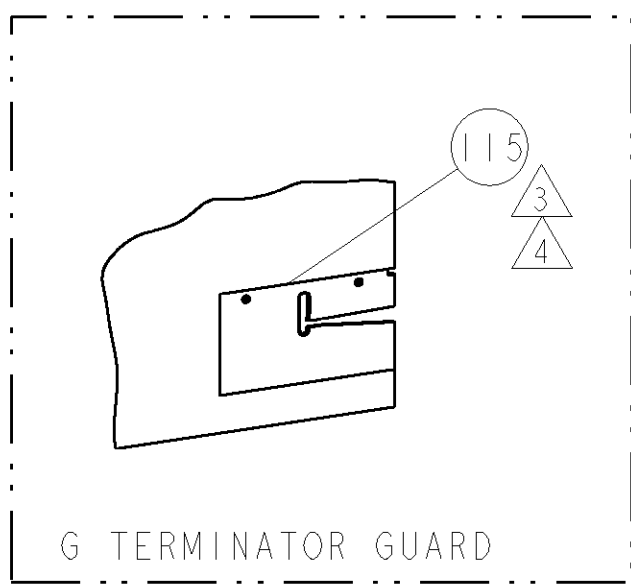
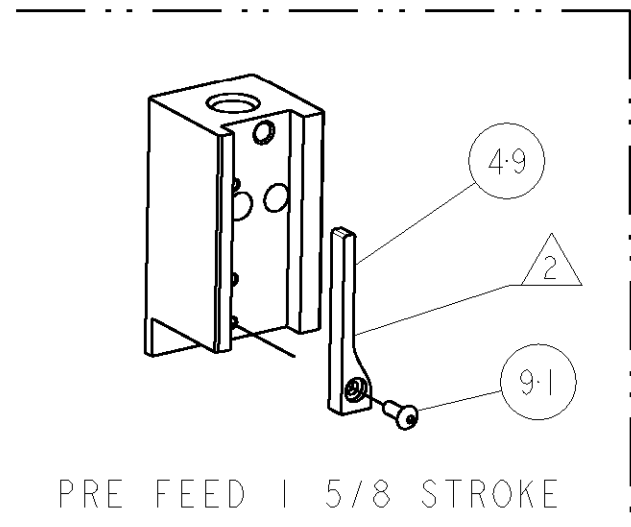
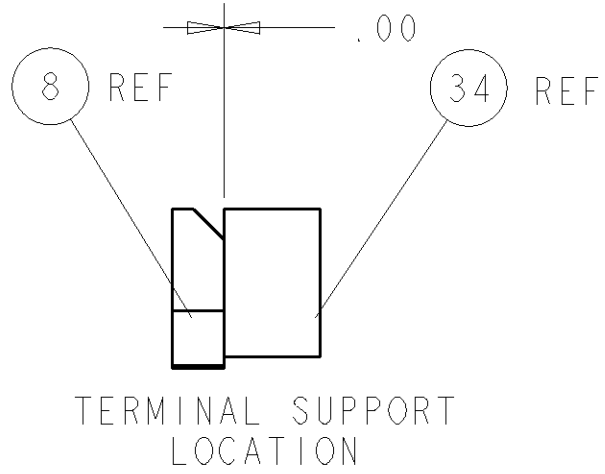
