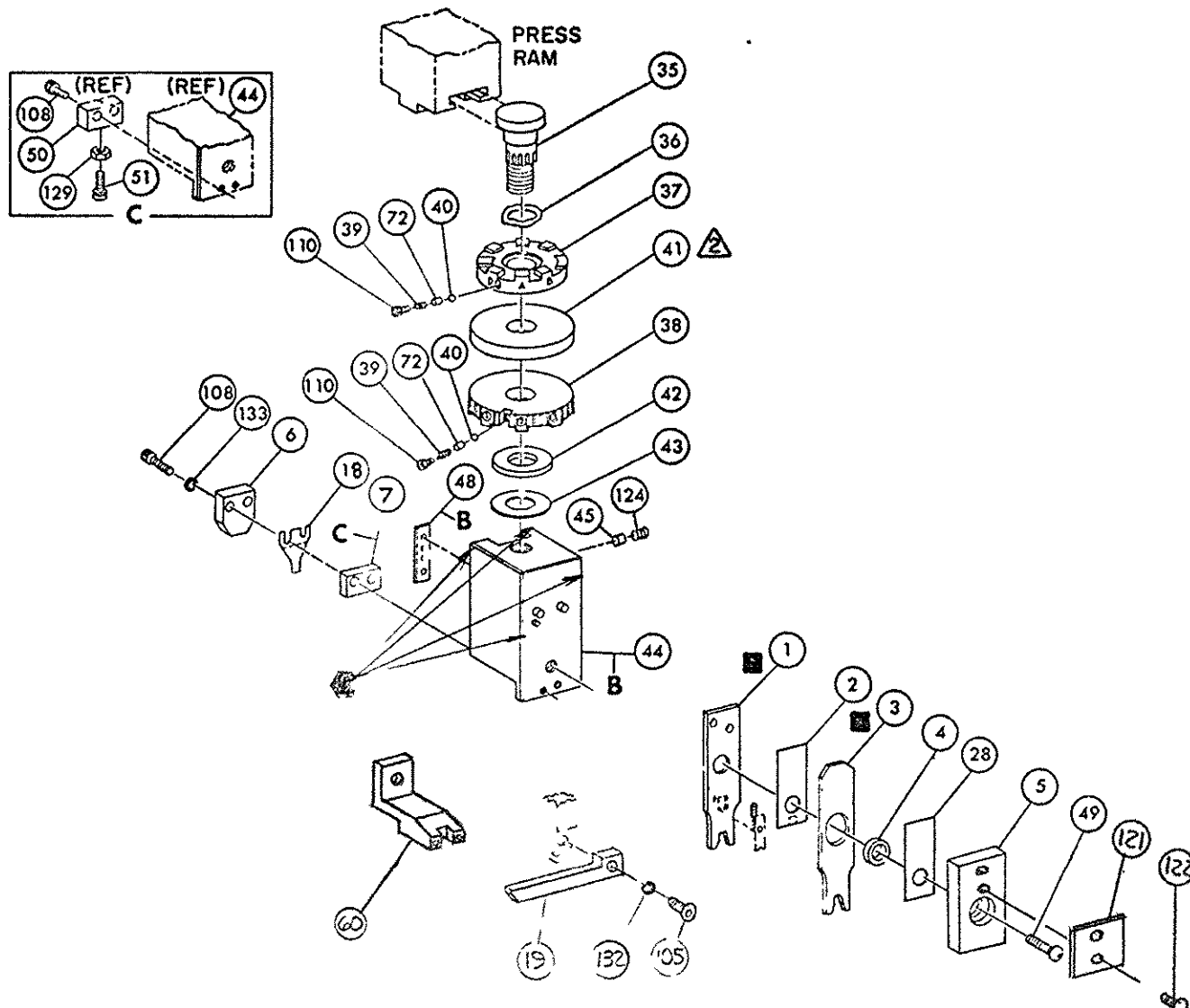
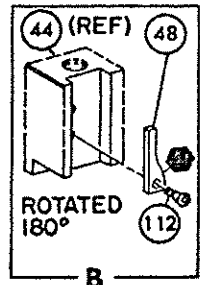


