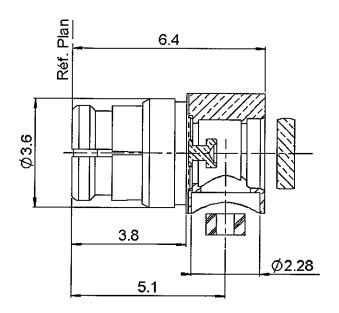
## FEMALE RIGHT ANGLE PLUG SOLDER TYPE

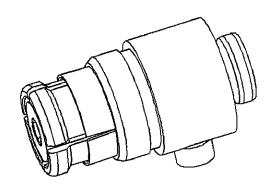
.085 MICROPOROUS CABLE

R222.152.300

Series: SMP







All dimensions are in mm.

COMPONENTS	MATERIALS	PLATINGS (μm)
ODY	BRONZE	GOLD 1.3 OVER NICKEL 2
CENTER CONTACT OUTER CONTACT	BRONZE	GOLD 1.27 OVER NICKEL 1.27
NSULATOR FASKET	PTFE	
THERS PARTS	BRASS	GOLD 1.3 OVER NICKEL 2
	•	<u>-</u>
	_	-

Issue: 0606 C

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



## FEMALE RIGHT ANGLE PLUG SOLDER TYPE

R222.152.300

#### .085 MICROPOROUS CABLE

Series : SMP

#### **PACKAGING**

Standard	Unit	Other
100	'W' option	Contact us

## **ELECTRICAL CHARACTERISTICS**

- (

Impedance

**50** Ω

Frequency

0-40 GHz

VSWR

0.000 x F(GHz) Maxi 1.50 +

Insertion loss

**0.12**  $\sqrt{F(GHz)}$  dB Maxi

RF leakage

\* - F(GHz)) dB Maxi

Voltage rating Dielectric withstanding voltage 335 Veff Maxi

Insulation resistance

500 Veff mini

**5000** MΩ mini

## MECHANICAL CHARACTERISTICS

Center contact retention

Axial force – Mating end Axial force – Opposite end **6.8** N mini **6.8** N mini

Torque

NA N.cm mini

Recommended torque

Mating Panel nut NA N.cm NA N.cm

Clamp nut

NA N.cm

A/F clamp nut

0.000 mm

Mating life

100 Cycles mini

Weight

**0.327** g

#### **ENVIRONMENTAL**

Operating temperature

-65/165 ° C

Hermetic seal

NA Atm.cm3/s

Panel leakage

NA

#### SPECIFICATION

#### **CABLE ASSEMBLY**

Stripping	a	b	С	d	e	f
mm	2.00	0.00	0.00	0.00	0.00	0.00

Assembly instruction:

Recommended cable(s)

UT 85-LL

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

#### Cable retention

- pull off

200 N mini

- torque

NA N.cm

#### **TOOLING**

Part Number	Description	Hexagon
•		
R282.051.000	STRIPPING TOOL	
R282.062.010	POINTER GAUGE	
R282.740.030	SOLDERING	
	MOUNTING	
R282.743.120	POSITIONER FOR	
	SOLDERING SMP	

## OTHERS CHARACTERISTICS

\*RF leakage -80dB DC-3 GHz

-65 dB 3-26 GHz

Compliant with MIL-STD-348

Issue: 0606 C

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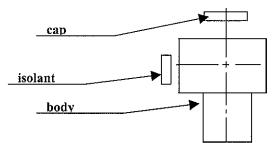
## FEMALE RIGHT ANGLE PLUG SOLDER TYPE

## .085 MICROPOROUS CABLE

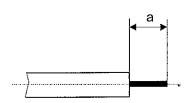
R222.152.300

Series: SMP

#### COMPONENT



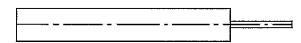
STRIPPING CABLES



We recommend a thermal preconditionning cable

1

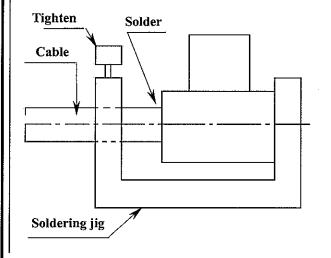
Strip the cable . Clean the cable . Slide the insulator over the core of the cable. The iron temperature shall not exceed 250°C max



2

Slide the assembly in the the soldering jig and tighten. Slide cable into connector until it bottoms against the body and tighten.

Solder the body onto the cable .

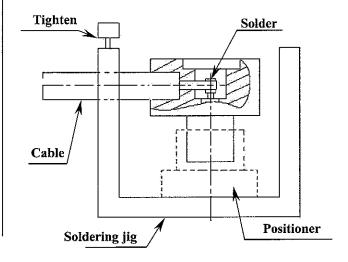


After cooling remove the cable assembly from the jig . Slide the body into the positioner until its bottoms againsr the positioner

Slide cable assembly onto the jig .

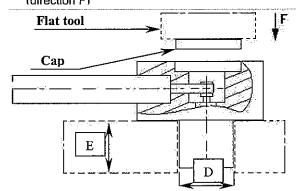
Tighten and solder the contact.

After cooling remove cable assembly from the jig.



Place cable assembly into a dia D = 3.8 +-0.1 and thickness E = 4 +-0.1.

Place cable assembly above a flat pressing tool . To fit the cap until it bottoms againts the body . (direction F)



Issue: 0606 C

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# Radiall:

R222152300 R222152300W