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PART NUMBER	REV	FIRST USED	POWER UNIT			FEED TYPE		
466799-1	H	-	LEADMAKER			MECHANICAL		

1. ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR.

AFTER ASSEMBLY OF APPLICATOR PROPER SPRING PRESSURE (ITEM 34) CAN BE ACHIEVED BY TIGHTENING SET SCREW (ITEM 123) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) & THEN TIGHTENING AN ADDITIONAL 5 1/2 TO 6 REVOLUTIONS.

3 RECOMMENDED SPARE PARTS.

4 LUBRICATE DAILY USING NO.20 MACH. OIL

5 GREASE LIGHTLY.

TERMINAL NAME: .187 FLAG FASTON RECEPTACLE						
-	62817	AMP TERMINAL - AMP CRIMP SPECS				
-	-					
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE	Ø SOLDER
-	-	A	.040		16	-
-	-	B	.037		18 OR (2)20	-
-	-	C	.035		20	-
-	-	D	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-					
-	-	WIRE	.140	TAB LOC	20-16	
		INSUL	.220	O	.170-.225	
WIRE STRIP LENGTH	TERM APPL SPEC		FEED	APPL INSTRUCTIONS	SET UP GAGE	LAYOUT
-	114-2078		.640	A1 B031	-	-

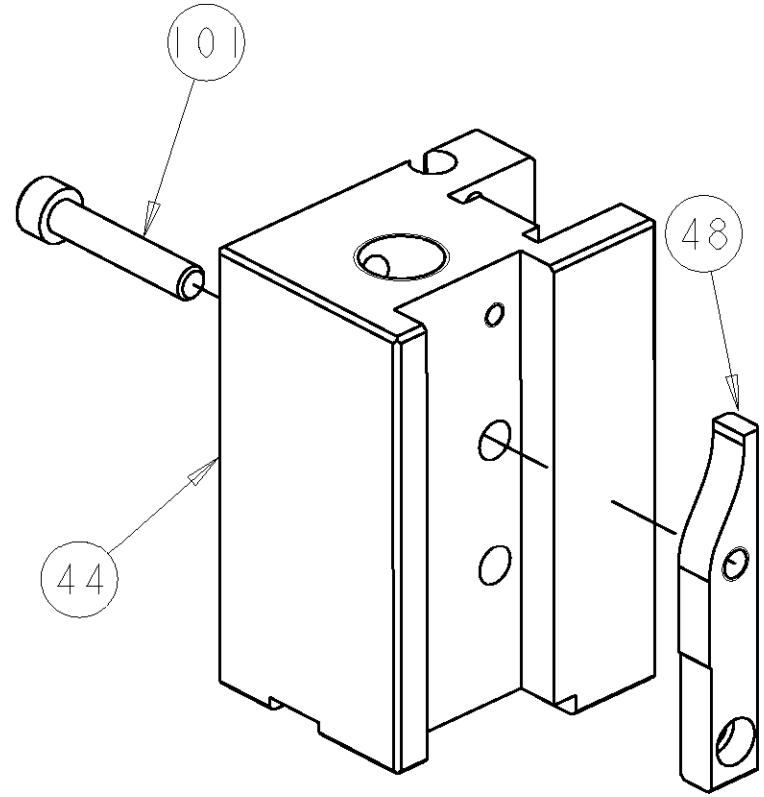
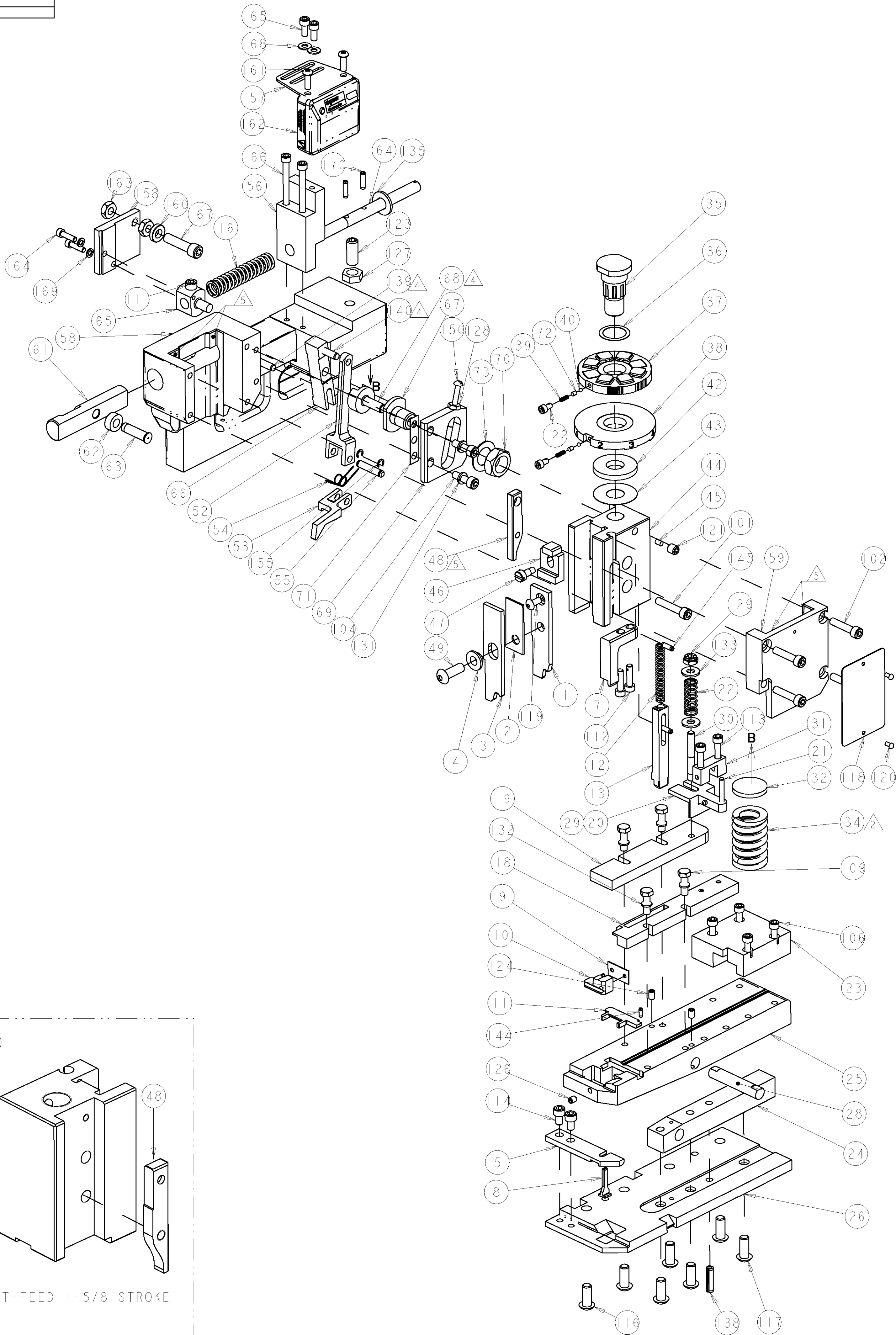
2	-	5-21028-1	PIN, SLOTTED SPRING .125 X .500	170
2	-	21024-3	WASHER, SPRG LOCK, REG NO 6	169
2	-	18028-2	WASHER, FLAT, REG M4	168
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2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	165
2	-	2-21000-0	SCR, SKT HD CAP 6-32 X .500	164
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1	-	1-21030-6	PIN, DOWEL .1875 X 1.250	139
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LOC		DIST		REVISIONS					
A	66	P	LTR	DESCRIPTION			DATE	DWN	APVD
		H		ECR-07-006533			27MAR2007	BW	TE