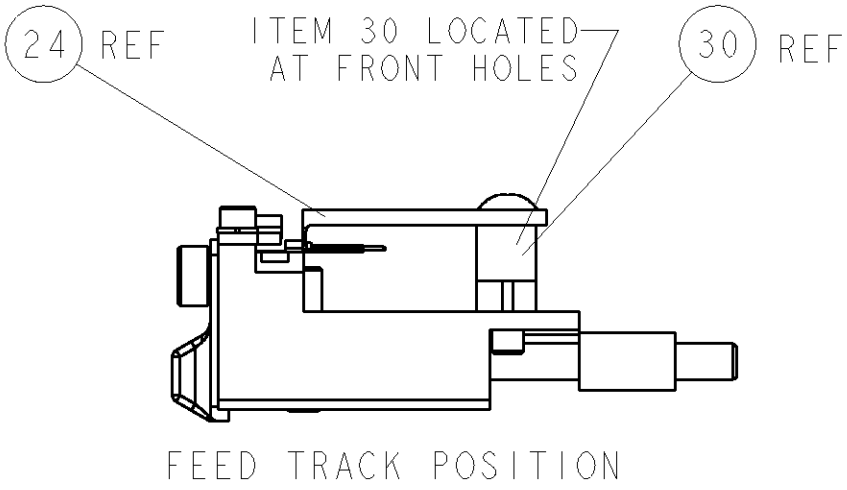
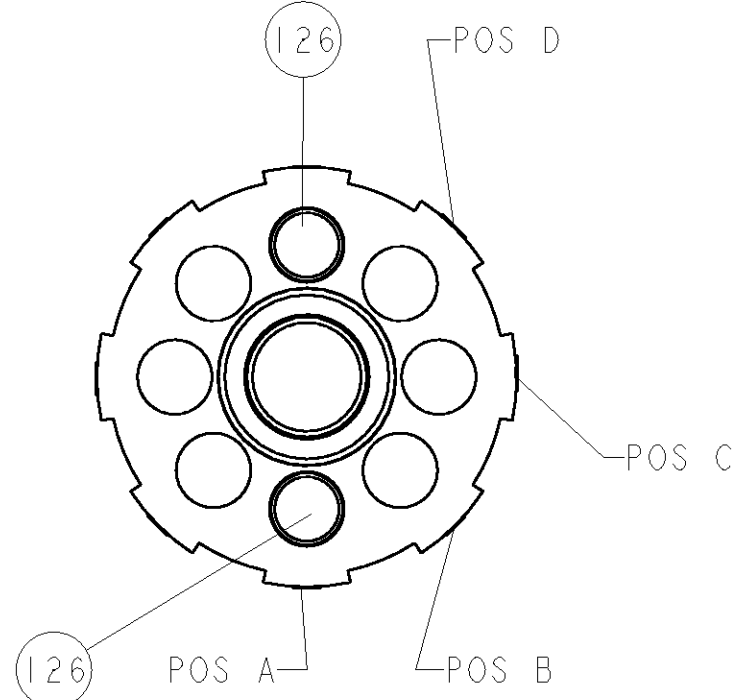
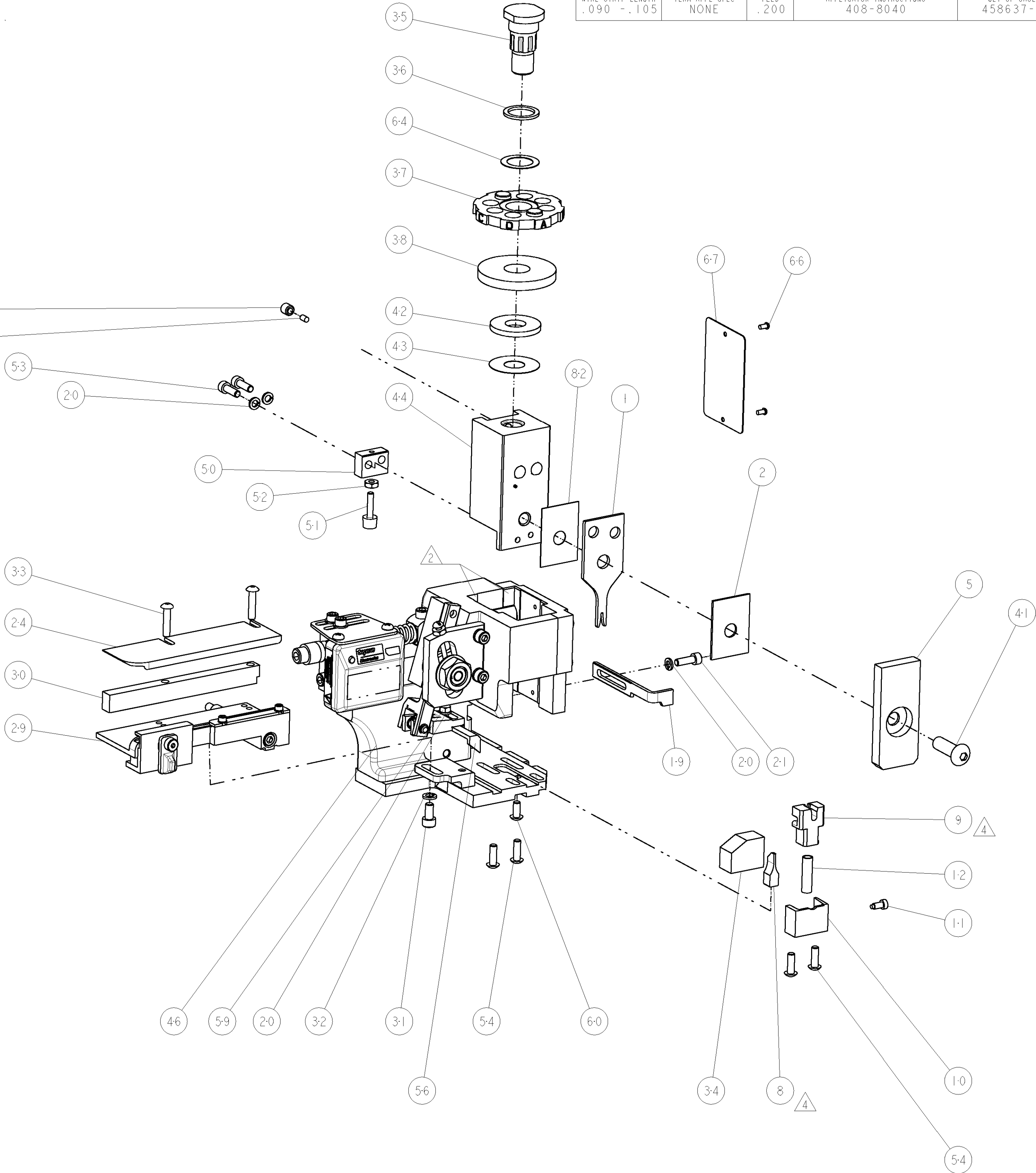


