	RAWING MADE IN THIRD ANGLE PROJECTION	       	680407 💸	680407						/home/amp1871	7/u.680407
	PART REV FIRST USED	MACHINE RAM FRAME RETAINING MACHI (REF) PLATE (REF) (REF)	TERMINAL	NAME: CLIP 286537		CRIMPING DATA	-1 LEAU	MAKER MODEL K	MECH POST FEED  MECH PRE FEED		
-	680407-1 A 122500-1 680407-2 A 565435-5	FRAME RETAINING MACHI (REF) PLATE (REF) (REF)			1	MP HEIGHT WIRE SIZE	-3 BENCH	MODEL G	MECH PRE FEED		040
-	680407-3 A 354500-1	(125)	(78)			2 [2.11 ±0.05mm] 14	1 1 1 1 1 1 1	- B - B	22594-8 240628-1	NUT, HEX (1/2-20) PLATE, ADJUSTMENT	70
		(37)				2 [1.88 ±0.05mm] 16 2 [1.75 ±0.05mm] 18	1 1 1	- B	240626-1 240633-1	SHAFT, PIVOT BUSHING	68
	(111)	GUARD (79)				NOT USED	1 1 1	- A	455680-1	LEVER, INTERMEDIATE	66
	87				<u> </u>	IZE TYPE RANGE	1         1         1         1           1         1         1         1	– A	240629-1 240632-2	BLOCK, PIVOT SCREW, ADJ FEED ROD	65 D   64
		AMP-O-LECTRIC TM TERM GUARD   G TE	ERMINATOR GUARD		WIRE .110   Insul	[2.79mm] F 18 - 14	<u> </u>	- B - B	240659-3 240658-1	PIN, CAM ROLLER ROLLER, CAM	63 62
ATED. IG ON.		(97) (100) (102)	WIRE STRIP	LENGTH TERM APPL		APPL INSTRUCTION SET UP GAGE LAYOU 408-8040 458637-1 L1856		- B	454398-2	ROD, FEED	62
ICORPOR NEERIN REVISI	107	(42)				129	1 1 1	– A – C	454178-1 454220-1	GUIDE, FEED ROD CAP, RAM	60 59
AMP IN 1G ENGI ATEST	(51)	45 (103)	2 2 2	2 - C 2 - C	8-354778-5 7-354778-7	PIN, WIRE DISC (.2920)C 128 PIN, WIRE DISC (.2880)B 127	1 1 1	_ D	454485-1	HOUSING	58 57
AT FOR TROLLIN	(81) (113)	BEE	2 2	2 - C	5-354778-9 986950-1	PIN, WIRE DISC (.2790) A 126 WASHER, FLAT PRECISION 125	1 1 1	- B	694433-1 240624-1	PAWL, FEED PIN, FEED FINGER	56 55
DOCUME! HE CON' TED FOI		F F	1 1	1 – A	217238-1	GENERAL INSTRUCTION PACKAGE 124	1 1 1	- B	691499-1	SPRING, FEED FINGER	54 — ¦
OLLED AND T CONTAC	(110) (64) (113)	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		1	4088040	SF APPL INST 408-8040         123           122	1 1 1	A В	690541-1 455679-1	HOLDER, FEED FINGER  LEVER, TERMINAL FEED ARM	53 52
CHANGE	(117) 60 (21) (A)	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \begin{array}{c} \end{array} \\ \\ \end{array} \\ \begin{array}{c} \end{array} \\ \\ \end{array} \\ \begin{array}{c} \end{array} \\ \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \end{array} \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \end{array} \\ \\ \end{array} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \\ \\ \\ \end{array} \\ \\ \end{array} \\ \\ \\ \\ \\ \end{array} \\$	1 1	1 – A	3-21028-6 1-21030-1	PIN, SLT SPR (Ø.093x.50) ST GDE PL 121 PIN, DOWEL (Ø.187x.50) LEVER 120	1 1 1	- A	811242-2	BUMPER, HOLDDOWN	51