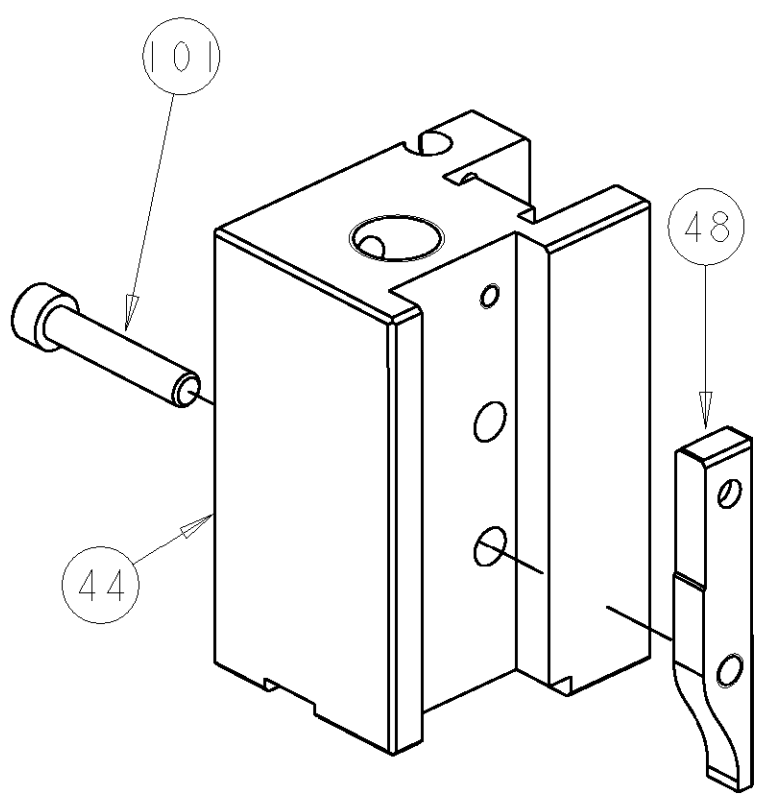
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1	-	684906-1	ANVIL RETAINING	5
1	-	690574-1	SPACER, TUBULAR	4
1	-	690764-1	INSULATION CRIMPER	3
1	-	681153-1	SPACER, CRIMPER	2
1	-	690716-3	CRIMPER, WIRE PREMIUM	1
-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN	07FEB2007	NAME	
IN		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC		SIZE	
		FINISH		APPLICATION SPEC		CAGE CODE	
MATERIAL		-		WEIGHT		DRAWING NO	
-		-		-		RESTRICTED TO	
CUSTOMER DRAWING		SCALE		SHEET		REV	
-		1:1		1		H	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-



PRE-FEED 1-5/8 STROKE



POST-FEED 1-5/8 STROKE

DIMENSIONS: IN 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 3 PLC ± 2 PLC ± 1 PLC ± 4 PLC ± ANGLES ± FINISH		DWN B. WEAVER 07FEB2007		tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608	
				CHK T. ELBIN 07FEB2007		NAME		APPLICATOR, HINGE BAR, .187 FLAG FASTON RECEPTACLE	
MATERIAL		CUSTOMER DRAWING		APVD T. ELBIN 07FEB2007		PRODUCT SPEC		APPLICATION SPEC	
WEIGHT		SCALE 3:5		SHEET 2 OF 2		REV H		RESTRICTED TO	
SIZE		CAGE CODE		DRAWING NO		A100779C=466799-1			

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