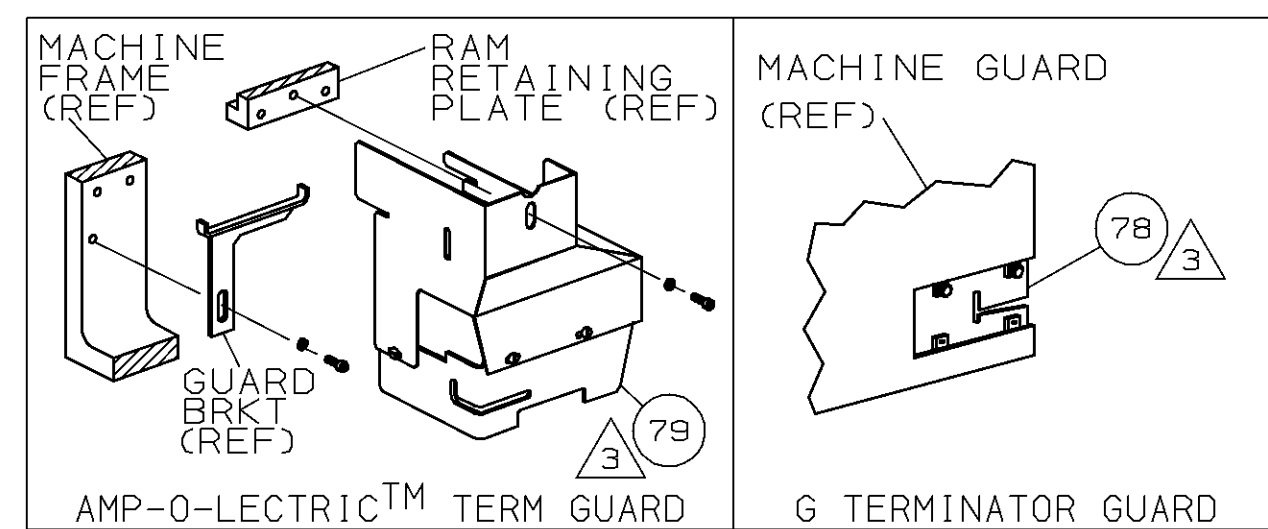


PART NUMBER	REV	FIRST USED
567274-1	B	122500-1
567274-2	B	565435-5



TERMINAL NAME: MIC MKII TAB									
		172779	CRIMPING DATA						
			PAD LTR	CRIMP HEIGHT				WIRE SIZE	
			A	.055 ±.002 [1.40 ±0.05mm]				18	
			B	.050 ±.002 [1.27 ±0.05mm]				20	
			C	.046 ±.002 [1.17 ±0.05mm]				22	
			D	NOT				USED	
			CRIMP	SIZE			TYPE	RANGE	
			WIRE	.070 [1.78mm]			F	22-18	
			INSUL	.130 [3.30mm]			F	.059-.102	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.118-.157		114-5072		1.106		408-8039		458638-1	L1300

