	KEYING OPTION			
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40					
											11	12																												0-1924173-1	H			
							7	8	9	10	11	12							19	20				24													37	38	39	40	0-1924173-2	H		
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1	2	3	4						9	10	11	12	13	14	15	16					21	22						27	28	29	30									39	40	0-1924173-4	H	
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									9	10	11	12																												39	40	0-1924173-6	H	
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							7	8	9	10	11	12											24																			0-1924173-8	H	
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									9	10	11	12					17	18	19	20	21	22		24		26							33	34	35	36	37	38	39	40	1-1924173-3	H		
1	2						7	8	9	10	11	12	13	14	15	16					21	22						27	28	29	30	31	32						37	38	39	40	1-1924173-4	H
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		17	18			21	22					27	28	29	30					35	36	37	38	39	40	1-1924173-5	H		
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			3	4	5	6					11	12							19	20																			39	40	1-1924173-9	H		
			3	4	5	6					11	12							19	20				24														39		2-1924173-0	H			
			3	4	5	6					11	12							19	20				24														39	40	2-1924173-1	H			

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