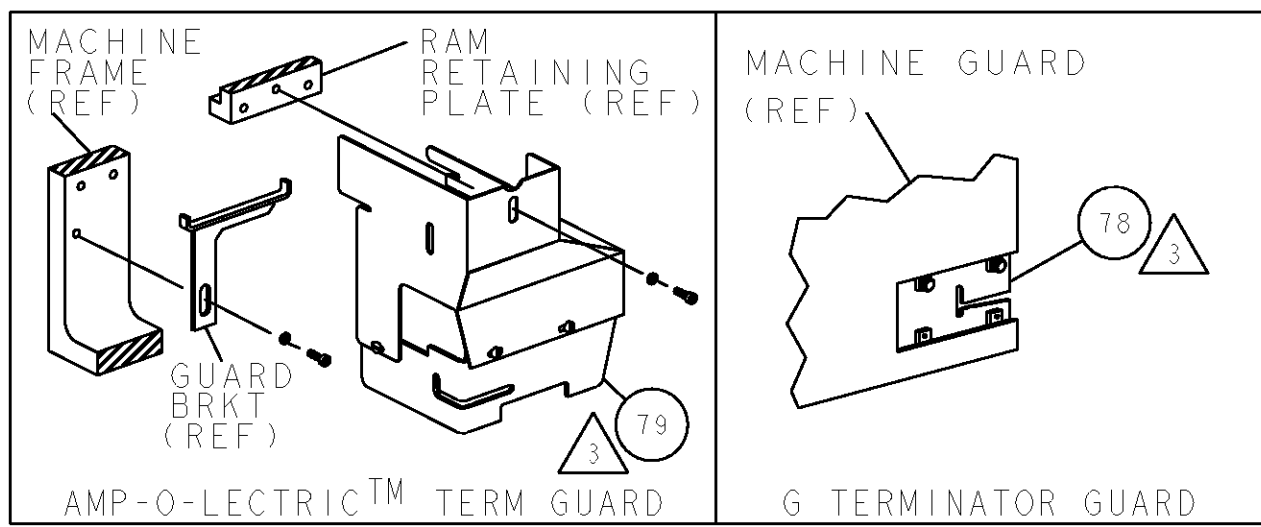
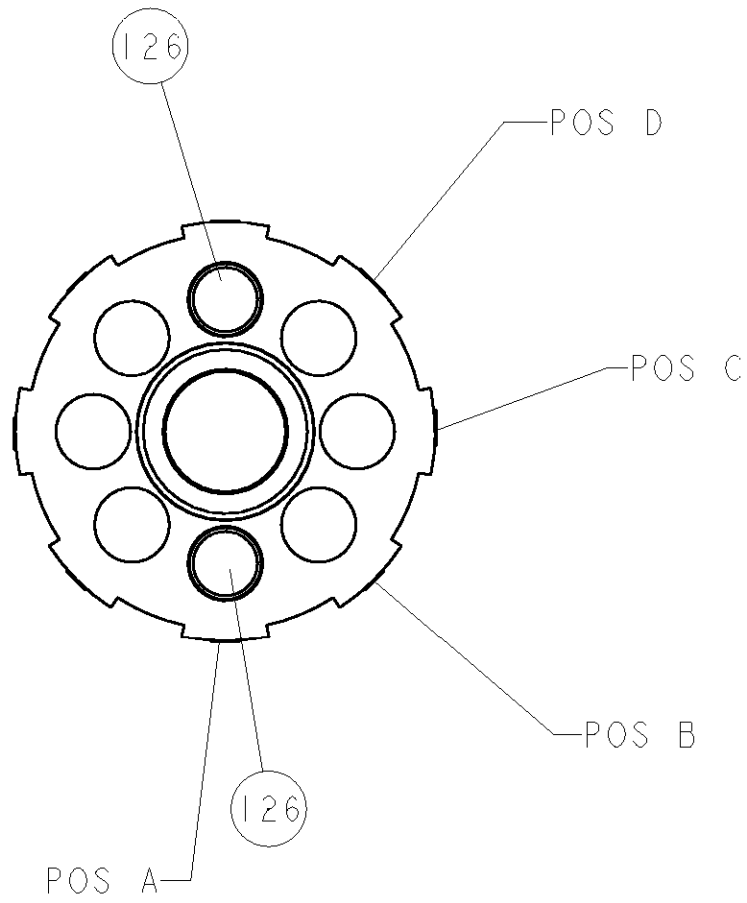
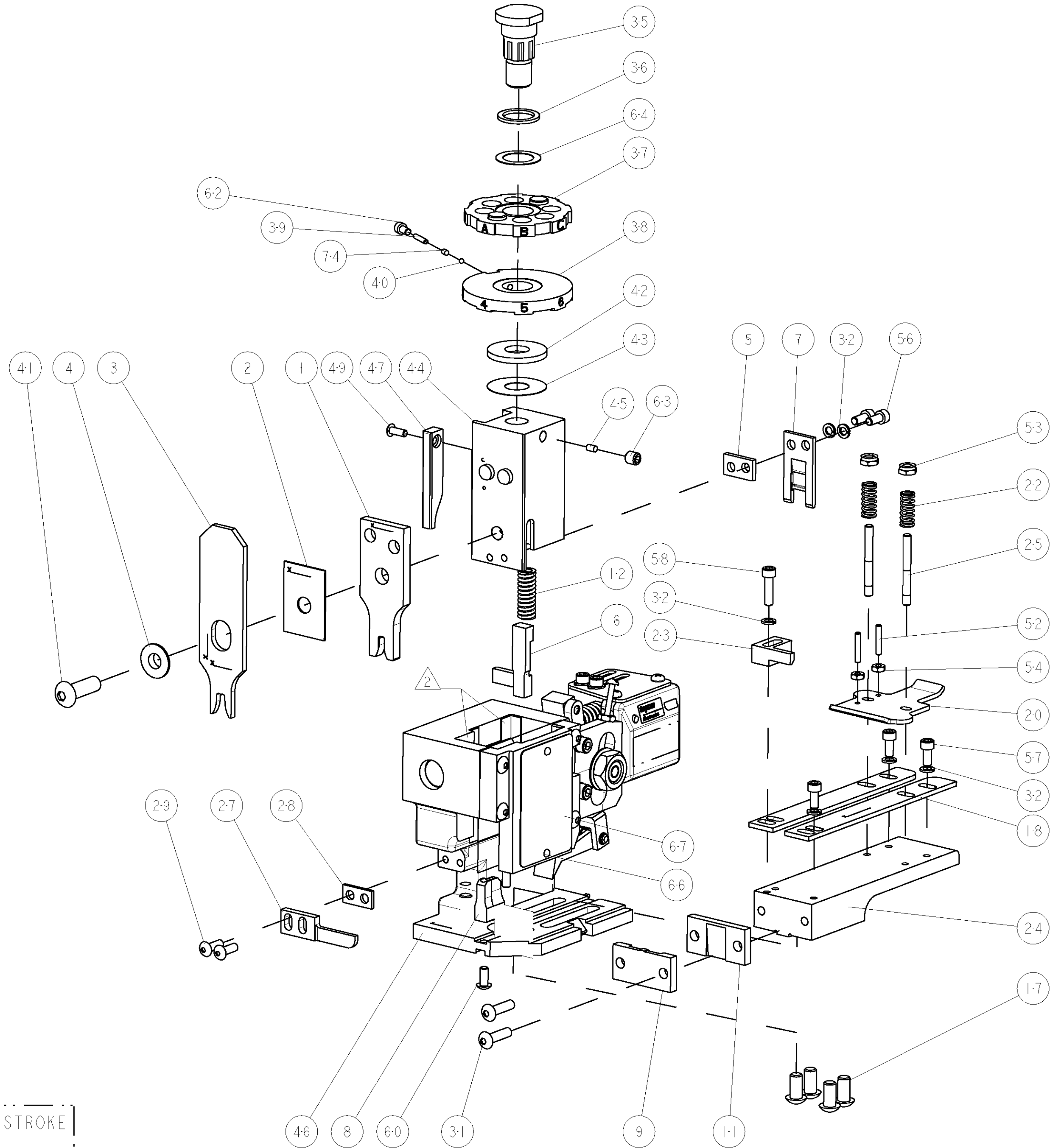