							129
2	2	-	C	3-354779-1	PIN, WIRE DISC (.3145)C		128
2	2	-	C	2-354779-3	PIN, WIRE DISC (.3105)B		127
2	2	-	C	1-354779-3	PIN, WIRE DISC (.3055)A		126
1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	-	-	4088039	EF APPL INST 408-8039		123
							122
							121
REF	REF	-	A	1-21030-7	PIN,DOWEL (Ø.187x1.50)H5G		120
REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER		119
REF	REF	-	A	21045-3	RING,RET" C" (Ø.187)FD PIN		118
REF	REF	-	A	5-21028-1	PIN,STD SPRING (Ø.12)FD ADJ ROD		117
REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCR ADJ		116
							115
							114
							113
REF	REF	-	A	21024-5	WASHER,LOCK (NO.10)FD ROD GDE		112
							111
7	7	-	A	21024-4	WASHER,LOCK (NO.8)SHEAR BL		110
							109
2	2	-	A	21018-4	NUT, HEX (4-40)DRAG		108
REF	REF	-	A	21018-5	NUT, HEX (6-32)FD ADJ PL		107
							106
2	2	-	A	21022-2	NUT, HEX SL (8-32)DRAG STUD		105
							104
							103
2	2	-	A	2-21006-6	SCR,SKT SET (4-40x.62)DRAG		102
1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25)RAM		101
2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE		100
1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM		99
1	1	-	B	461264-1	PLATE, IDENTIFICATION		98
REF	REF	-	A	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ		97
							96
2	2	-	A	2-21002-2	SCR,BHC (8-32x.50)STRIPPER		95
REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)H5G CAP		94
1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL		93
4	4	-	A	3-21002-3	SCR,BHC (1/4-20x.50)ST GD PL		92
REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)BASE PL		91
							90
							89
							88
2	2	-	A	3-21000-0	SCR,SHC (8-32X.88)SLUG BLADE		87
3	3	-	A	2-21000-6	SCR,SHC (8-32x.38)STRIP GUIDE		86
2	2	-	A	2-21000-8	SCR,SHC (8-32x.62)R STRIP GUIDE		85
REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GDE		84
							83
REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FEED ADJ PL		82
REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLOCK		81
1	1	-	A	3-21000-8	SCR,SHC (10-32X.88)SHEAR PL		80
REF	-	-	A	455745-1	GUARD, WINDOW		79
-	REF	-	A	679532-1	INSERT, GUARD		78
							77
1	1	-	A	4-21000-0	SCR,SHC (10-32X1.25)		76
							75
1	1	-	A	690603-1	SPRING, ASSIST		74
1	1	-	A	23030-1	SCR,SKT CAP (6-32x.25)CP DSC		73
REF	REF	-	A	458109-1	WASHER, FLAT (SPECIAL)		72
REF	REF	-	A	690517-1	SPACER		71

	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

		B	0150-8590-98	TB	6-98
		A	0150-8415-98	CE	4-98
P	F	LTR	REVISION RECORD	APP	DATE

-1	LEADMAKER & BENCH MODEL G				MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
1	REF	REF	-	A	22594-8	NUT, HEX	70
	REF	REF	-	B	240628-1	PLATE, ADJ	69
	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
	REF	REF	-	B	240633-1	BUSHING	67
	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
	REF	REF	-	A	240632-2	SCR, ADJ	64
	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
	REF	REF	-	B	240658-1	CAM, ROLLER	62
	REF	REF	-	B	454398-1	ROD, FEED	61
							60
	REF	REF	-	C	454220-1	CAP, RAM	59
	REF	REF	-	D	453736-1	HOUSING	58
							57
							56
	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
	REF	REF	-	B	240635-1	FINGER, FEED	53
	REF	REF	-	B	240634-1	LEVER, TERMINAL	52
							51
							50
							49
	1	-	-	B	690602-5	CAM, PRE FEED 1 1/8 ST	48
	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
							46
	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	-	C	455674-1	RAM	44
	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	-	A	690124-1	WASHER, RAM	42
	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
	1	1	-	A	23241-6	BALL, STEEL	40
	1	1	-	A	690170-1	SPRING, COMPRESSION	39
	1	1	-	C	690142-1	DISC, INSULATION	38
	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	-	B	690212-1	POST, RAM	35
							34
							33
	1	1	-	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
							31
							30
							29
	1	1	-	B	1-690451-5	SPACER, STRIPPER	28
	1	1	-	A	240639-4	STRIPPER	27
	REF	REF	-	C	455676-1	PLATE, BASE	26
	2	2	-	A	22354-8	DRAG, STUD	25
	1	1	-	B	1-458803-3	PLATE, STRIP GUIDE	24
	1	1	-	C	240825-4	PLATE, STRIP HOLD DOWN	23
	2	2	-	A	4-22281-1	SPRING, DRAG	22
							21
1	1	-	A	454177-1	DRAG, STOCK	20	
1	1	-	B	6-240641-7	SPACER, SLUG BLADE	19	
2	2	-	C	454204-2	GUIDE, STRIP,FR AMD REAR	18	
REF	REF	-	A	454178-1	GUIDE, FEED ROD	17	
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16	
						15	
1	1	-	C	690481-7	SPACER, HOLD DOWN	14	
1	1	-	C	1-690481-0	SPACER, HOLD DOWN	13	
1	1	-	A	23846-1	SPRING, HOLD DOWN	12	
1	1	-	B	240833-1	PLATE, REAR SHEAR	11	
						10	
1	1	-	B	690482-5	PLATE, FRONT SHEAR	9	
1	1	-	D	4-683452-3	ANVIL	8	
1	1	-	B	690474-5	BLADE, SLUG	7	
1	1	-	D	455892-1	HOLD DOWN, TERMINAL	6	
1	1	-	C	2-240641-6	SPACER, SLUG BLADE	5	
1	1	-	B	1-238009-2	SPACER, BLOCK CRIMPER	4	
1	1	-	C	456134-5	CRIMPER, INSULATION	3	
1	1	-	B	455888-9	SPACER, CRIMPER	2	
1	1	-	C	456404-1	CRIMPER, WIRE	1	