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852330-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
7-1852330-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ ALIGN GUARD INSERT OPENING WITH FLOATING SHEAR AND ANVIL BEFORE TIGHTENING THUMBSCREWS. PROPER ALIGNMENT OF THIS TOOLING IS CRITICAL FOR CRIMP QUALITY.
△ RG-58 CABLE.
6. FEED TRACK ADJUSTMENT REQUIRED WHEN CHANGING BETWEEN MALE AND FEMALE TERMINALS.



TERMINAL NAME: RG58 MALE/FEMALE FAKRA CONNECTOR					
TYCO PN	MANUF PN	AMPHENOL TERMINAL - AMP CRIMP SPECS			
1949143 (M)	FKCP03401A	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1949142 (F)	FKCP03301A	A	.035±.002 [.88±0.05mm]		∅.032 △
-	-	B	-		-
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.046 [1.17mm]	F	∅.040
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.090 - .105	NONE	.200	408-8040		458637-1



-77		-3	U/M	PART NO	DESCRIPTION	ITEM NO
△	2	-	4-354779-1	PIN, WIRE DISC, .3195		1126
△	REF	..	679532-1	INSERT, GUARD		1115
-	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375		91
-	1	-	455888-3	SPACER, CRIMPER		82
-	1	-	4088040	SF APPL INST 408-8040		72
-	1	-	217238-1	GENERAL INSTRUCTION PKG		71
-	1	-	461264-1	PLATE, IDENTIFICATION		67
-	2	-	21017-2	SCREW, DRIVE		66
-	1	-	986950-1	WASHER, FLAT PRECISION		64
-	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250		63
-	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375		60
-	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312		59
-	1	-	1-694433-1	FEED PAWL		56
-	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500		54
-	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500		53
-	1	-	21018-5	NUT, HEX, REG 6-32		52
-	1	-	811242-2	BUMPER, HOLD DOWN		51
-	1	-	690753-1	SPACER, TONKER		50
-	1	..	690602-6	CAM, PRE FEED, 1 5/8		49
-	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)		46
-	1	-	690191-1	PLUG, NYLON		45
-	1	-	455673-1	RAM, SIDE FEED		44
-	1	-	690125-1	SHIM SUB-ASSY		43
-	1	-	690124-9	WASHER, RAM (.125)		42
-	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00		41
-	1	-	690223-2	SPACER, INS.		38
-	1	-	354777-1	WIRE DISC, ASSEMBLY		37
-	1	-	22480-5	SPRING, COMPRESSION		36
-	1	-	690212-1	POST, RAM		35
-	1	-	690786-5	TERMINAL SUPPORT		34
-	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750		33
-	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10		32
-	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375		31
-	1	-	1320908-9	SPACER, STRIP GUIDE		30
-	1	-	1633091-1	ASSEMBLY, STRIP GUIDE		29
-	1	-	1320928-1	PLATE, STRIP GUIDE		24
-	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500		21
-	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8		20
-	1	-	691353-1	STRIPPER		19
-	1	-	3-22280-3	SPRING, COMPRESSION		12
-	1	-	690461-2	STOP, SHEAR		11
-	1	-	1338294-1	HOLDER, SHEAR		10
-	1	-	1338293-2	SHEAR, FLOATING		9
1	1	-	1633382-6	ANVIL, COMBINATION		8
-	1	-	808890-3	DEPRESSOR, SHEAR		5
-	1	-	1-455888-0	SPACER, CRIMPER		2
1	1	-	6-1633305-6	CRIMPER, WIRE PREMIUM		1

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DIMENSIONS: INCHES		CHKD T. ELBIN	14SEP2006	NAME I. BENCHOFF	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
1 PLC ±.01		APPLICATION SPEC		RESTRICTED TO	
2 PLC ±.01		WEIGHT		A 00779 C=1852330	
3 PLC ±.01		CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV A	
4 PLC ±.0001		FINISH			
ANGLES					

CUSTOMER VIEWABLE ASSEMBLY

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