NG 15 A ECT TO ON SHOL	(83)		1 1	1 – A	1-21030-6	PIN, DOWEL (Ø. 187×1.25) HOUSING 119	1 – –	- B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
DRAWIN S SUBJE NIZATIO			2   2   5   5	2 - A 5 - A	21045-3 21024-5	RING,RET "C" (Ø.187)FD FING PIN 118 WASHER, LOCK (#10) ADJ BLOCK 117	<u> </u>	- B	690602-5 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48 47
THIS IT IS ORGAL						116	1 1 1	_ A	690191-1	PLUG, NYLON	46
	G	(119) (58)	2 2	2 - A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE 114	1 1 1	- C	455673-1	RAM	44
		$A \qquad \qquad \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \end{array} \end{array} \end{array} \end{array} $	2 2	2 - A	5-21028-1	PIN,SLT SPR (Ø.125x.50) ADJ ROD 113	1 1 1	– A – A	690125-1 690124-1	WASHER, LAMINATED WASHER, RAM	43 C
		$\begin{pmatrix} 68 \\ 67 \end{pmatrix}$	4 4 1 1	4 - A 1 - A	21024-4 21899-4	WASHER, LOCK (#8) STRIPPER 1111 WASHER, FLAT (Ø5/16) SCREW ADJ 110	1 1 1	_ A	7-21002-7	BOLT, CRIMPER(5/16x.75)	41
						109	1 1 1	_ A	690223-2	SPACER, INSULATION DISC	39
	(126)	107	2 2	2 - A	21018-5	NUT, HEX (6-32) FEED ADJ 107	1 1 1	- D	354777-1	WIRE DISC, PLASTIC	37
	POS D	69	1 1	1 – A	22353-8	106 SCR,SHLD(Ø.187x.25)DRAG LEVER 105	1 1 1	_	22480-5 690212-1	WASHER, SPRING POST, RAM	36
	(128)		1 1	1 – A 1 – Δ	992031-1 21009-2	PIN, CLEVIS 104 SCR, SKT SET (1/4-20x.25 LW) RAM 103	1 1 1	_ n	904014-1	PLATE, BASE	34
$\Diamond$	P05 C	(55)   86	2 2	2 - A	21017-2	SCR, DRIVE (#2x.19) ID PLATE 102	1 1 1	- A	690432-3	SCREW, ADJUSTMENT	32 🗘
	(127)	54 111	1 1	1 - A 1 - B	6-23715-5 461264-1	SCR,PAN HD(6-32×1.50)FEED ADJ 101 PLATE, IDENTIFICATION 100	1 1 1	- B	455689-1	BLOCK, STRIP GUIDE ADJ	31
	REF(37) POS B	(53)	2 2	2 – A 1 – A	3-21002-0 22733-8	SCR, BHC (10-32x.88) DRAG 99 SCR, BHC (8-32x.38 LW) ANVIL 98	1 1 1	- C	3-458144-6	PLATE, STRIP GUIDE	29
	POS A - (126)	85	2 2	2 - A	2-21002-9	SCR,BHC(10-32x.75)CAP 97	2 2 2	- A	1-22284-0	SPRING, DRAG	27
	(120)	114	1 1	1 – A	2-22733-8 2-21002-7	SCR,BHC(1/4-20x.62)HOUSING 96 SCR,BHC(10-32x.50)SG ADJ BLOCK 95	1 1 1	- B	240793-1 2-690754-4	LEVER, DRAG RELEASE DRAG, TERMINAL	25
		(23)	2 2	2 - A	2-21002-1	SCR,BHC(8-32x.38)R ST GUIDE 94	1 1 1	_ D _ A	1-690748-0 1-690487-3	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24
		(a) (a) (b) (a) (b) (b) (a) (b) (b) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	1 1	1 - A	1-21002-7	92 SCR,BHC(6-32x.38)CAM 91	1 1 1	_ A	4-22284-9	SPRING, FEED RETURN	22 21 B