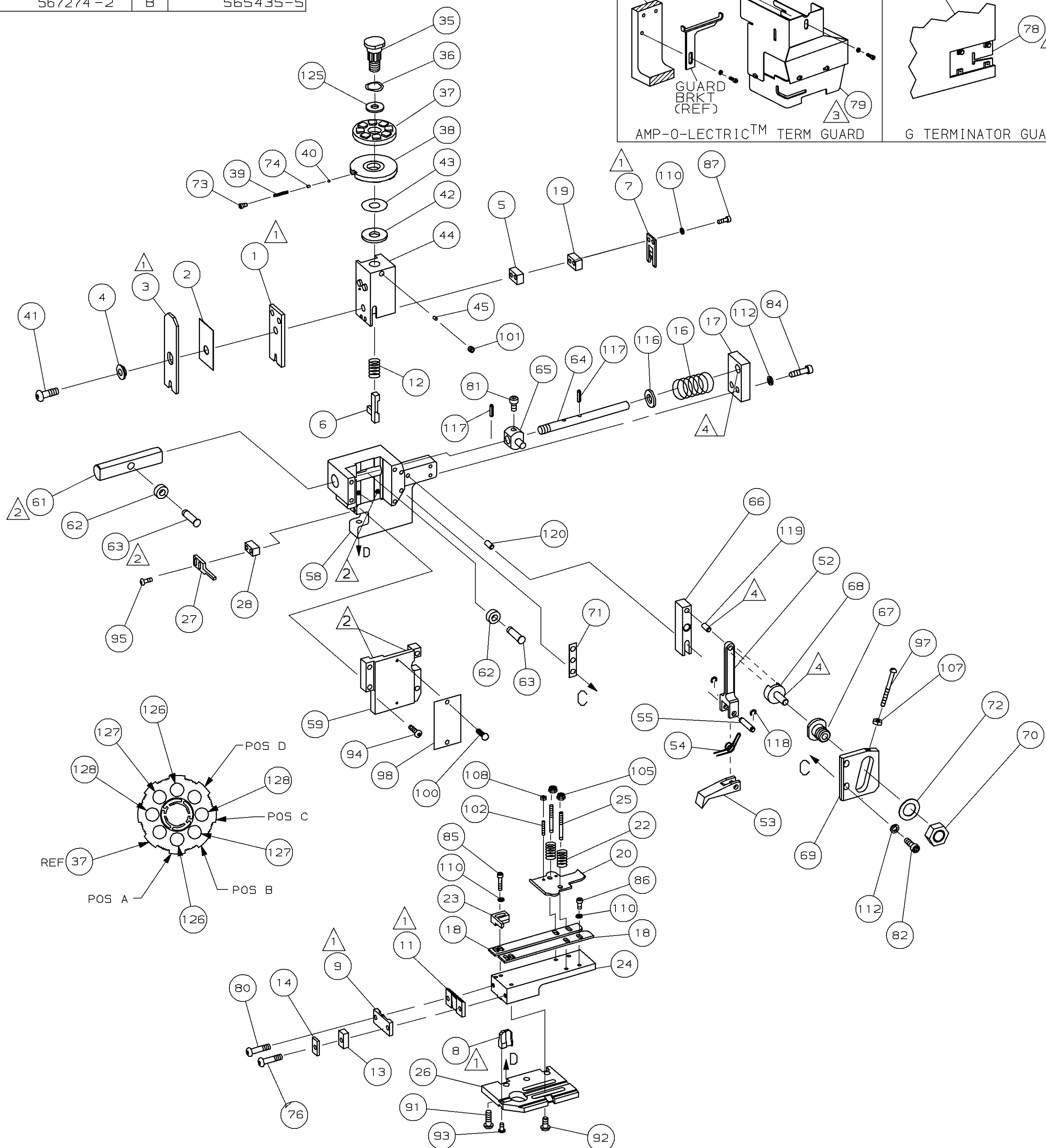
	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.	MATL	-	HT TR	-	FIN	-
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	4-6-98	APP	4-6-98	 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±	D. SALTZER			T. ELBIN		
3 PLC DEC ±	CHK	4-7-98	REL	-		
4 PLC DEC ±	C. ERISMAN					
ANGLES ±	NAME				MACHINE	REF
SURF TEXTURE: ✓	END FEED HDM APPLICATOR				MINI	APPL
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX	SCALE	-	DWG NO	567274	SHEET	REV
					1 of 1	B