SPECIAL
PRE-FEED
1 5/8" STROKE

NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

A- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED

3- FEED PIVOT CENTER HOLE

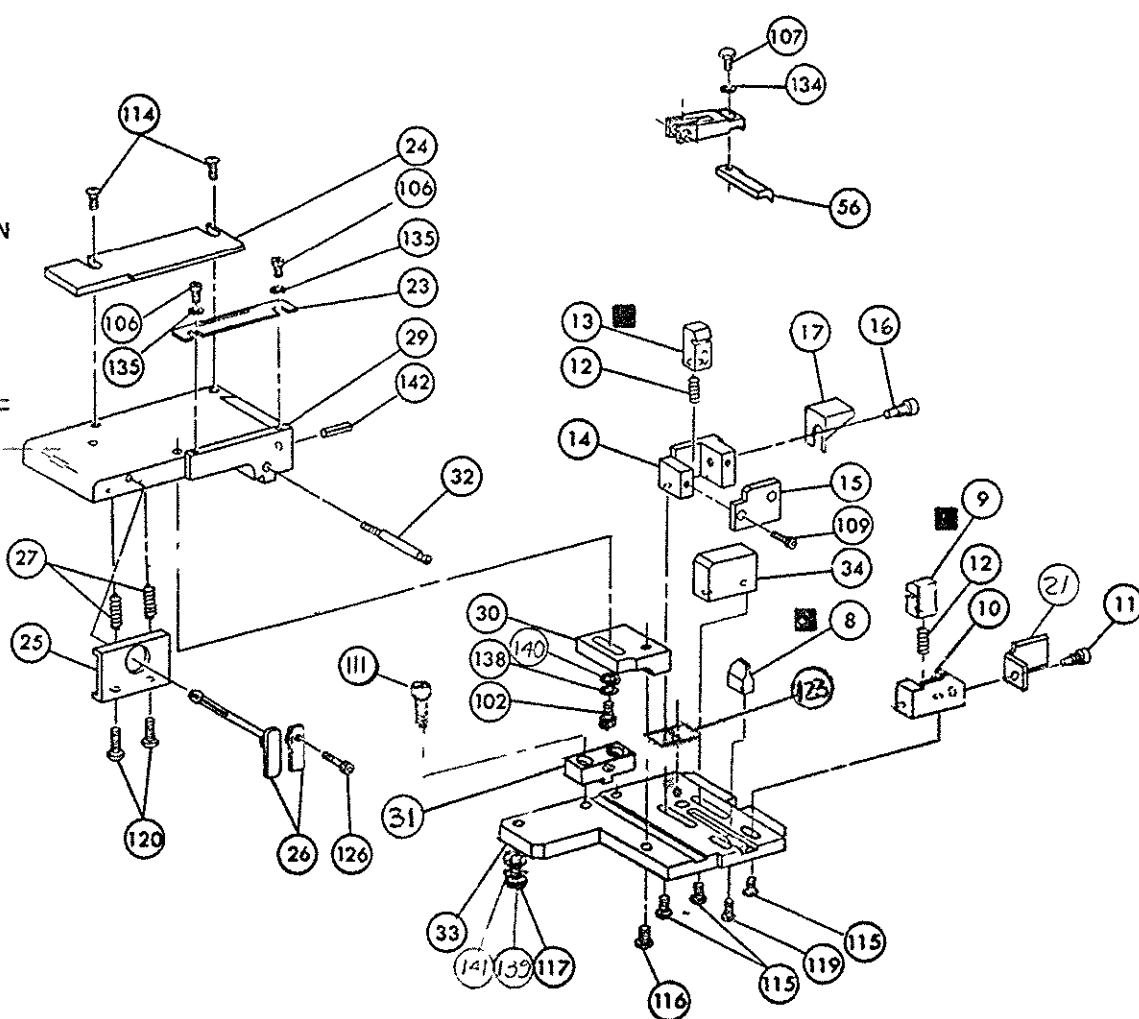
4- SEE REMARKS

A- TERMINAL DEFLECTOR TO BE ADDED TO MACH WIRE STOP MOUNT 816472-1

KEY

RECOMMENDED SPARE PARTS

GREASE WEEKLY



1	453615-1	PLATE, TERMINAL NO.	145				59
2	690701-2	PLATE, SERIAL NO.	144				58
1	4-21028-0	PIN, SLOT SPR (093 DIA X .75) STR G PLATE	143				57
1	21899-2	WASHER, FLAT (NO 10) MOUNTING	142	REF	694433-6	PAWL FEED	56
1	21899-2	WASHER, FLAT (NO 10) S G ADJ BLOCK	141				55
1	21024-5	WASHER, LOCK (NO 10) MOUNTING	140				54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139				53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138				52
1	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	137	1	811242-2	BUMPER, HOLDDOWN	51
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	136	1	690753-1	SPACER, TONKER	50
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	135	1	7-21002-9	BOLT, CRIMPER (BUT HD 5/16-24 UNF X 1.00)	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134	1	690602-6	CAM PRE FEED 1.6Z STROKE	48
2	21024-4	WASHER, LOCK (NO 8) STRIPPER	133				47
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	132				46
1	22353-8	SCR, SHLD. (187 DIA X 250 LG) DRAG LEVER	131	1	690191-1	PLUG, NYLON	45
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC WEL) RAM	130	1	455673-1	RAM	44
1	690701-2	PLATE, I.D.	129	1	690125-1	WASHER, LAMINATED	43
4	21017-2	SCR, DRIVE (#2 X .188 LG)	128	1	690124-9	WASHER, RAM	42
1	819347-1	PLATE, I.D.	127	1	23241-6	DISC, SPACER	41
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .80) DRAG	126	2	690170-1	BALL, STEEL	40
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC WEL) ANVIL	125	2	690142-1	SPRING, COMPRESSION	39
1	3-21002-9	SCR, SOC HD SKT CAP (10-32 X 1.00) MOUNTING	124	1	690142-1	DISC, INSULATION	38
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	123	1	6-692155-5	DISC, WIRE	37
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	122	1	22480-5	WASHER, SPRING	36
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	121	1	690212-1	POST, RAM	35
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	120	1	692776-1	SUPPORT, TERMINAL	34
1	21002-7	SCR, BUT HD SKT CAP (6-32 X .50) CAM	119	1	462544-1	PLATE, BASE SPECIAL	33
2	2-21002-7	SCR, SKT HD CAP (6-32 X .50) SCR BLOCK	118	1	690432-3	SCREW, ADJUSTMENT	32
2	23030-1	SCR, SKT HD CAP (6-32 X .50) CP DISC	117	1	462543-1	BLOCK, SCREW SPECIAL	31
2	2-21002-7	SCR, SKT HD CAP (6-32 X .50) REAR SHEAR PLATE	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-7	SCR, SKT HD CAP (8-32 X .38) DEPRESSOR (REAR)	115	1	455671-1	PLATE, STRIP GUIDE	29
REF	2-21002-1	SCR, BUT HD MACH (8-32 X .38) FEED FINGER	114	2	1-22284-0	SPACER, FRONT SHEAR DEPRESSOR	28
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	113	2	690546-1	SPRING, DRAG	27
REF	2-21002-1	SCR, BUT HD CAP (8-32 X .38) FEED FINGER	112	1	240792-1	LEVER, DRAG RELEASE	26
1	3-22603-1	SCR, HEX HD CAP (10-32 X .38) SG ADJ BLOCK	111	1	6-690504-0	DRAG, STOCK	25
1	463310-6	BLADE STRIPPING (#22)	110	1	690438-1	GUIDE STRIP (REAR)	24
1	816470-1	DEFLECTOR, TERMINAL A	109	1	690438-1	GUIDE STRIP (FRONT)	23
2	690603-1	SPRING, ASSIST	108	1	463756-1	GUIDE SCRAP	22