		(121) (117)		1 - A		90	1 1 1	- A	679218-1	STRIPPER WIRE STOP ASSY	
	(24)	81	1 1 2 2	1 - A 2 - A	7-21000-9 3-21000-0	SCR, SHC (4-40x.19) STRIPPER 89 SCR, SHC (8-32x.88) R SHEAR 88	1 1 1	_	458949-1	STRIPPER	19
		G $G$ $G$ $G$ $G$ $G$ $G$ $G$ $G$ $G$	5 2 2	2 – A	3-21000-1 2-22603-0	SCR,SHC(8-32x.92)DEP-HOLD 87 SCR,HEX HD(8-32x.31)FEED FINGER 86					17
	27 C		2 2	2 - A	1-21000-4	SCR,SHC(4-40x.38)F ST GUIDE 85					15
	(25) C D	(33)	2 2	2 - A	2-21000-7 3-21000-7	SCR,SHC(8-32x.50)STRIPPER 84 SCR,SHC(10-32x.75)FEED ROD GD 83					13
۶		(26)	2 2 2	2 - A 2 - A	3-21000-6 3-21000-4	SCR,SHC(10-32x.62)FEED ADJ BLK 82 SCR,SHC(10-32x.38)SG ADJ BL 81					12
THOUT	(99)	105	A - REE		455749-1	GUARD, WINDOW 79					10
CONDIT	(20)	95 (98)	73 REF -	B	679532-7	INSERT, GUARD 78	1 1 1	- C	904011-1	ANVIL	8
DU ON (PERSON)	(89)	$\wedge$				77 76	1 1 1 1	- C	904010-1 904009-1	BLADE, SLUG SHEAR, REAR	6
O TO YO	H 19	/1\ RECOMMENDED SPARE PARTS.				75 74					5 4
SCLOSEI HER TH/ J, HARE	(104)	2 GREASE LIGHTLY.		1	4E0100 1	73					3
IS DIE TO OTH		3\ GUARD MUST BE IN PLACE WHEN OP APPLICATOR IN A BENCH MACHINE.	. 1 1	1 – A 1 – A	458109-1 690517-1	WASHER, SPECIAL 72 SPACER 71	1 1 1	- C	4-456408-1	CRIMPER, WIRE	1
AL AND 3Y YOU INCORF	POST FEED 1 5/8 STROKE PRE FEED 1 1/8 S	LUBRICATE DAILY USING NO. 20	MACHINE OIL. $\begin{array}{ c c c c c c c c c c c c c c c c c c c$	-1 U/M DWG SIZE	PART NO	DESCRIPTION ITEM NO	-3 -2 -1	<del>                                     </del>	PART NO  REVISION OF EACH	DESCRIPTION ASSY NO (WHEN BLANK, USE DWG REVI	ITEM NO I
IDENTIA MADE E DM AMP	(REF) (REF)	(REF) 5 CUT TO LENGTH AT ASSY	QTY REQD	PER ASSY		PARTS LIST	QTY REQD PER	ASSY	Тит п	PARTS LIST	
S CONFI	47 48	49					DO NOT SCALE PR TOLERANCES UNLE OTHERWISE SPECI	INT.	_		
TION 1S ISCLOSU ORIZATI	ROTATED 180° ROTATED 180°	ROTATED 180°					OTHERWISE SPECI 2 PLC DEC ±- 3 PLC DEC ±-	J.C.B CHK 4	30JAN97 APP 4 FEB AKER T.ELB 4 FEB 97 REL -	N AMP Incorporated Harrisburg, PA 17105	5-3608
JEORMAT HER DI I AUTHC	A K TERMINATOR						4 PLC DEC ±- ANGLES ± -	NAME .	SIDE FEED H	MAPPLICATOR MACHINE (	REF I
THIS IN NO FURT WRITTEN	DIST LEADMAKER 66	BENCH MACHINE				A revised JI P F LTR REVISION RECORD AF	SURF TEXTURE:  3 4-97 REMOVE BURRS, B P DATE SHARP EDGES R.O	REAK SCALE	D DWG	680407 SHEET 1 OF 1	REV
<b>-</b>	MP 3308 REV 3-92 10-APR-97 08:05:58 amp1871	7 7	<b>公</b>		4	3		2		1	

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