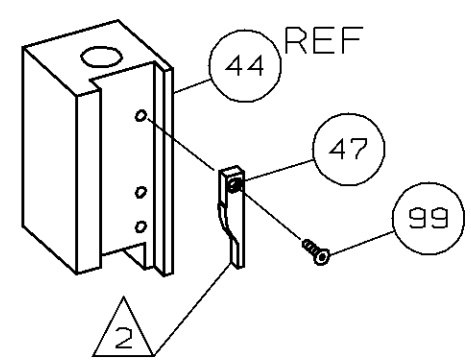
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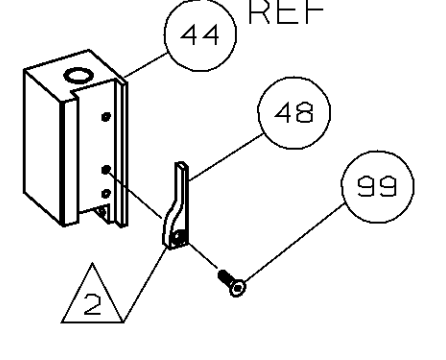
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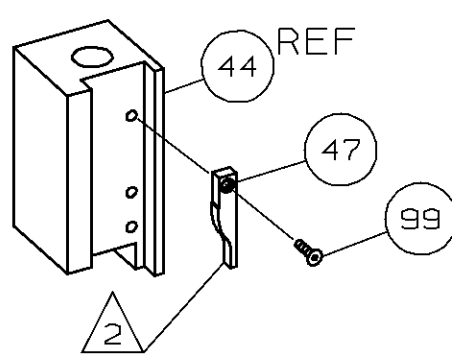
1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
6. ITEM 78 USED WITH G TERMINATOR ONLY.



LOC A	LEADMAKER
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K TERMINATOR
BENCH MACHINE
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G TERMINATOR
BENCH MACHINE

AMP 1756 REV 3-92

16-111N-99

10.02.22 amp07567

CAGE CODE

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