1	463310-6	BLADE STRIPPING (#22)	107	1	462615-1	STRIPPER	21
1	816470-1	DEFLECTOR, TERMINAL A	106	1	462615-1	HOLDER, TERMINAL	20
2	690603-1	SPRING, ASSIST	105	1	462615-1	GUARD, CHIP (REAR)	19
1	463310-6	BLADE STRIPPING (#22)	104	1	462615-1	STOP, SHEAR (REAR)	18
1	816470-1	DEFLECTOR, TERMINAL A	103	1	462615-1	PLATE, SHEAR (REAR)	17
2	690603-1	SPRING, ASSIST	102	1	462615-1	HOLDER, SHEAR (REAR)	16
1	463310-6	BLADE STRIPPING (#22)	101	1	462615-1	SHEAR, FLOAT (REAR)	15
1	816470-1	DEFLECTOR, TERMINAL A	100	1	462615-1	SHEAR, FLOAT (FRONT) SPECIAL	14
2	690603-1	SPRING, ASSIST	99	1	462615-1	SHEAR, FLOAT (FRONT) SPECIAL	13
1	463310-6	BLADE STRIPPING (#22)	98	1	462615-1	ANVIL	12
1	816470-1	DEFLECTOR, TERMINAL A	97	1	462615-1	SPACER, DEPRESSOR (REAR)	11
2	690603-1	SPRING, ASSIST	96	1	462615-1	DEPRESSOR, SHEAR (REAR)	10
1	463310-6	BLADE STRIPPING (#22)	95	1	462615-1	DEPRESSOR, SHEAR (FRONT) SPECIAL	9
1	816470-1	DEFLECTOR, TERMINAL A	94	1	462615-1	SPACER, TUBULAR, INS CRIMPER	8
2	690603-1	SPRING, ASSIST	93	1	462615-1	CRIMPER, INSULATION	7
1	463310-6	BLADE STRIPPING (#22)	92	1	462615-1	SPACER, CRIMPER	6
1	816470-1	DEFLECTOR, TERMINAL A	91	1	462615-1	CRIMPER, WIRE	5
2	690603-1	SPRING, ASSIST	90	1	462615-1	CRIMPER, WIRE	4
1	463310-6	BLADE STRIPPING (#22)	89	1	462615-1	CRIMPER, WIRE	3
1	816470-1	DEFLECTOR, TERMINAL A	88	1	462615-1	CRIMPER, WIRE	2
2	690603-1	SPRING, ASSIST	87	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	86	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	85	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	84	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	83	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	82	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	81	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	80	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	79	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	78	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	77	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	76	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	75	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	74	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	73	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	72	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	71	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	70	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	69	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	68	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	67	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	66	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	65	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	64	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	63	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	62	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	61	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	60	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	59	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	58	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	57	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	56	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	55	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	54	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	53	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	52	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	51	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	50	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	49	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	48	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	47	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	46	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	45	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	44	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	43	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	42	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	41	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	40	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	39	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	38	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	37	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	36	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	35	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	34	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	33	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	32	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	31	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	30	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	29	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	28	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	27	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	26	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	25	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	24	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	23	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	22	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	21	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	20	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	19	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	18	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	17	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	16	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	15	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	14	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	13	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	12	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	11	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	10	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	9	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	8	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	7	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	6	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	5	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	4	1	462615-1	CRIMPER, WIRE	1
2	690603-1	SPRING, ASSIST	3	1	462615-1	CRIMPER, WIRE	1
1	463310-6	BLADE STRIPPING (#22)	2	1	462615-1	CRIMPER, WIRE	1
1	816470-1	DEFLECTOR, TERMINAL A	1	1	462615-1	CRIMPER, WIRE	1

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
1	816472-1	MOUNT WIRE STOP A	60	1	816472-1	MOUNT WIRE STOP A	60
REMARKS				NO			
APPL USED ON MACHINE PART NO				MACH SERIAL NO			

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