8		7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852213-1	A	122500-1	LEADMAKER & BENCH MODEL G	POST FEED	
1852213-2	A	565435-5	BENCH MODEL K	POST FEED	
7-1852213-7	A	-	SPARE PARTS	-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: .250 FASTON RECEPTACLE					
1217917	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.063±.002[1.60±0.05mm]	(2) 20 AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.120 [3.05mm]	F	(2) 20 AWG
-	-	INSUL	.210 [5.33mm]	F	Ø.120-.170
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.218-.233	114-2036	.845	408-8040	458638-1	



LOC		DIST		REVISONS			
A		66		P LTR	DESCRIPTION	DATE	DWN
				A	RELEASED	27MAR2006	TE

-	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	126
-	REF	-	-	455749-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	3-690451-2	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-3	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	1	1	-	690495-6	PLATE, FRONT SHEAR	9
1	1	1	-	1633249-7	ANVIL, COMBINATION	8
-	1	1	-	690474-4	BLADE, SLUG	7
-	1	1	-	1-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	-	240641-2	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	-	6-683453-8	CRIMPER, INSULATION PREMIUM	3
-	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	-	1-456409-4	CRIMPER, WIRE .120 "F" PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		08MAR2006		Tyco Electronics	
INCHES		9 PLC ±.01		R.O.WILSON		08MAR2006		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		R.O.WILSON		08MAR2006		END FEED HDM APPLICATOR	
3 PLC ±.001		4 PLC ±.001		T.FELBIN		10MAR2006		-	
5 PLC ±.0001		6 PLC ±.0001		T.FELBIN		10MAR2006		-	
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	
-		-		-		A1		00779	
CUSTOMER DRAWING		SCALE		SHEET		OF		REV	
-		3:5		1		A		-	

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