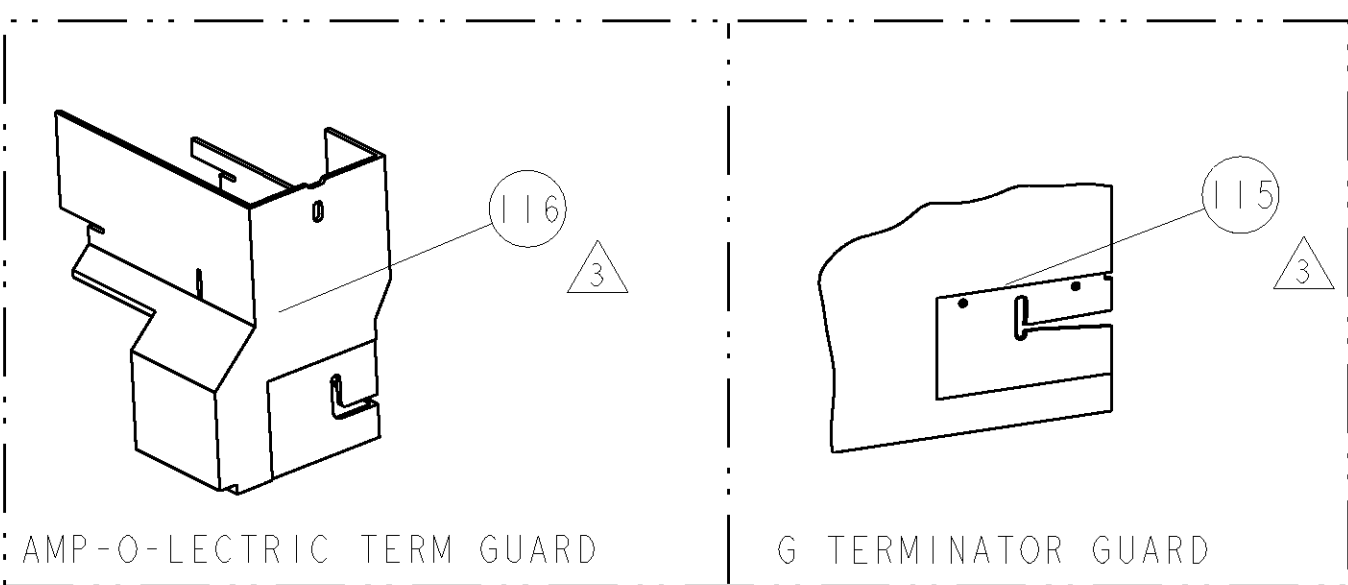


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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852287-1		A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1852287-2		A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1852287-3		A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1852287-6		A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1852287-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 2.0 LOW PROFILE CRIMP RECEPTACLE					
TYCO PN	MANF PN	MOLEX TERMINAL - AMP CRIMP SPECS			
286781	50011-8000				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.63±0.05mm[.025±.002]	24 AWG	
-	-	B	.62±0.05mm[.024±.002]	26 AWG	
-	-	C	.59±0.05mm[.023±.002]	28 AWG	
-	-	D	.56±0.05mm[.022±.002]	30 AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.97mm [.038]	F	24-30 AWG
-	-	INSUL	1.40mm [.055]	F	0.8-1.4
WIRE STRIP LENGTH .049 - .064	TERM APPL SPEC NONE	FEED .281	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1	

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE DWN APVD
		AI		EC 06-019003	7AUG2006 CMR TE

-	2	2	2	2	-	2-354779-9	PIN, WIRE DISC, .3135	129
-	2	2	2	2	-	2-354779-6	PIN, WIRE DISC, .3120	128
-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	127
-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	96
-	1	1	1	1	-	1633031-1	ROD, THREADED	93
-	1	1	1	1	-	1633020-1	FINE ADJUST SCREW BLOCK	90
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	85
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	82
-	1	1	1	1	-	2-21008-9	SCR, SET, SELF LOCKING 1/4-20 X .250	75
-	1	1	1	1	-	690191-5	PLUG,NYLON	73
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1633399-2	APPL., BASIC AIR FEED SUB ASSY	58
-	1	1	1	1	-	4-694433-4	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-4	WASHER, RAM (.135)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-5	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	1633016-1	PLATE,STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	22284-8	SPRING, COMPRESSION	27
-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	679754-1	STOCK DRAG ASSEMBLY	25
-	1	1	1	1	-	1633013-4	STRIP GUIDE, REAR	24
-	1	1	1	1	-	1633015-1	FRONT STRIP GUIDE	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	5-1633117-4	ANVIL, COMBINATION	8
-	1	1	1	1	-	455889-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	3-1213077-1	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-6	SPACER, CRIMPER	2
1	1	1	1	1	-	1-1490019-8	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CWO G. BAILEY 29 JUNE 2006		NAME	
		0 PLC ±.1		PRODUCT SPEC		SIDE FEED HORN APPLICATOR	
		1 PLC ±0.1		APPLICATION SPEC		-	
		2 PLC ±0.001		APPLICATION SPEC		-	
MATERIAL		FINISH		WEIGHT		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
-		-		-		A 00779 C=1852287 -	
CUSTOMER DRAWING				SCALE 3:5		SHEET 1 OF 1 REV A	

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